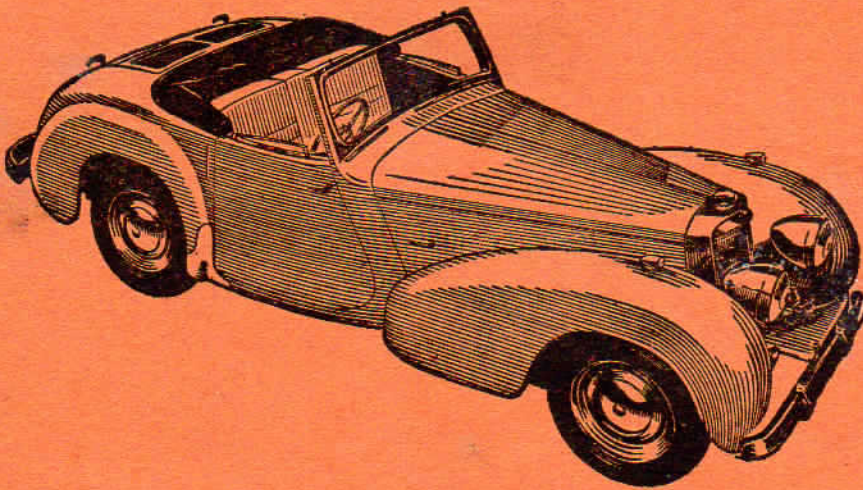
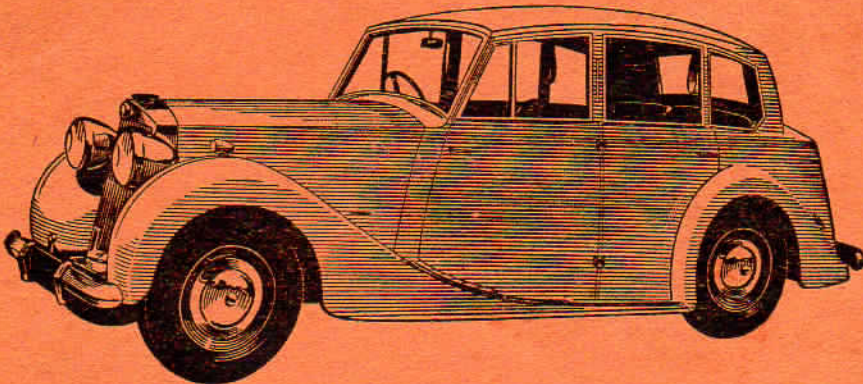




— THE — **TRIUMPH**

MODELS
20T AND 20TR

SPARE PARTS LIST



THE STANDARD MOTOR CO. LTD. - SPARES DEPARTMENT
FLETCHAMSTEAD HIGHWAY - - - COVENTRY
Telephone Coventry 62471 (4 lines)



Introduction

This list is liable to alteration without notice. We reserve the right to alter descriptions, prices and terms.

All parts are subject to prices and conditions ruling at the time of delivery.

Proprietary articles are subject to makers' prices and conditions.

INSTRUCTIONS FOR ORDERING REPLACEMENT PARTS

CHASSIS NUMBERS.

Always give the chassis number with prefix or suffix letters (if any) of the car concerned. This will save delay and ensure speedy despatch. The chassis number will be found on a brass plate on scuttle under bonnet. The Standard Motor Co. Ltd. have taken every care in compiling this list but they cannot accept responsibility for inaccuracies which may have occurred.

QUANTITIES.

Do **not** designate the quantities by sets, but state specifically how many parts are required.

FULL DETAILS ESSENTIAL.

The part required should be looked up in the list and the part number quoted, as well as the technical description. If any doubt exists as to name or number of the part a dimensioned sketch or the old part should be sent to assist us in giving prompt service. Specify whether left hand (near side) or right hand (off side) of car, front or rear.

ALSO

Always specify whether the parts are required for right or left hand drive machines.

PATTERNS.

When parts are sent as patterns it is important that these should be carefully and individually labelled indicating the address of the sender, together with advise by separate post giving any reference or order number which will enable us to deal with the matter promptly. All patterns must be sent carriage paid to Spares Dept., Fletchamstead Works, Coventry.

Old parts sent as patterns will not be returned unless special instructions to that effect are given on the order.

ORDERS FOR PARTS.

Orders for parts should always be sent on a separate form, and not with correspondence or guarantee matters.

PAYMENT.

In the absence of an approved account all parts will be sent c.o.d. or a pro forma invoice will be issued. Alternatively orders should be covered by the necessary remittance.

PRICES.

All prices quoted in the master parts price list are subject to alteration without notice. Delivery carriage paid, packing cases chargeable, but will be credited upon return in good condition carriage paid.

ORDER FROM YOUR LOCAL DEALER.

We strongly recommend Standard owners who require parts to obtain these from the nearest Standard distributor or dealer.

CAUTION.

Use only genuine Standard Motor Co. Ltd. replacement parts.

COMMISSION NUMBERS AND SUFFIX

TRIUMPH SALOON
T.D.A. 1 to T.D.A. 2000

TRIUMPH ROADSTER
T.R.A. 1 to T.R.A. 2000

Suffix to commission numbers, which should always be quoted together with
commission number

Right hand steering
D.L. De Luxe

Left hand steering
L.D.L. De Luxe

CAR REPAIRS

A service school has been established where agents' representatives are trained in the upkeep and maintenance of STANDARD cars. Customers should therefore avail themselves of the service which our agents are able to give in all matters relative to service and maintenance.

We maintain a service and repairs department at London and a most up-to-date service station at Coventry where customers' cars can be taken either for adjustment or overhauls to estimate.

Payment for car repairs must be made when machines are collected.

Our staff drive customers' cars at owners' risk and responsibility.

We take every precaution against fire, but we do not accept liability for any damage which may be caused by fire to any motor car or part thereof entrusted to us for any purpose whatever.

The following information will enable owners of STANDARD cars to get into immediate communication with the Company's various departments.

THE STANDARD MOTOR CO. LTD.

Registered Office: **BANNER LANE, COVENTRY**

CAR DIVISION :

CANLEY, COVENTRY

Telegrams: FLYWHEEL, COVENTRY

Telephone: COVENTRY, 3181 (13 lines)

COVENTRY SERVICE SPARES DEPOT :

FLETCHAMSTEAD, COVENTRY

Telegrams: FLYWHEEL, COVENTRY

Telephone: COVENTRY 62471 (4 lines)

TRACTOR DIVISION :

BANNER LANE, COVENTRY

Telegrams: STACK, COVENTRY

Telephone: COVENTRY, 66611
(15 lines)

LONDON SERVICE DEPOT :

STANDARD ROAD, CHASE ESTATE,
PARK ROYAL, N.W.10

Telegrams: STANTRI, NORPHONE,
LONDON
Telephone: ELGar 6511 (11 lines)

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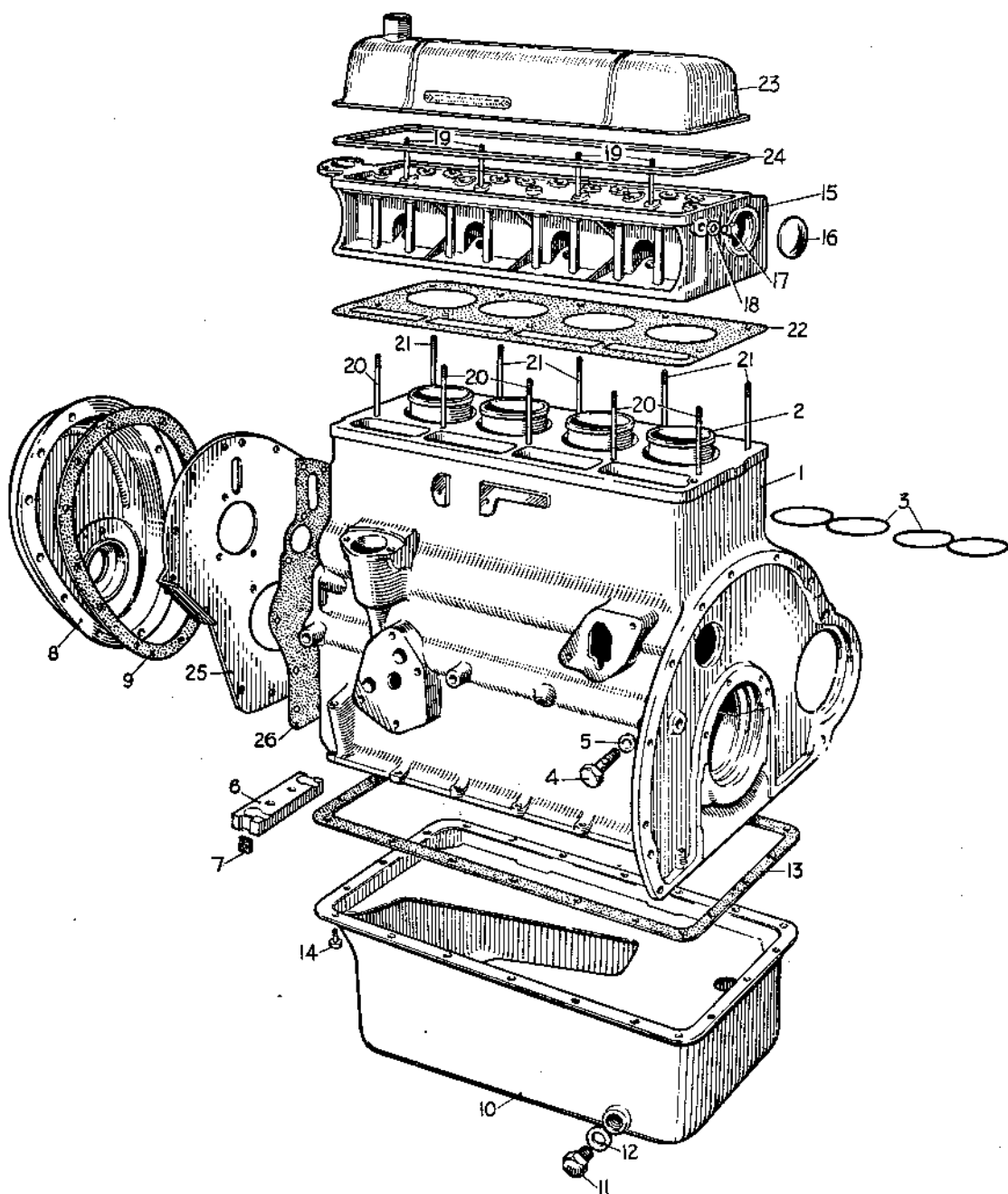
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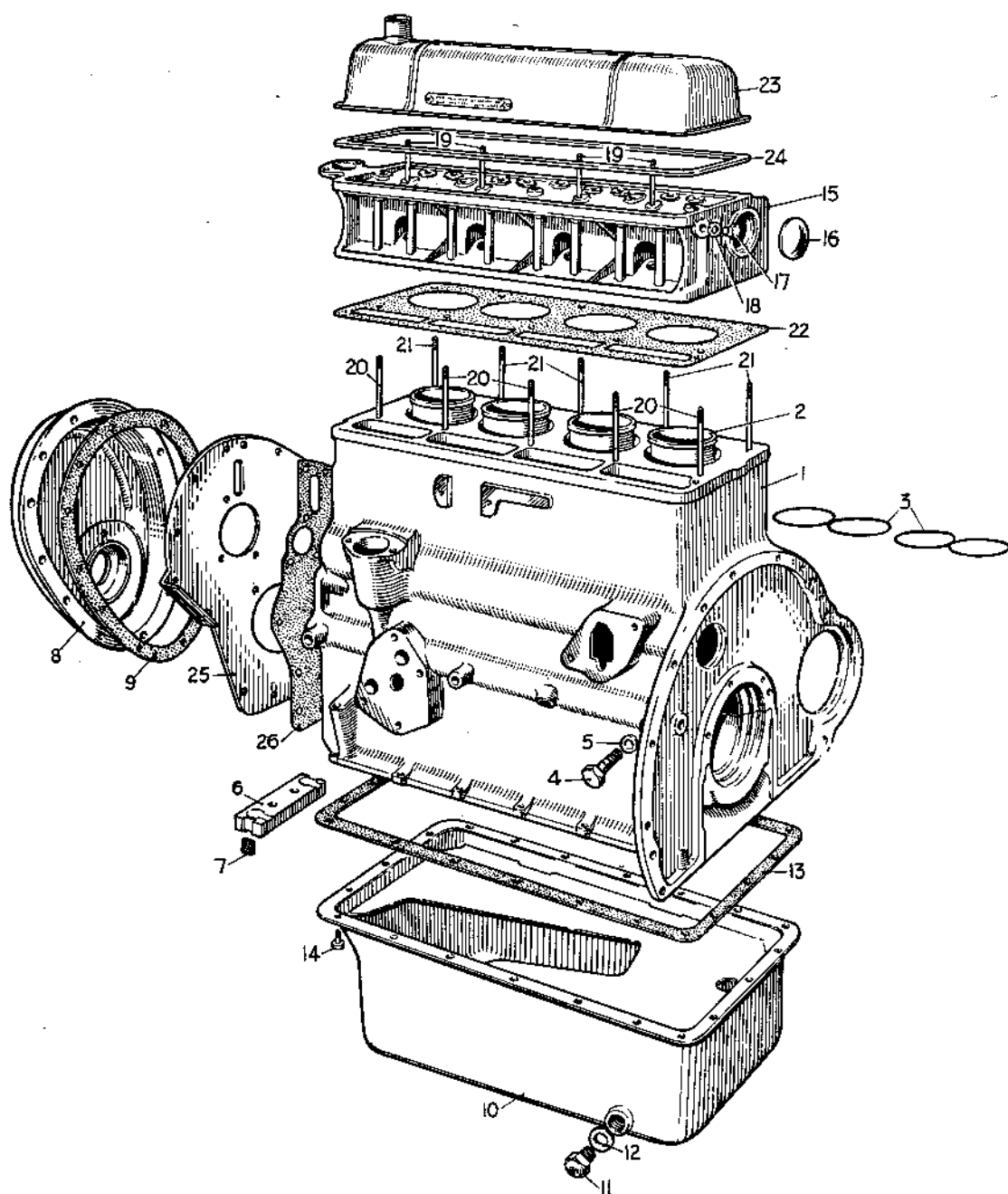
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		ENGINE		
	60643	Engine unit, with flywheel, water pump, fan and pulley, distributor, dynamo and mounting, petrol pump, oil filter, thermostat, manifolds, carburetter, coil and plugs		
	59828	Engine, service replacement		
		CYLINDER BLOCK		
1	60265	Cylinder block assembly	1	
	57121	Set screw, caps to block	6	
	SP48HI	Spring washer, caps to block	6	
	58335	Felt, rear bearing cap	2	
	44473	Core plug, rear end camshaft	1	
	56765	Core plug, oil gallery ends	2	
	V4442	Set screw	2	
5	SP54ZE	Fibre washer, oil gallery and flex pipe to block ...	3	
	V4423	Set screw, oil gallery	1	
	SP54U	Fibre washer	1	
	61478	Drain tap	1	
	SP54V	Fibre washer, drain tap	as req.	
	V7318	Stud, timing cover	1	
	SP62VI	Dowel, front engine plate	2	
	V7322	Stud, distributor bracket	2	
6	55810	Sealing block	1	
	56574	Screw, cheese head, sealing block	2	
7	59381	Sealing pad, in sealing block... ..	2	
	60862	Oil seal assembly, two halves machined together ...	1	
	V4387	Set screw, oil seal to block	8	
	SP48D	Spring washer	8	
2	56205F 56205G 56205H	Cylinder liner	4	
3	56286	Gasket liner	2	
	56405	Bush, oil pump shaft	1	
4	59549	Screw union, flex pipe to block	1	



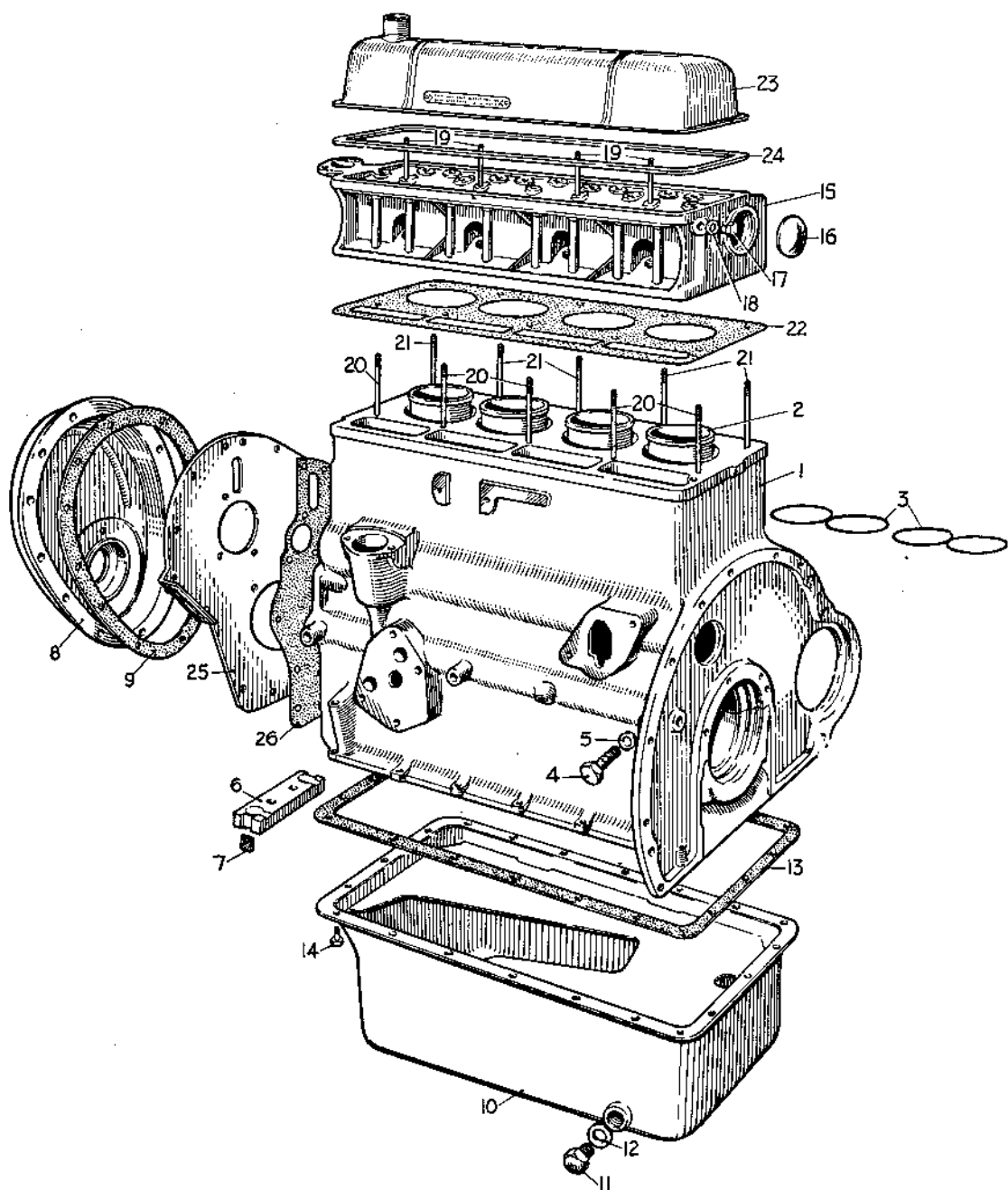
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
SUMP				
10	56638	Oil sump assembly	1	
11	V7535	Drain plug	1	
12	SP54C	Fibre washer	1	
13	56646	Washer, sump	1	
14	100749	Set screw, sump attachment	18	
	SP48E	Spring washer, sump attachment	19	
	V0704	Bolt, sump to front sealing block	1	
DIPSTICK				
	57664	Engine dipstick assembly	1	
	32307	Felt washer	1	
OIL FILTER SUMP SUCTION				
	56358	Oil filter assembly	1	
	V0663	Bolt, filter to cover	2	
	V0004	Nut, filter to cover	2	
	SP48D	Spring washer, filter to cover	2	
ENGINE PLATES				
25	56387	Front plate, engine	1	
	V7318	Bolt, front plate	1	
26	56389	Plate washer, front plate to block	1	
	V4406	Set screw, front plate to block	4	
	SP48E	Spring washer, front plate to block	4	



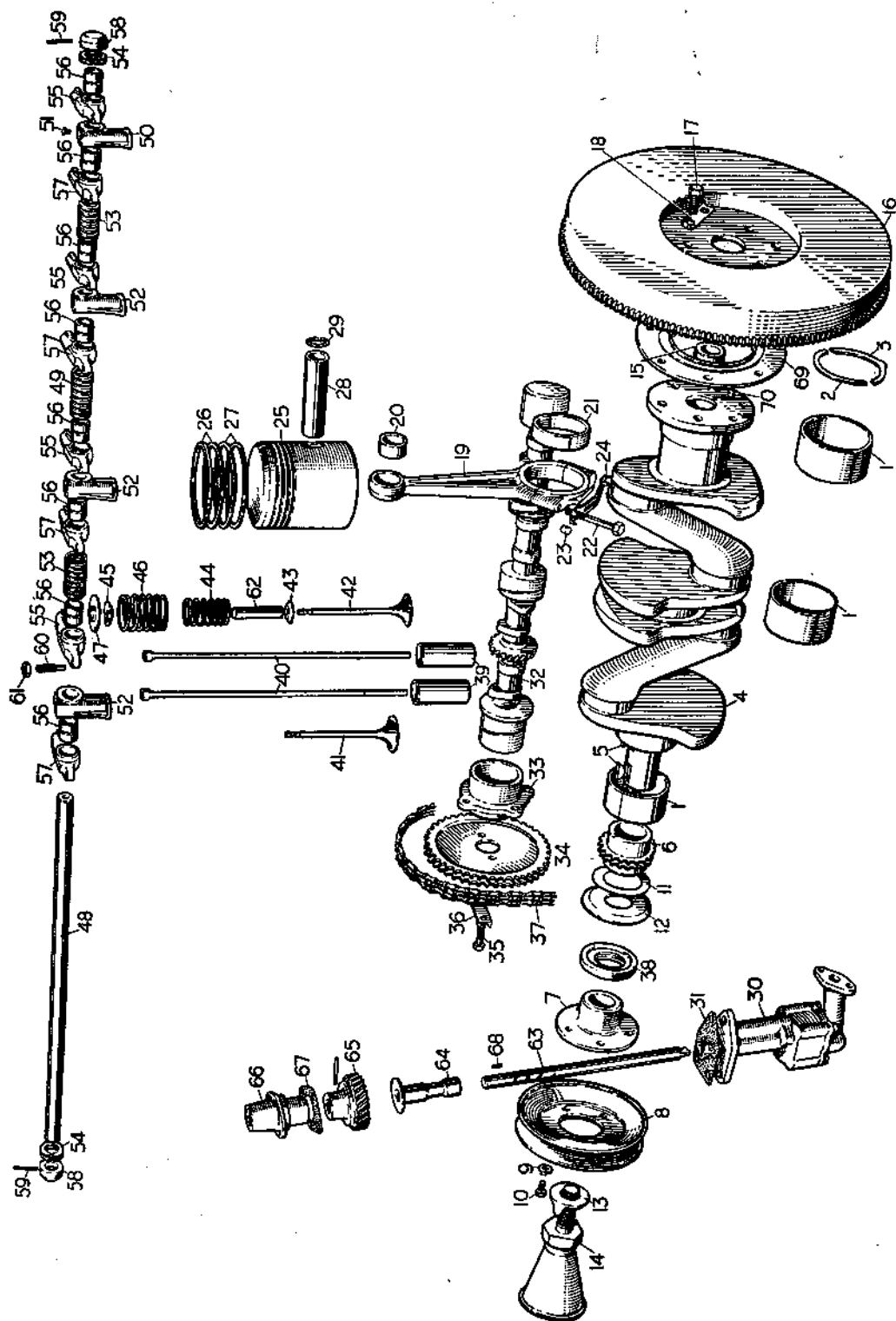
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off.	Remarks
COMBUSTION HEAD				
15	60263	Cylinder head assembly	1	
	V7510	Core plug, top	1	
16	27378	Core plug, rear	1	
	58923	Valve guide, in combustion head	8	
17	V4421	Set screw	1	
18	SP54ZA	Fibre washer, rocker oil feed... ..	1	
	57216	Drain plug	1	Not required when heater fitted.
19	55941	Stud, rocker pedestal... ..	4	
	59011	Stud, rocker cover	2	
	58682	Stud, manifold, inner... ..	6	
	58688	Stud, manifold, outer	2	
	58917	Stud, manifold, lower, centre	2	
	V7325	Stud, thermo attachment	2	
20	60260	Stud, cylinder block, left-hand side	5	
21	60400	Stud, cylinder block, right-hand side	5	
22	61312	Gasket, cylinder head	1	
	V0010	Nut	10	
	SP44I	Washer	10	
	30123	Lead, wire	as req.	
ROCKER COVER				
23	60732	Rocker cover assembly, with silencer bracket... ..	1	
	58123	Oil filter cap assembly	1	
24	55943	Washer, cover	1	
	59012	Dome nut, cover attachment	2	
	SP44E	Spring washer, cover attachment	2	
	SP54W	Fibre washer, cover attachment	2	



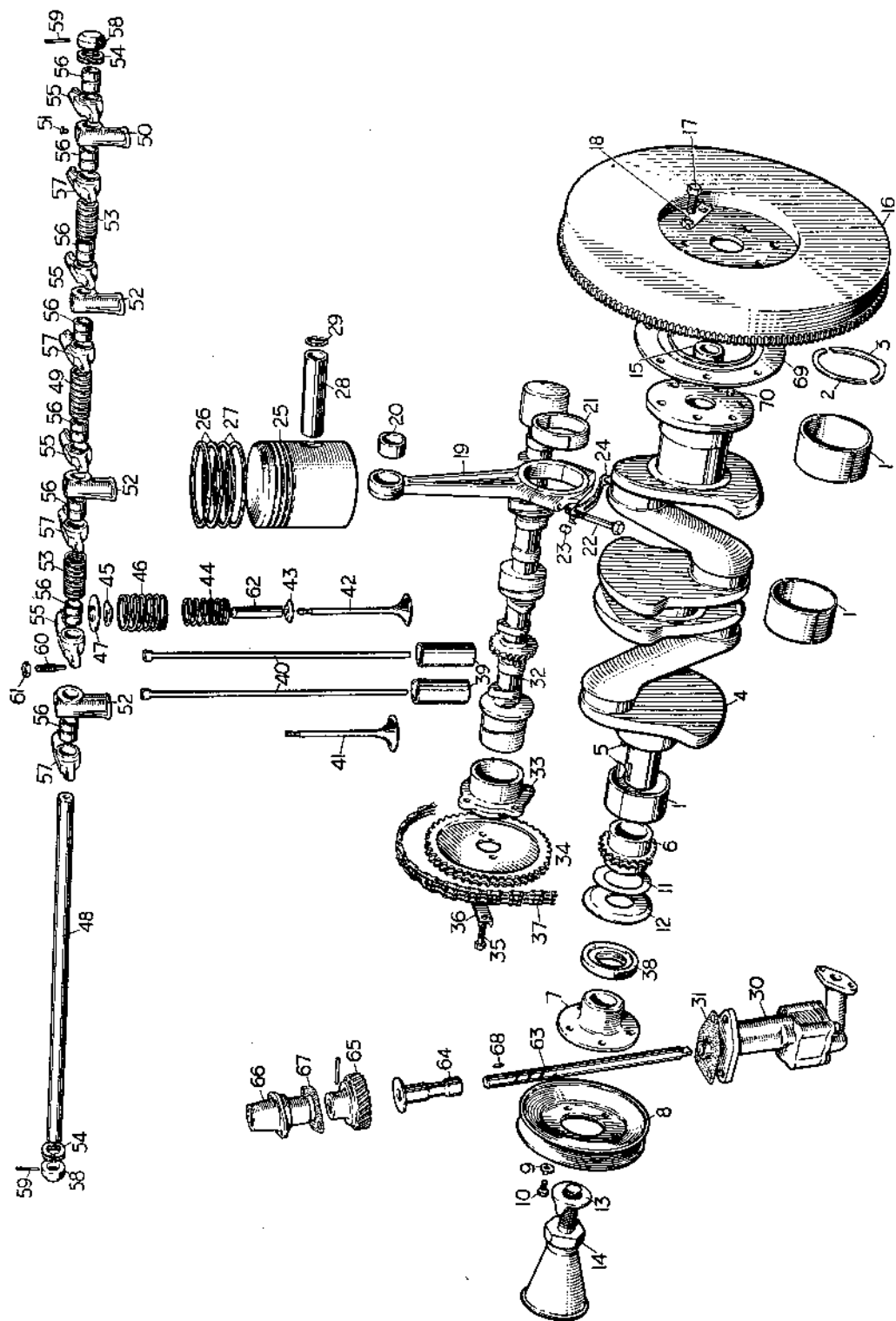
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off.	Remarks
CRANKSHAFT AND BEARINGS				
4	58142 30180	Crankshaft ...	1	
1	56342	Main bearing ...	3 pr.	
1	56342-020	Main bearing ...	3 pr.	
1	56342-030	Main bearing ...	3 pr.	
1	56342-040	Main bearing ...	3 pr.	
2	45918	Thrust washer, top ...	2	
3	45919	Thrust washer, bottom ...	2	
5	SP61W9	Woodruff key, chain wheel and pulley...	2	
6	55971	Chain wheel ...	1	
7	57724	Pulley hub ...	1	
8	57723	Pulley assembly ...	1	
9	57739	Locking washer, pulley to hub ...	3	
10	V0661	Bolt, pulley to hub ...	6	
11	56522	Shim, .004" ...	as req.	
11	56523	Shim, .006" ...	as req.	
12	57196	Oil deflector ...	1	
13	56575	Tab washer, starter jaw ...	1	
14	57908	Starter jaw assembly ...	1	
	27670	Shim, starter jaw ...	as req.	
15	47246	Bearing, crankshaft, rear end ...	1	
CONNECTING ROD				
19	58393	Connecting rod assembly, with bolts and bearings ...	4	
	60094	Connecting rod, and cap only... ..	4	
20	56251	Bush, connecting rod, small end ...	4	
	56251-010	Bush, connecting rod, small end, oversize ...	4	
21	60841	Bearings, connecting rod ...	4 pr.	
21	60841-020	Bearings, connecting rod ...	4 pr.	



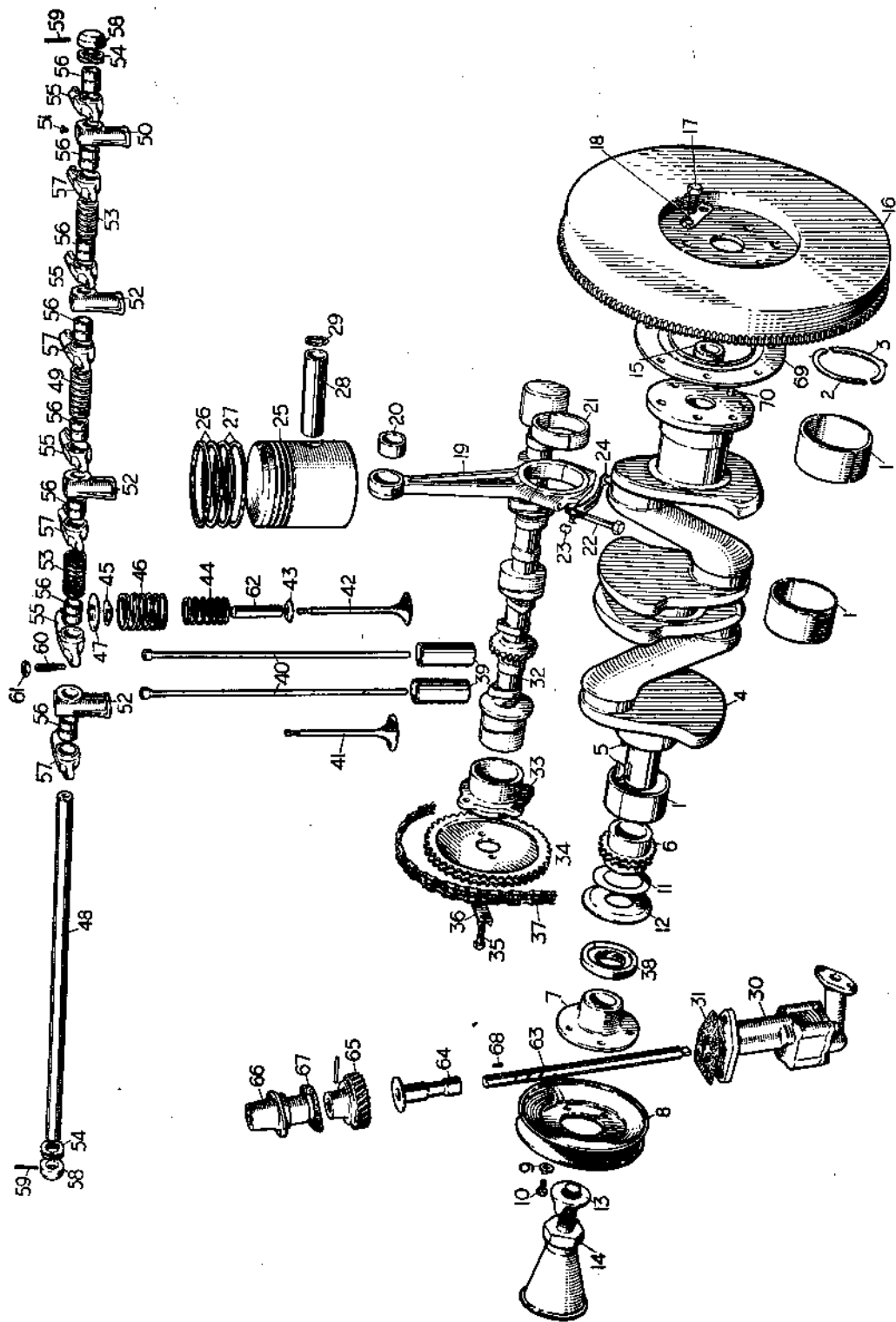
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
CONNECTING ROD (contd.)				
21	60341-030	Bearings, connecting rod	4 pr.	
21	60841-040	Bearings, connecting rod	4 pr.	
22	100762	Bolt, connecting rod	8	
23	60070	Bush, connecting rod bolt	4	
24	56211	Tab washer, connecting rod bolt	4	
PISTONS				
25	58295	Piston assembly	4	
	58295-020	Piston assembly, plus .020	4	
	58295-030	Piston assembly, plus .030	4	
26	60459	Pressure ring	8	
	60459-020	Pressure ring, plus .020	8	
	60459-030	Pressure ring, plus .030	8	
27	60253	Scraper ring	8	
	60253-020	Scraper ring, plus .020	8	
	60253-030	Scraper ring, plus .030	8	
28	60254	Gudgeon pin	4	
29	45985	Circlip	8	
CAMSHAFT				
32	55573	Camshaft	1	
	56384	Set screw, bearing to block	2	
	SP48E	Spring washer, bearing to block	2	
33	60214	Bearing, crankshaft, front, phosphor-bronze	1	
34	57113	Chain-wheel, on camshaft	1	
35	56370	Set screw, wheel to camshaft	2	
36	56293	Lock plate	2	
37	57151	Timing chain	1	



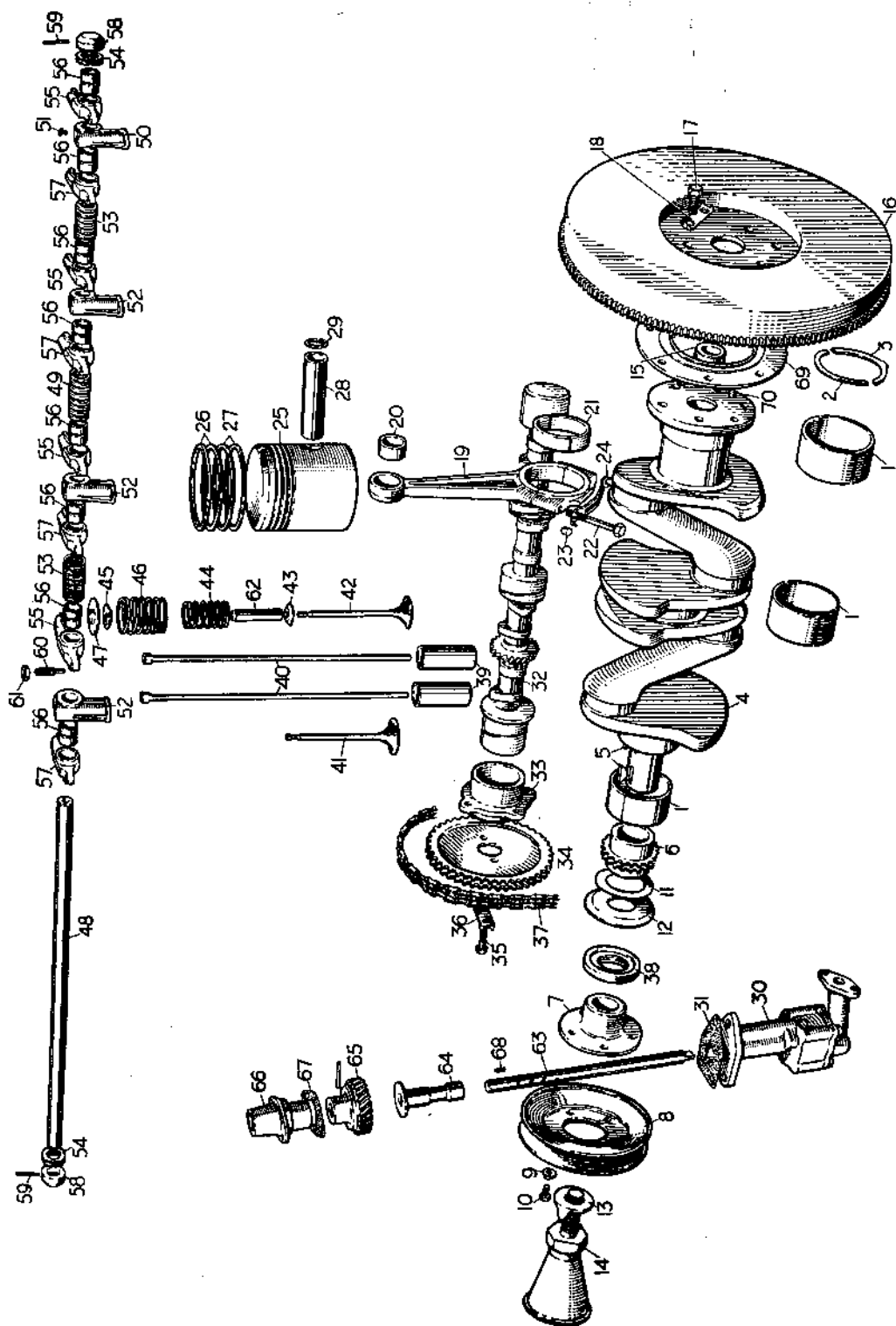
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
OIL PUMP				
30	58094	Oil pump assembly	1	
	57319	Body	1	
	57314	Spindle assembly, with inner rotor and peg	1	
	V7318	Stud, oil pump attachment	3	
	57317	Rotor, outer	1	
	58095	Cover, oil pump	1	
	SP1C	Bolt, cover to body	4	
	SP48D	Spring washer, cover to body	4	
31	56282	Washer, oil pump attachment	1	
	V0006	Nut, oil pump attachment	3	
	SP48E	Spring washer	3	
TIMING COVER				
	56327 ²⁰³⁶⁸¹	Timing cover assembly	1	
38	56391 ¹⁰⁴⁶⁶²	Oil seal, in cover	1	
	56328	Cover, joint	1	
	56763	Support bolt, cover attachment	1	
	SP48E	Spring washer, cover attachment	4	
	33085	Washer, for bolt, cover attachment	1	
	V0006	Nut, cover attachment	6	
	V4407	Set screw, cover attachment, $\frac{7}{8}$ "	7	
	V4254	Set screw, cover attachment	4	
	58701	Chain-tensioner pin, rivetted to plate	1	
	43404	Chain-tensioner	1	
	SP44CA	Washer, on pin	1	



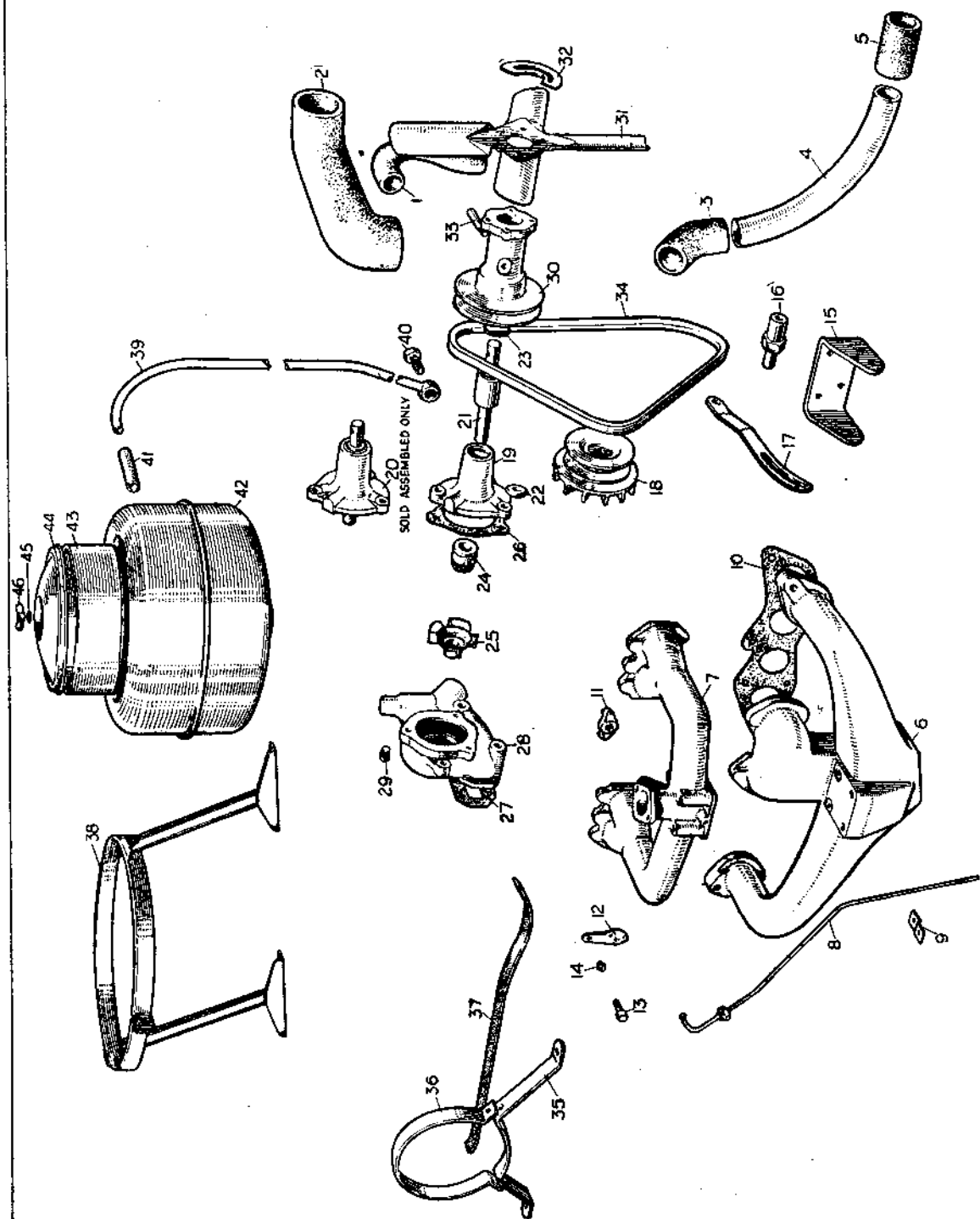
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
VALVE GEAR AND ROCKERS				
39	57933	Tappet, in block.	8	
40	61124 110923	Push rod	8	
41	59212	Inlet valve	4	
42	59213	Exhaust valve	4	
43	58905	Collar spring	8	
44	59163 121534	Valve spring, inner	8	
45	58904	Valve collar	8	
46	59164	Valve spring, outer	8	
47	58903	Valve cap	8	
48	56001 111064	Rocker shaft	1	
49	56434	Rocker spring, centre	1	
50	55822	Rocker pedestal, drilled	1	
51	42880	Locating screw, bracket to shaft	1	
	52337	Shakeproof washer, bracket to shaft	1	
52	55823	Rocker pedestal, plain	3	
53	55873	Rocker spring, intermediate	2	
54	44630	Rocker spring, outer	2	
55	59000	Rocker No. 1 assembly, with bush	4	
56	44370	Rocker bush, two in each rocker	16	
57	59001	Rocker No. 2 assembly, with bush	4	
58	60733	End collar	1	
59	58334	Mills pin, collar to shaft	2	
	V0008	Nut, shaft attachment	4	
	SP48F	Spring washer, shaft attachment	4	
60	57109	Adjustment pin, in rockers	8	
61	57110	Lock nut, in rockers	8	



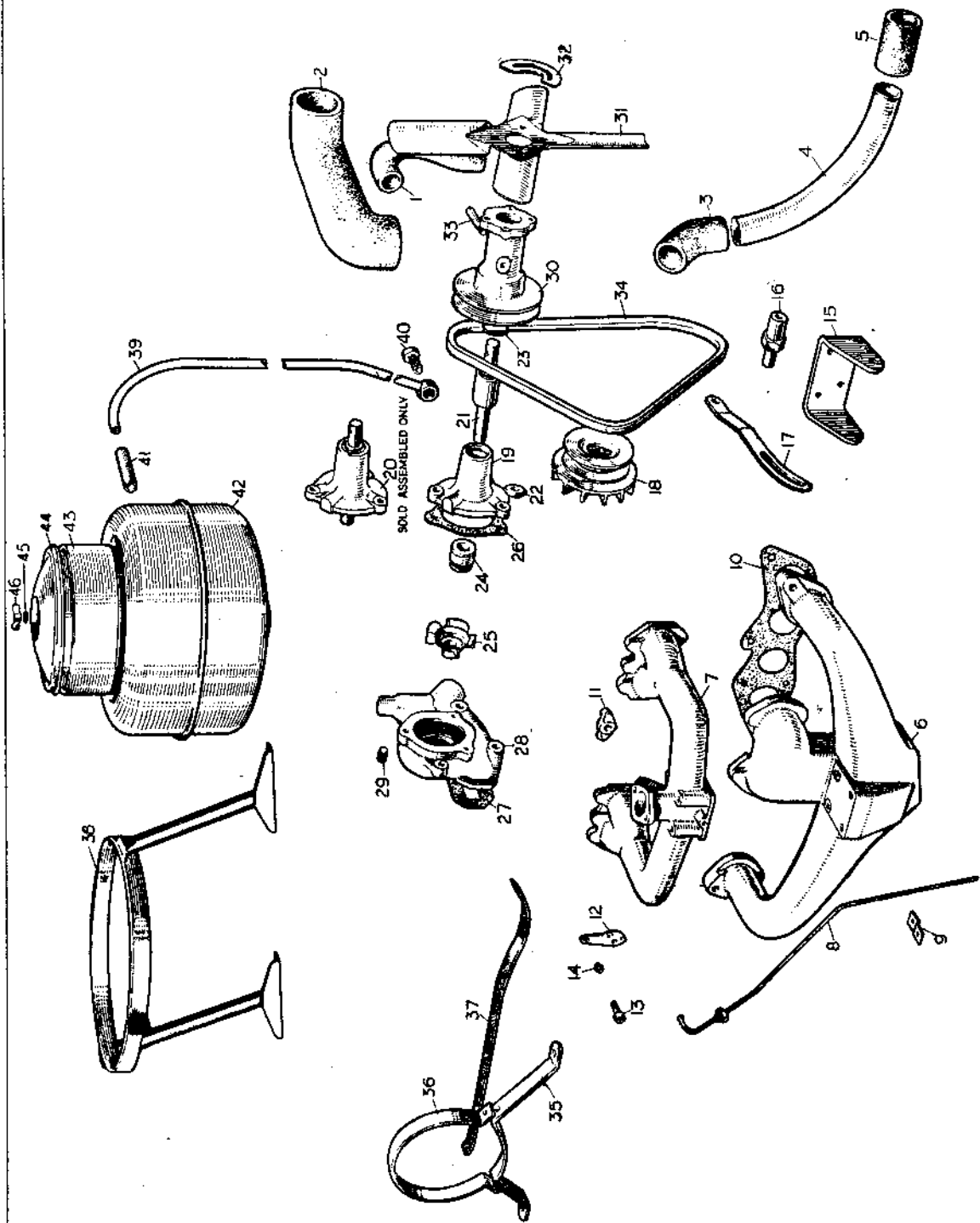
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
WATER PUMP				
	58910	Water pump assembly	1	
28	57014	Body only, water pump	1	
	56243	Stud, in pump body	2	
29	57216	Plug	1	Not required when heater fitted.
19	58865	Housing only, for bearing	1	
20	60537	Housing bearing assembly, with bearing and spindle, seal and retainer	1	Sold only assembled
21	56223	Ball bearing, and spindle	1	
22	60313	Seal, for bearing	1	
23	100446	Vent plug	1	
24	60670 100858	Water seal assembly	1	
25	60575 105481	Impellor assembly	1	
	V0636B	Bolt, impellor to bearing	1	
	V0002N	Nut, impellor to bearing	1	
	SP48C	Spring washer, impellor to bearing	1	
26	56214	Gasket, water pump housing to body	1	
	V0008	Nut, housing to body	2	
	SP48F	Spring washer, housing to body	2	
27	56237	Gasket, pump to cylinder block	1	
	VI058	Bolt, pump to cylinder block	2	
	VI061	Bolt, pump to cylinder block	1	
	SP48F	Spring washer, pump to cylinder block	3	
30	57781	Fan pulley, and extension	1	
31	58085 100826	Fan blade assembly	1	
32	38665	Balance piece, for blades	1	
	V0965	Bolt, pulley attachment	4	
	SP48D	Spring washer, pulley attachment	4	
34	58924	Fan belt	1	
33	57810	Cotter, for pulley to bearing	1	
	V0004	Nut, cotter to bearing	1	
	SP48D	Spring washer, cotter to bearing	1	



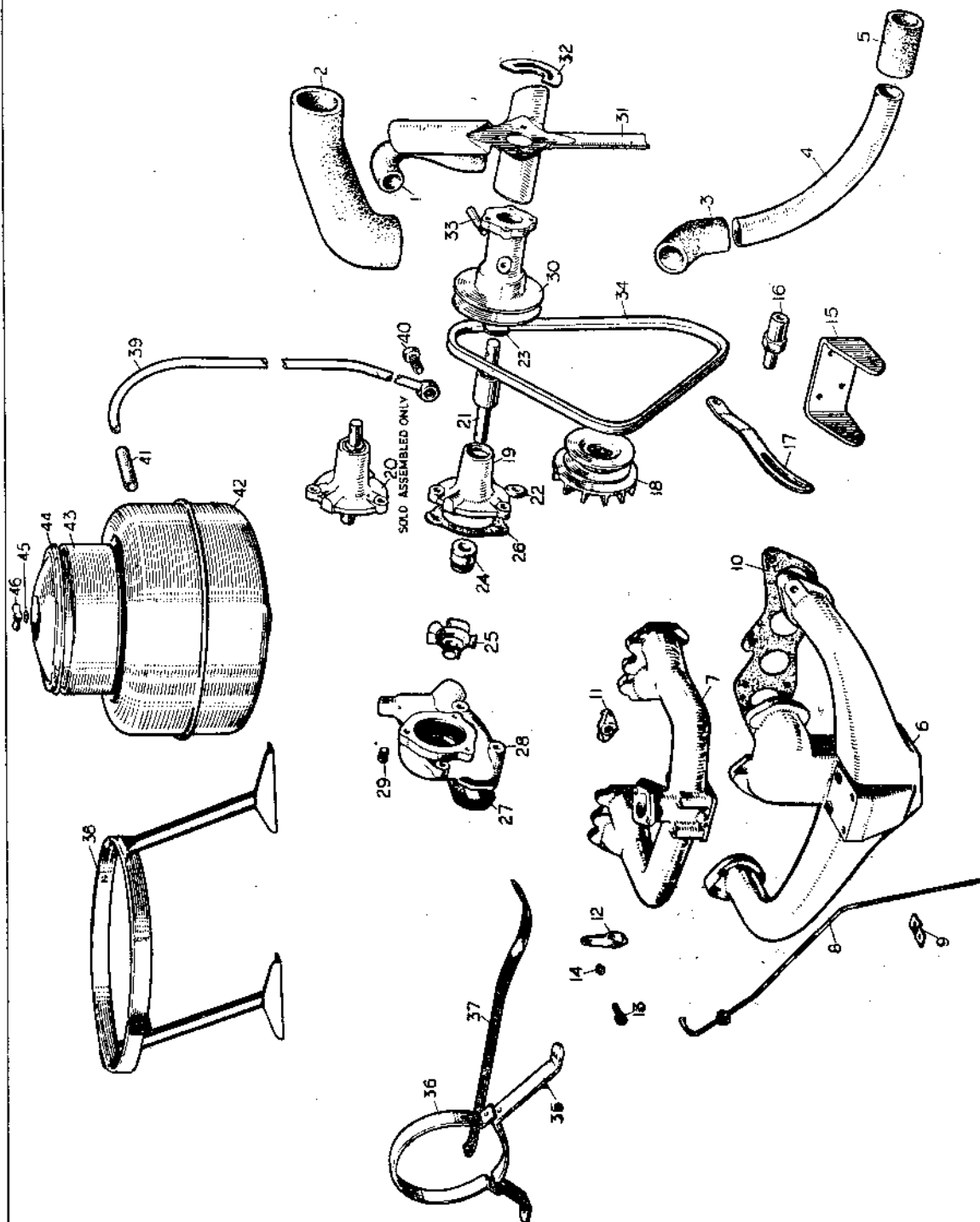
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
DYNAMO MOUNTING				
15	58912	Dynamo bracket	1	
16	59015	Dynamo pedestal	1	
	V0012	Nut, pedestal to bracket	1	
	SP48H	Spring washer, pedestal to bracket	1	
	VI007	Bolt, bracket to cylinder block	3	
	SP48E	Spring washer, bracket to cylinder block	3	
18	58284	Pulley, on dynamo	1	
	V0709	Bolt, rear of bracket	1	
	V0006	Nut, rear of bracket	1	
	59115	Bolt, front of bracket	1	
	SP48E	Spring washer, front and rear of bracket	2	
17	58914	Link, adjusting link to pump	1	
	VI010	Bolt, adjusting link to pump	1	
	SP48E	Spring washer, adjusting link to pump	1	
IGNITION				
	30248	Sparking plug	4	
	5520	H.T. wire, 4-foot	1	
	60379	Waterproof cover	4	
STARTER ATTACHMENT				
	V0755	Bolt, starter attachment	2	
	V0008	Nut	2	
	SP48F	Spring washer	2	



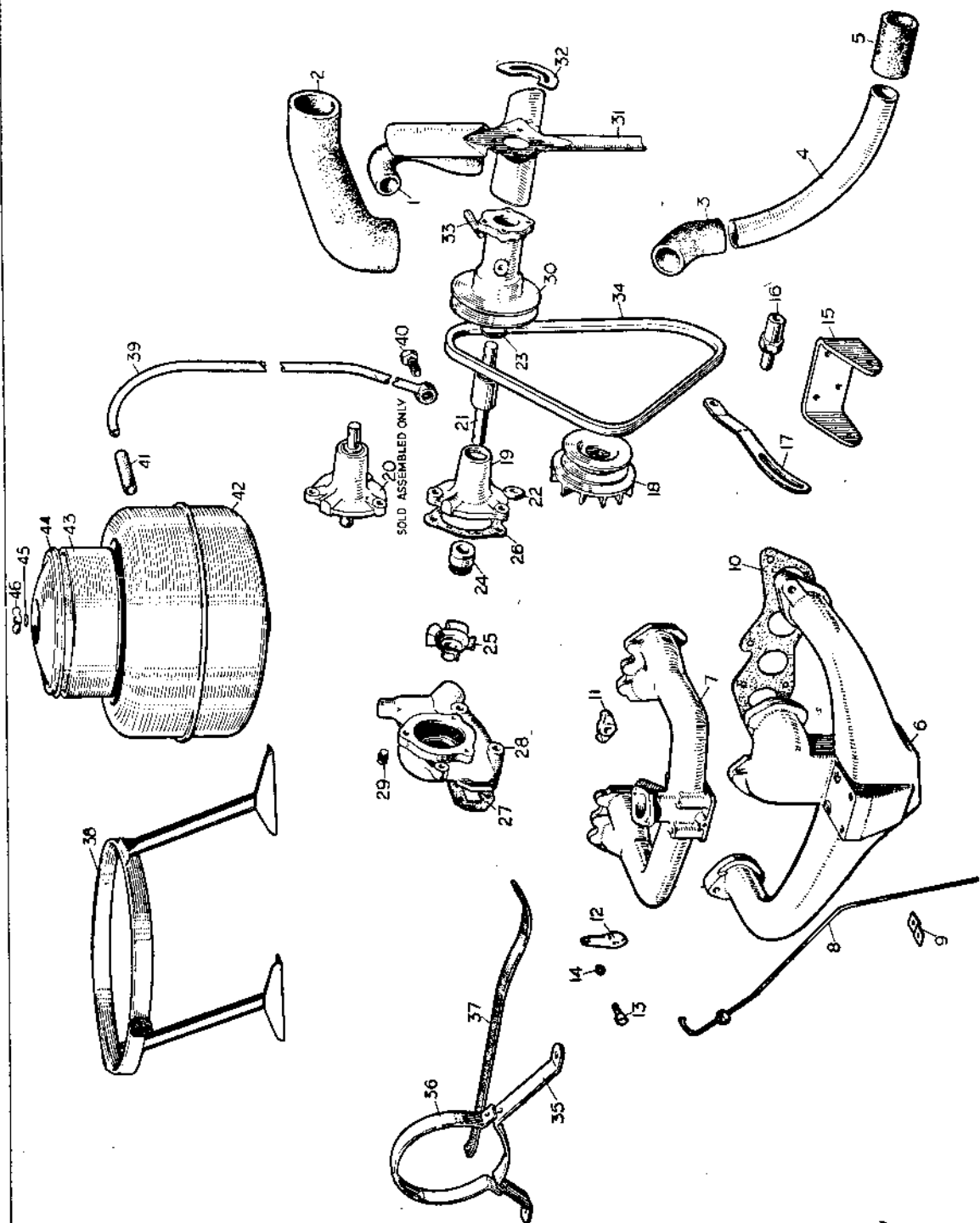
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
MANIFOLD				
6	59505	Exhaust manifold	1	
	V7335	Stud, inlet manifold, outer	4	
101462	58927	Stud, exhaust outlet	4	
7	60973	Inlet manifold	1	
	60402	Stud, carburettor attachment	2	
	V0006	Nut, inlet to exhaust	4	
	SP48E	Spring washer, inlet to exhaust	4	
	58685	Union, for drain pipe	1	
	SP44CPRC	Washer, for drain pipe	1	
8	59458	Pipe, drain assembly	1	
9	42906	Clip, drain pipe on sump, fitted on sump set screw	1	
10	60256	Washer, manifold	2	
11	58258	Clamp, manifold	8	
	56675	Nut, manifold to combustion head	10	
	SP48F	Spring washer, manifold to combustion head	10	
	58682	Stud, manifold, intermediate	6	
	58688	Stud, manifold, outer	2	
	58917	Stud, manifold, centre, lower	2	
	57924	Washer, pipe to manifold	1	
	60651	Nut, pipe to manifold	4	
BREATHER				
	60966	Washer, for vent valve fitted in inlet manifold	1	
	60901	Pin, fitted in washer 60966	1	
	60897	Connecting tube, manifold to rocker cover	1	
	58182	Screw union, tube to rocker cover	1	
	SP54UA	Fibre washer, tube to rocker cover	2	



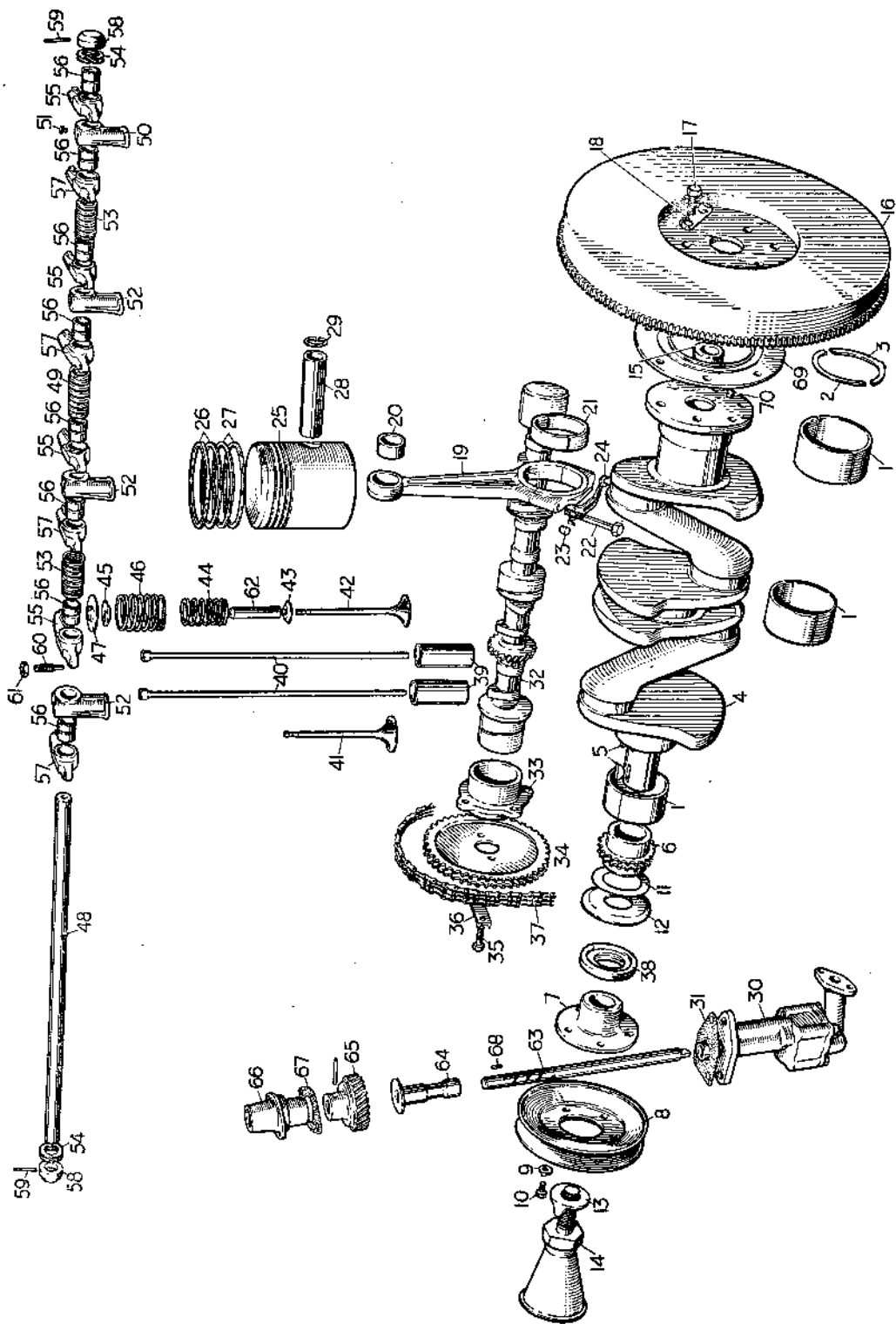
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
THERMOSTAT				
	60748	Thermostat	1	
	60749	Union, in thermostat	1	
	SP54C	Washer, for union	1	
	36999	Washer, for thermostat	1	
	V0006	Nut, thermostat attachment	2	
WATER UPTAKE				
	60705	Water uptake, when no thermostat	1	Roadster only
	60762	Hose, when no thermostat	1	Roadster only
	60758	Water plug, pump seal, when no thermostat	1	Roadster only
HOSE AND WATER CONNECTION				
1	59029	By-pass hose	1	
	SP116B	Hose clip, by-pass hose	2	
2	60139	Radiator hose, top, radiator to thermostat	1	Roadster
	46628	Radiator hose, top, radiator to thermostat	1	Saloon
	SP116N	Hose clip, top, hose to thermostat	2	
3	58180	Hose, top, pump to pipe	1	
	SP116G	Hose clip, pump to pipe and pipe to radiator	4	
4	100195	Pipe, bottom, steel	1	
5	58181	Hose, bottom, pipe to radiator	1	



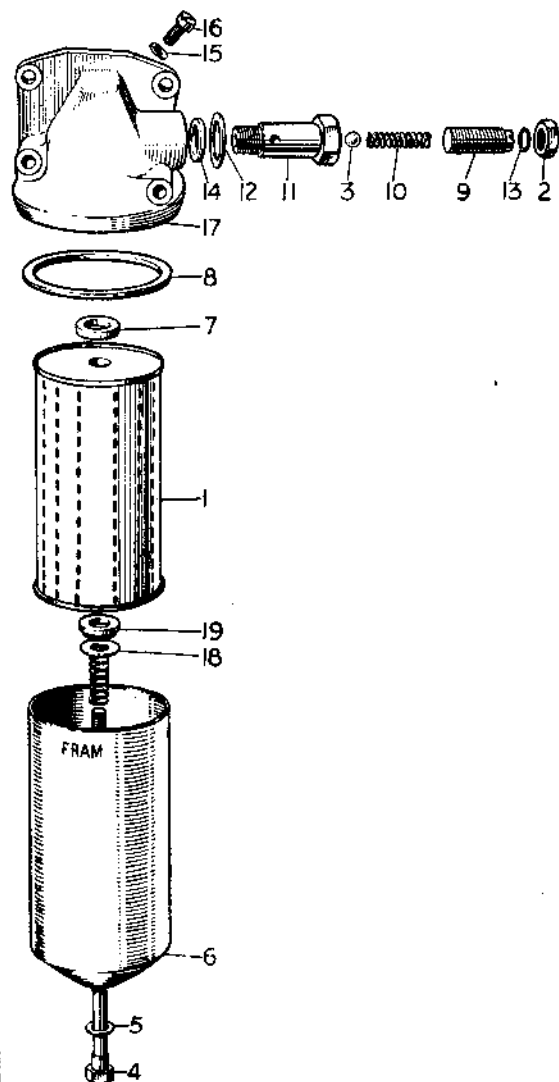
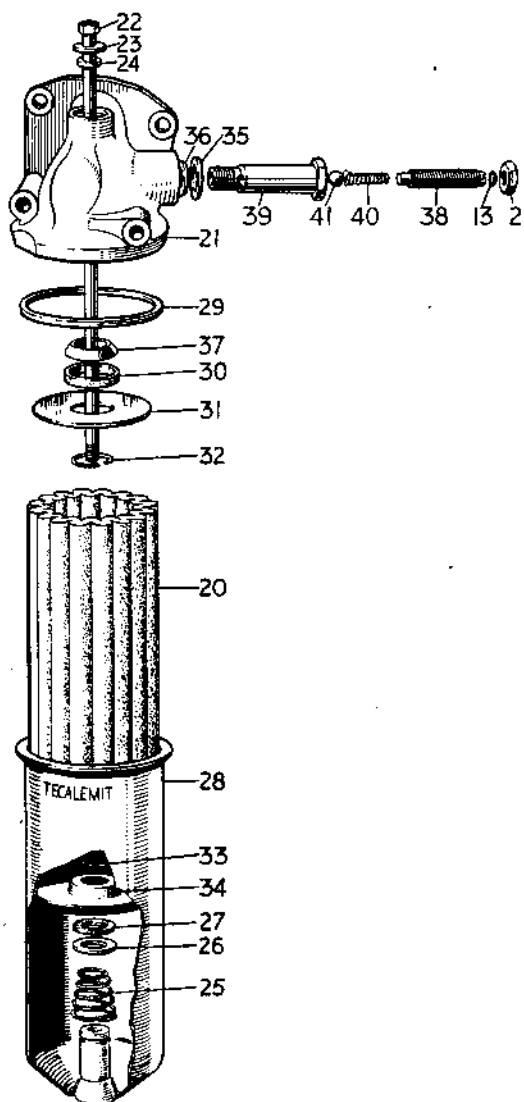
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
DISTRIBUTOR AND OIL PUMP DRIVE SHAFT				
63	59387	Drive shaft	1	
64	56405	Bush, for shaft	1	In cylinder block.
65	59389	Driving gear assembly, with pin	1	
68	SP61W2	Woodruff key, gear to shaft	1	
66	56406	Distributor adaptor	1	
67	56407	Washer, for adaptor	1	
	V0006	Nut, adaptor attachment	2	
	V7271	Stud, distributor to adaptor	2	
	V0004	Nut, distributor to adaptor	2	
	SP48D	Spring washer	2	
FLYWHEEL				
16	60686	Flywheel assembly	1	
	60685	Gear, ring	1	
17	56525	Set screw, flywheel attachment	4	
18	56524	Locking plate, flywheel attachment	2	
70	SP62MY	Dowel, flywheel attachment	1	



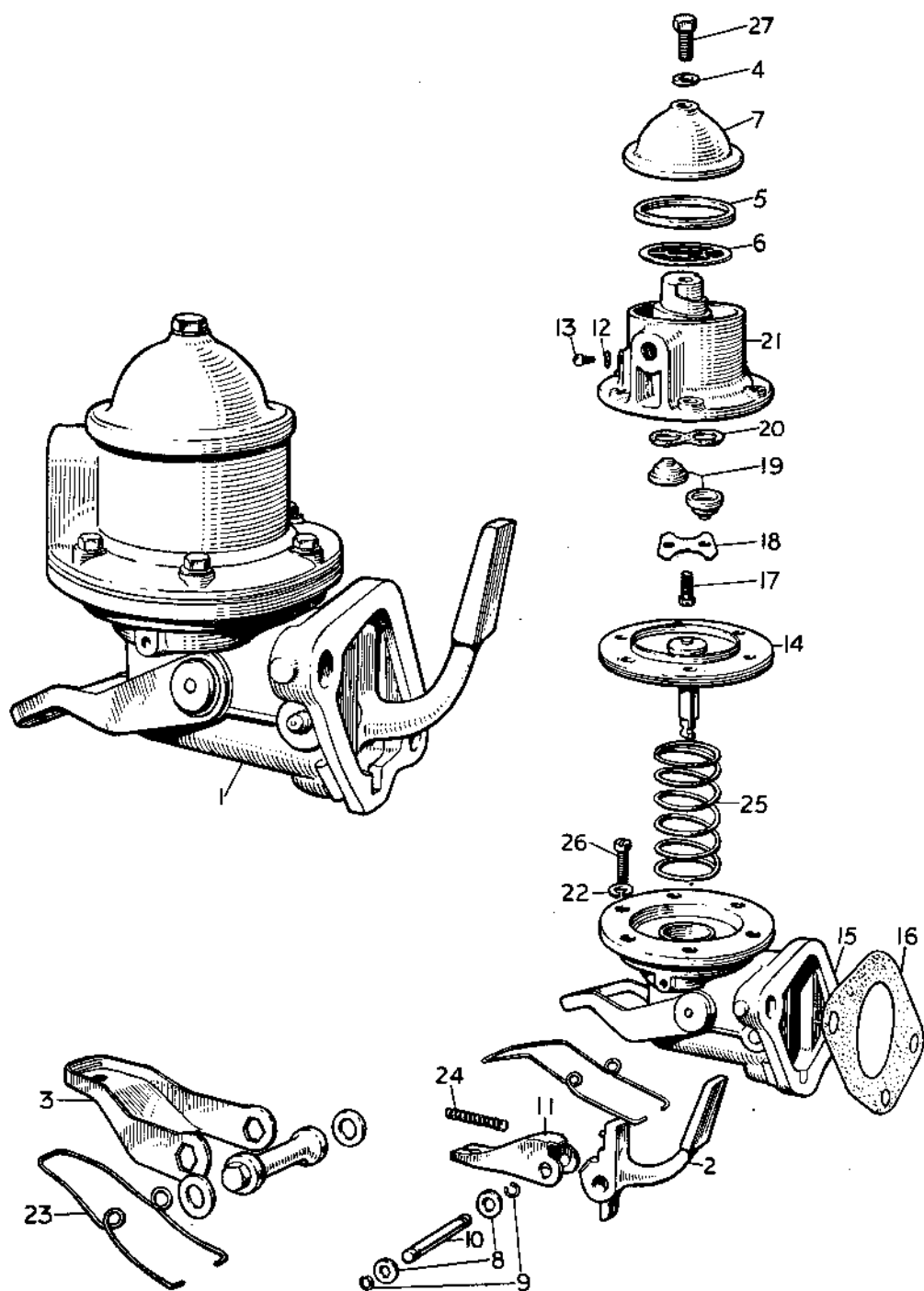
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		OIL FILTER		
	59340	Oil filter assembly	1	
1	59436	Filter element	1	
	56420	Washer, attachment to block	1	
	VI008	Bolt, attachment to block	2	
	VI031	Bolt, attachment to block	1	
	VI035	Bolt, attachment to block	1	
	SP48E	Spring washer, attachment to block	4	
2	46653	Lock nut	1	
3	SP64KA	Ball, relief	1	
4	60406	Bolt, centre	1	
5	60407	Bolt, gasket	1	
6	60418	Container body	1	
19	60409	Sealing washer, bottom	1	
7	60408	Sealing gasket, top	1	
8	60417	Gasket, for container	1	
9	60416	Adjusting screw, relief valve	1	
10	60414	Spring, relief valve	1	
11	60413	Body, relief valve	1	
12	60412	Washer, relief valve	1	
13	30123	Seal, lead wire	1	
14	60411	Gasket, relief valve	1	
15	60415	Gasket, restrictor	1	
16	60405	Restrictor	1	
17	60404	Filter cover... ..	1	
18	60410	Spring washer, and face	1	



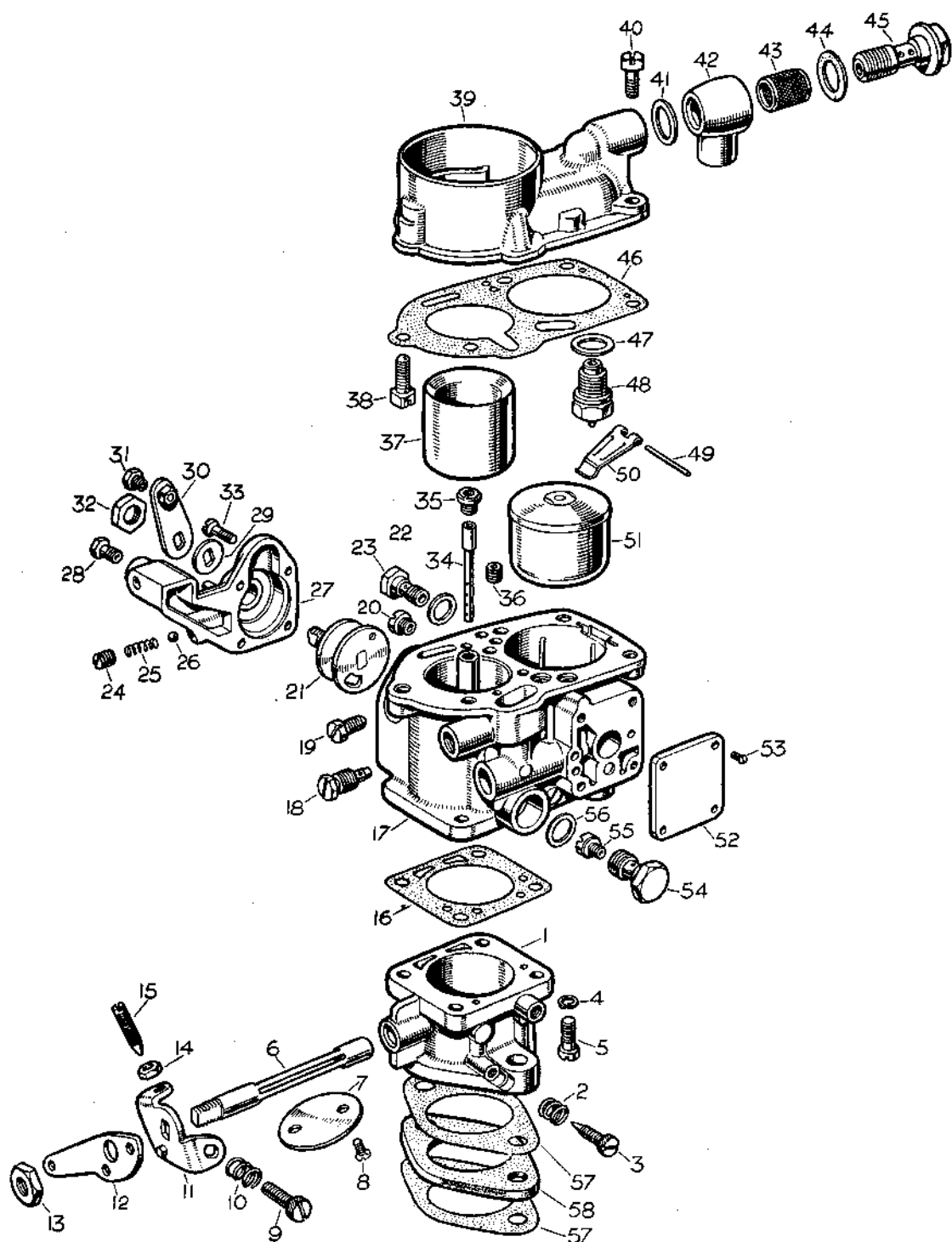
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		PETROL PUMP		
1	59090 200523	Petrol pump	1	
16	39888	Washer, pump to cylinder block	1	
2	59655	Rocker arm	1	
3	59654	Primer handle, with spindle and washers	1	
4	59653	Filter screw gasket	1	
5	57451	Filter gasket	1	
6	57450	Filter gauze	1	
7	59650	Filter cover	1	
8	52486	Washer, rocker pin	2	
9	52484	Rocker clip	2	
10	52483	Rocker pin	1	
11	52479	Link	1	
12	52472	Plug gasket	1	
13	52466	Drain plug	1	
14	52464 501005	Diaphragm	1	
15	52462	Body and priming set	1	
17	59660	Screw, retain	2	
18	59659	Valve, retain	1	
19	59658	Valve and seat assembly	2	
20	59657	Valve gasket	1	
21	59656	Casting, upper	1	
22	57361	Washer, for cover screw	6	
23	52498	Spring lever, priming	1	
24	52494	Spring, rocker arm	1	
25	52492	Spring, diaphragm	1	
26	52490	Screw, upper casting	6	
27	52488	Screw, filter cover	1	



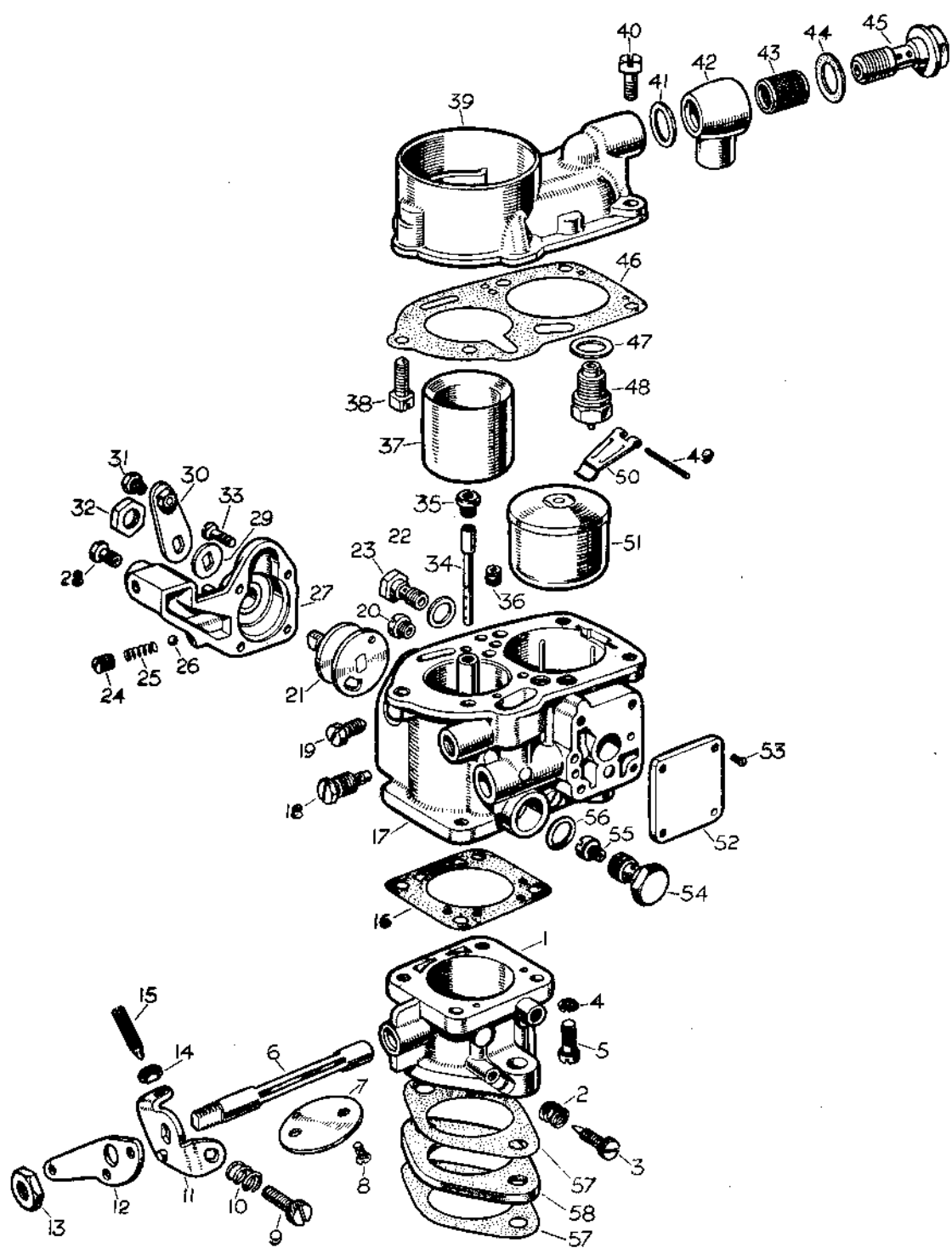
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		CARBURETTOR		
	204374- 59360	Carburettor	1	
57	60574	Thin washer, carburettor to manifold...	2	
58	60535	Thick washer, carburettor to manifold	1	
	SP48E	Spring washer, carburettor to manifold	2	
	SP44E	Plain washer, carburettor to manifold ...	2	
	V0006E	Nut, carburettor to manifold	2	
12	60239	Throttle lever	1	
1	50084-4 59667	Throttle chamber, complete	1	
6	59713	Throttle spindle	1	
7	59669	Throttle butterfly	1	
8	57409	Screw, fixing butterfly	2	
11	58330	Plate, throttle abutment	1	
9	59558	Screw, slow-running adjustment	1	
10	57413	Spring, slow-running adjustment	1	
15	58331	Screw, throttle stop	1	
14	58329	Nut, for throttle stop	1	
13	57419	Nut, throttle spindle end	1	
3	57412	Screw, volume control	1	
2	57413	Spring, for volume control	1	
21	59675	Valve, starter assembly	1	
27	59676	Starter body	1	
30	59677	Starter lever	1	
31	59678	Bolt, fixing cable in starter lever	1	
29	59679	Washer, starter valve spindle	1	
32	57419	Nut, starter spindle end	1	
26	57415	Ball, locating starter valve	1	
25	57416	Spring, for ball starter valve	1	



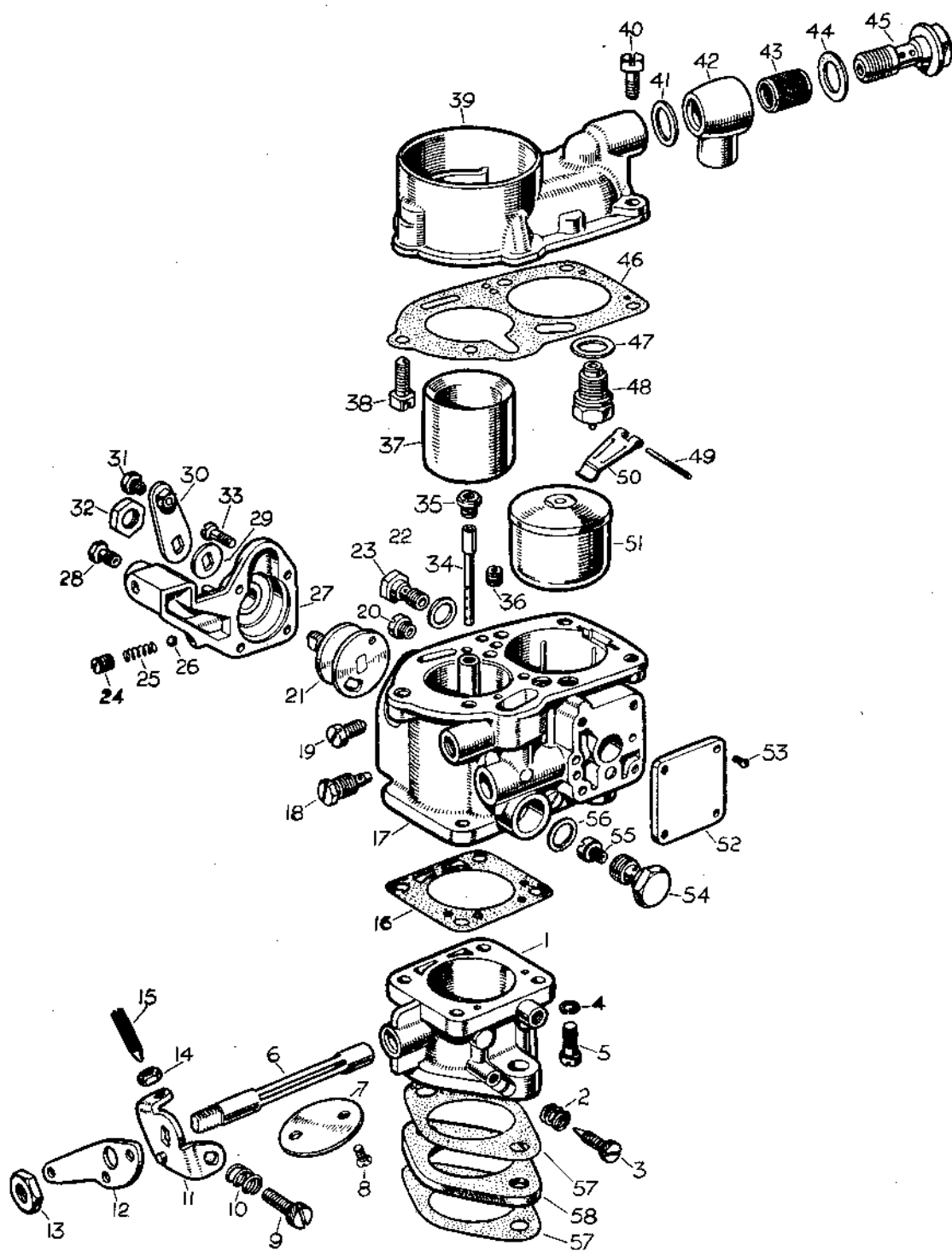
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
CARBURETTOR (contd.)				
24	59680	Plug screw	1	
28	59678	Bolt, cable support	1	
33	59682	Screw, fixing starter body	4	
5	59683	Screw, fixing throttle chamber	4	
4	57547	Spring washer, fixing throttle chamber	4	
16	59684	Gasket, throttle chamber	1	
17	59714	Float chamber	1	
36	59715	Bleed, auxiliary air jet	1	
34	59687	Tube, emulsion main jet	1	
35	59718	Bleed, correction main jet	1	
20	59716	Air jet, G.A.	1	
23	59717	Petrol jet, G.S.	1	
22	59688	Washer, for G.S. petrol jet	1	
55	59719	Main jet	1	
54	57430	Bolt, main jet carrier	1	
56	57431	Washer, main jet carrier	1	
18	59720	Auxiliary jet	1	
37	59721	Choke tube	1	
19	57422	Screw, choke tube fixing	1	
52	59722	Plate, pump blanking	1	
53	57506	Screw, pump blanking plate	4	
51	57432	Float	1	
50	59695	Float toggle	1	
49	59696	Float spindle	1	
39	59697	Cover, float chamber	1	
48	57511	Needle valve	1	
47	57424	Washer, for needle valve	1	



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
CARBURETTOR (contd.)				
46	59698	Gasket, float chamber cover ...	1	
38 } 40 }	59699	Screw, fixing float chamber cover ...	3	
42	59700	Banjo union ...	1	
41	57516	Small washer, banjo union ...	1	
45	57513	Bolt, banjo union ...	1	
44	57515	Large washer, banjo union ...	1	
43	57514	Filter gauze, banjo union ...	1	
	60270	Swivel pin, carburettor lever ...	1	
	V5115	Screw, domed head, pin to lever ...	1	
	60271	Bush, swivel pin to lever ...	1	
	V0062	Slotted nut, swivel pin to lever ...	1	
	SP44B	Plain washer, swivel pin to lever ...	1	
	59857	Washer, float chamber assembly screw...	3	
CARBURETTOR CONTROL				
	60273	Bracket, cable control ...	1	Right hand steering.
	60335	Bracket, cable control ...	1	Left hand steering.
	48008	Clip, for cable to bracket ...	1	Right hand steering.
	V5115	Screw, domed head, to bracket ...	1	Right hand steering.
	V0002	Nut, to bracket ...	1	Right hand steering.
	SP48C	Spring washer, to bracket ...	1	Right hand steering.
	60272	Tab washer, carburettor return spring ...	1	Right hand steering.
	60336	Tab washer, carburettor return spring ...	1	Left hand steering.
	60274	Throttle spring ...	1	



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
AIR SILENCER				
59479		Air silencer...	1	
60731		Clip, for air silencer ...	1	
59481		Rubber grommet, silencer to carburettor ...	1	
60767		Hose, for air silencer to pipe ...	1	
SP116S		Pipe clip, for hose ...	2	
59482		Silencer packing ...	1	
V4259		Set screw, silencer to rocker cover ...	2	
V0006		Nut, silencer to rocker cover ...	2	
SP48E		Spring washer, upper to lower bracket ...	2	
60725		Air cleaner pipe ...	1	
60766		Pipe, air cleaner to cylinder block ...	1	
60755		Bracket, for air silencer pipe ...	1	
57658		Screw union, pipe to cylinder block ...	1	
V0661		Bolt, bracket to pipe ...	1	
SP54T		Fibre washer, small, to cylinder block ...	1	
SP54C		Fibre washer, large, to cylinder block ...	1	
59543		Hose, pipe to cleaner ...	1	
SP116A4		Clip, pipe to cleaner ...	2	
60261		Clip, pipe to coil set screw ...	1	
V4235		Set screw, clip to pipe ...	1	
V0004		Nut ...	1	
SP48D		Spring washer ...	1	

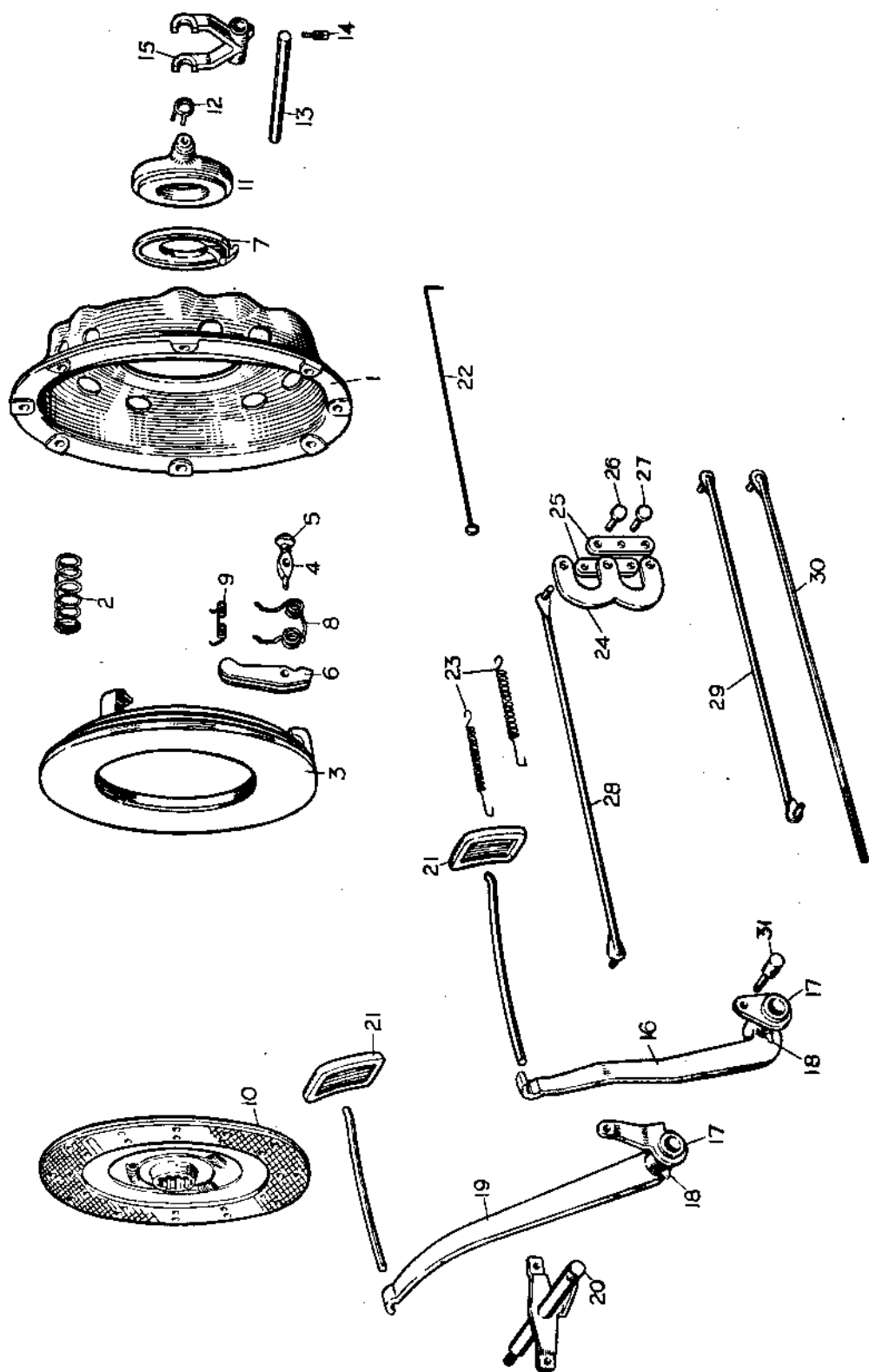
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
CLUTCH				
	59108	Clutch unit	1	
	VI006	Bolt, clutch to flywheel	6	
	SP62S	Dowel, clutch to flywheel	2	
	SP48E	Spring washer, clutch to flywheel	6	
	59619	Cover assembly, containing springs, pressure plate & toggle	1	
1	52399	Cover only	1	
2	59622	Thrust spring, green	6	
2	48650	Thrust spring, cream	3	
3	46032	Pressure plate	1	
4	41325	Eye bolt	3	
5	35253	Nut, eye bolt	3	
6	46034	Release lever	3	
	42537	Pin, release lever	3	
	41326	Strut	3	
7	46033	Plate, release lever	1	
8	38788	Retainer lever	3	
9	59620	Anti-rattle spring	3	
10	59192	Driven plate	1	
11	41328	Bearing, release	1	
12	47261	Spring, bearing retainer	2	
	59621	Package, facing and rivets	1	

STANDARD TRIUMPH SPARE PARTS LIST

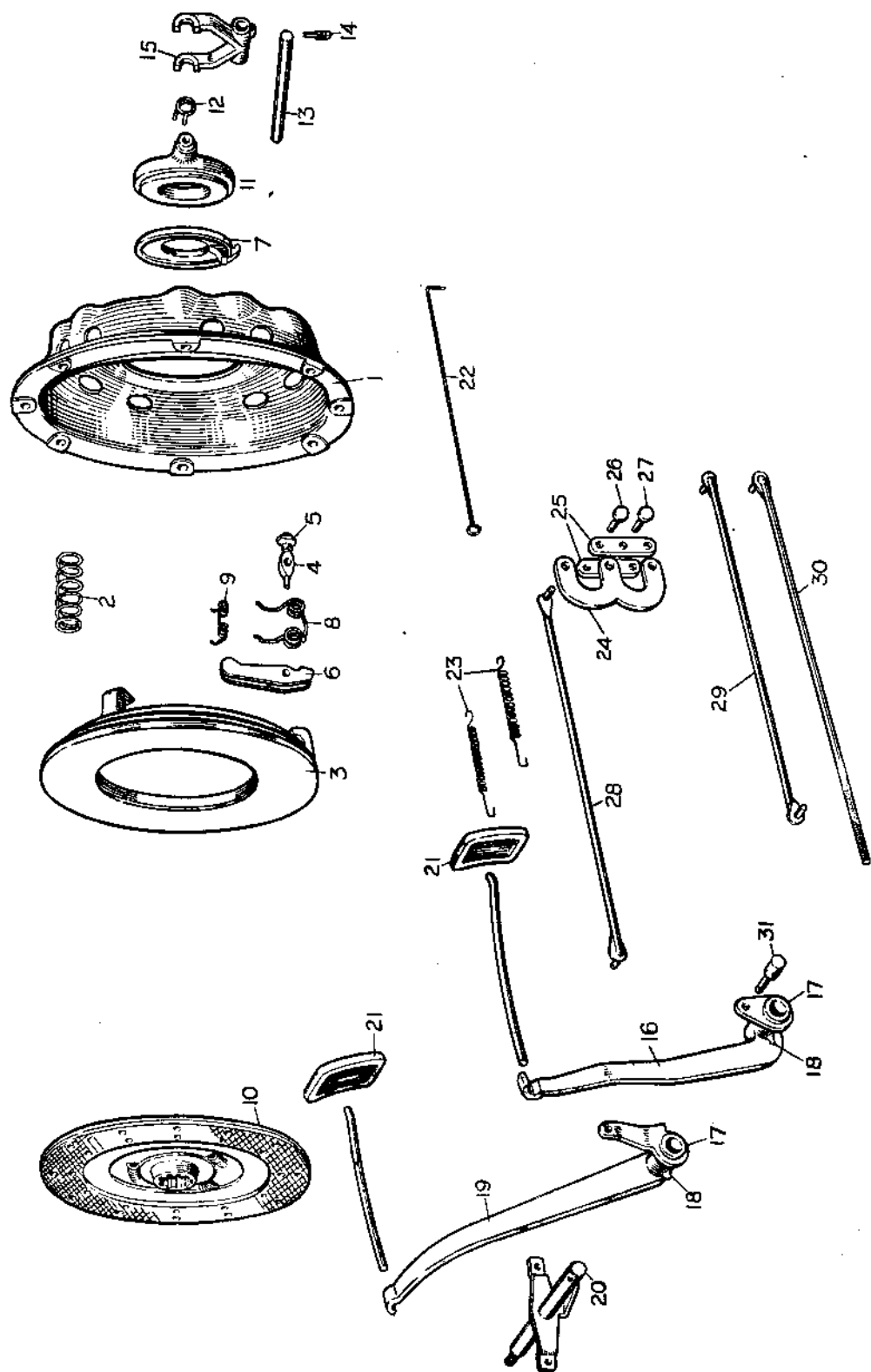
Ref. No.	Part No.	Description	No. Off	Remarks
ACCELERATOR CONTROLS				
40601		Accelerator pedal	1	Right hand steering,
37962		Accelerator pedal	1	Roadster & Saloon.
38490		Spring, for pedal, pedal to bracket	1	Left hand steering.
37963		Bracket, for pedal	1	
37972		Pivot pin, for pedal, pedal to bracket	1	
SP44E		Washer, for pedal, pedal to bracket	1	
54547		Rod, accelerator pedal	1	Roadster.
61479		Rod, accelerator pedal	1	Saloon.
SP34C		Lock nut, rod to pin	4	
47792		Bracket, for accelerator lever	1	
48008		Cable clip, on bracket	1	
V5115		Screw, on bracket	1	
V0002		Nut, on bracket	1	
54545		Accelerator lever	1	Roadster.
55222		Accelerator lever	1	Saloon.
54546		Swivel pin, accelerator rod pin to lever	1	
SP115C/ 10B		Nut, accelerator rod pin to lever	1	
SP44C		Washer, accelerator rod pin to lever	1	
58997		Swivel pin, for cable attachment	1	
V4212		Set screw, for pin	1	
V0122		Nut, pin to lever	1	
47791		Fulcrum pin, lever to bracket	1	
48074		Spring, for lever return	1	
60985		Cable control, outer	1	Roadster.
60424		Cable control, outer	1	Saloon
60986		Cable control, inner	1	Roadster.
60423		Cable control, inner	1	Saloon.

It is always essential to quote the commission number—with prefix or suffix letters (if any)—imprinted on the plate fixed to scuttle under bonnet.



STANDARD TRULIPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
CLUTCH OPERATION				
13	56816	Shaft, clutch operating	1	Right hand steering.
	61075	Shaft, clutch operating	1	Left hand steering.
	56964	Lever, clutch operating	1	Right hand steering.
	40488	Spring	1	Right hand steering.
	56200	Spring	1	Left hand steering.
14	56965	Pin, for lever to shaft	1	Right hand steering.
15	58941	Fork, clutch operating	1	Right hand steering.
	61071	Fork, clutch operating	1	Left hand steering.
14	56965	Pin, for fork to shaft	1	
	50271	Bracket, clutch housing	1	Right hand steering.
	55948	Bracket, clutch housing	1	Left hand steering.
	VI010	Bolt, bracket to gearbox	2	
	SP48E	Spring washer, bracket to gearbox and shaft to box ...	3	
	VI016	Locating bolt, shaft to gearbox	1	
CLUTCH PEDAL AND RODS				
	61506	Clutch pedal assembly	1	Saloon.
	60756	Clutch pedal assembly	1	Right hand steering, Roadster.
	61113	Clutch pedal assembly	1	Left hand steering, Roadster.
	54471	Bush for pedal	2	
	52253	Grease nipple, in pedal	1	Right.
	56935	Grease nipple, in pedal	1	Left.
	SP83M3	Set screw, in pedal	1	
	SP24D	Lock nut, in pedal	1	
	55546	Adjuster pad	1	
36609	56168	Pedal pad rubber	1	



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
CLUTCH PEDAL AND RODS (contd.)				
	SP31	Bolt, pad to pedal	1	
	SP22D	Nut, pad to pedal	1	
	SP48E	Spring washer, pad to pedal	1	
	24287	Spring washer, pedal to shaft	1	
	55131	Plain washer, pedal to shaft	2	
	43929	Pull-off spring	1	
	54451	Compensating link	2	
	61074	Compensator shaft	1	Left hand steering, Roadster.
	61102	Bearing cap, bottom, compensator shaft	1	Left hand steering, Roadster.
	61101	Bearing cap, top, compensator shaft	1	Left hand steering, Roadster.
	61100	Self-aligning bearing, compensator shaft	1	Left hand steering, Roadster.
	56939	Grease nipple, compensator shaft	1	Left hand steering, Roadster.
	SP3J	Bolt, bearing to dash bracket	2	Left hand steering, Roadster.
	SP48E	Spring washer, bearing to dash bracket	2	Left hand steering, Roadster.
	61072	Trunnion, clutch compressor	1	Left hand steering, Roadster.
	61316	Grease nipple and trunnion	1	Left hand steering, Roadster.
	61099	Pin bolt, trunnion to compensator shaft	1	Left hand steering, Roadster.
	61099	Pin bolt, trunnion to clutch shaft	1	Left hand steering, Roadster.
	V0066	Nut, trunnion to clutch shaft	2	Left hand steering, Roadster.
	61407	Clutch rod, top	1	Saloon.
	55766	Clip, for clutch rod, top	1	Saloon.
	V4215	Set screw, for clip	1	Saloon.
	V0002	Nut, for clip	1	Saloon.
	55482	Clutch rod, top	1	Roadster.
	61114	Clutch operating rod	1	Left hand steering, Roadster.
	56748	Swivel pin, on rod	1	Left hand steering, Roadster.

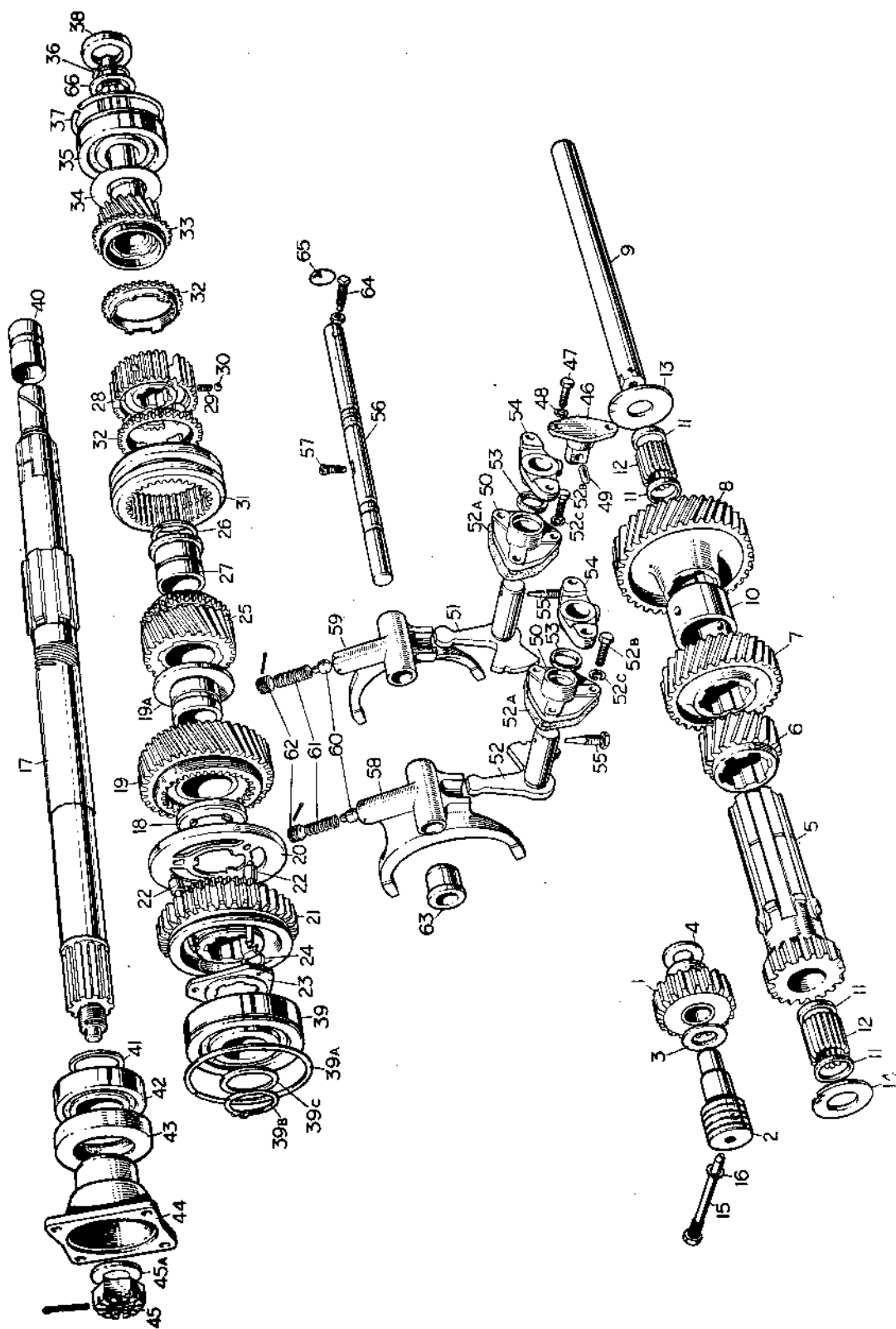
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		GEARBOX		
	60200	Gearbox assembly , with gears	1	Right hand steering.
	60199	Gearbox assembly , with gears	1	Left hand steering.
	V7318	Stud , box attachment	3	
	SP62Y1	Dowel , box attachment	1	
	V1011	Bolt , box to engine attachment	6	
	SP48E	Spring washer , box to engine attachment	9	
	V0006	Nut , box to engine attachment	3	
	59540	Housing , clutch and gearbox	1	Right hand steering.
	60198	Housing , clutch and gearbox	1	Left hand steering.
	56653	Cover , clutch housing (plate at bottom of housing)	1	
	V0705	Bolt , cover attachment	4	
	V0006	Nut , cover attachment	4	
	SP48E	Spring washer , cover attachment	4	
	36997	Bush , left hand and right hand, in clutch housing	2	For all replacements.
65	60420	Plug , fitted in box	1	
	57216	Drain plug	1	
1	58082	Reverse wheel assembly	1	
2	55713	Spindle , reverse	1	
3	55723	Thrust washer , rear, on spindle	1	
4	55722	Thrust washer , front, on spindle	1	
5	59450	Gear , countershaft	1	All gears must be replaced in pairs.
6	60269	Gear , first speed, countershaft	1	
7	60268	Gear , second speed, countershaft	1	
8	59447	Gear , constant, on countershaft	1	
9	55699	Countershaft	1	
10	59456	Distance piece , second and constant	1	
11	55721	Retaining ring , on countershaft	4	

STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
CLUTCH PEDAL AND RODS (contd.)				
61469		Adjusting nut, on rod	1	Left hand steering, Roadster.
44034		Swivel pin, top, clutch rod in pedal	1	
51971		Tab washer, pin to pedal	1	
SP21D		Nut, pin to pedal	1	
SP24E		Lock nut, rod to pin... ..	4	
SP21D		Nut, rod to inter lever	1	
SP44G		Plain washer, rod to inter lever	2	Saloon. Roadster.
61408		Clutch link rod	1	
60810		Clutch link rod	1	
55537		Tab washer, link to frame	1	
61409		Clutch rod, bottom	1	
60811		Clutch rod bottom	1	
58999		Swivel pin on bottom rod	1	Saloon. Roadster.
SP24E		Lock nut, pin to rod	4	
V0066		Slotted nut, pin to clutch lever	1	
SP44E		Plain washer, pin to clutch lever	2	

It is always essential to quote the commission number—with prefix or suffix letters (if any)—imprinted on the plate fixed to scuttle under bonnet.

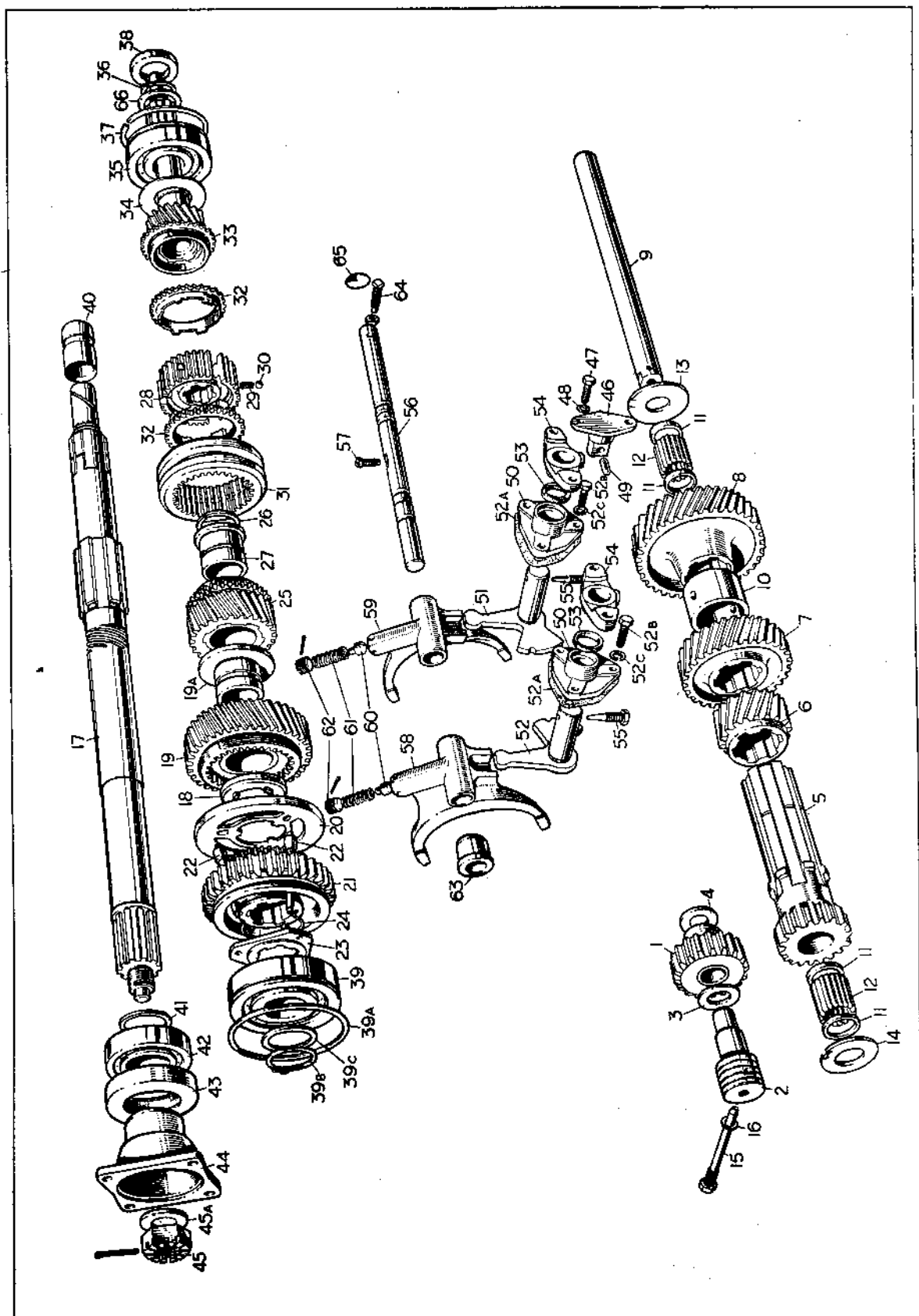


STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
GEARBOX (contd.)				
12	58088	Needle roller, on countershaft gear ...	48	
13	59454	Thrust washer, countershaft, front ...	1	
14	55720	Thrust washer, countershaft, rear ...	1	
15	55715	Retaining screw, reverse shaft to box ...	1	
16	SP48E	Spring washer, reverse shaft to box ...	1	
	55773	Cover, front end countershaft ...	1	
	55774	Washer, front cover, countershaft ...	1	
	55771	Set screw, front cover, countershaft ...	2	
	SP44E	Plain washer, front cover, countershaft ...	2	
	30123	Lead wire, front cover to box ...	as req.	
17	60568	Mainshaft ...	1	
18	58173	Washer, mainshaft ...	1	
19	60267	First speed gear ...	1	All gears must be replaced in pairs
19A	59453	Bush, first speed gear ...	-	
20	59043	Synchronising cup assembly, first speed ...	1	
21	59047	Reverse gear on main shaft ...	1	
22	59048	Baulk pin, reverse gear ...	3	
23	60569	Washer, for baulk pin ...	1	
24	59054	Spring ring, reverse gear ...	1	
25	60293	Gear assembly, second speed ...	1	
26	55707	Circlip, second speed on mainshaft ...	1	
27	60638	Bush, second gear ...	1	
28	55694 ^{509649 easy}	Synchronising sleeve, top and second ...	1	
29	37502	Spring ...	3	
	37948	Shim ...	as req.	
30	SP64F	Ball ...	3	
31	55695	Sleeve, operating, top and second ...	1	

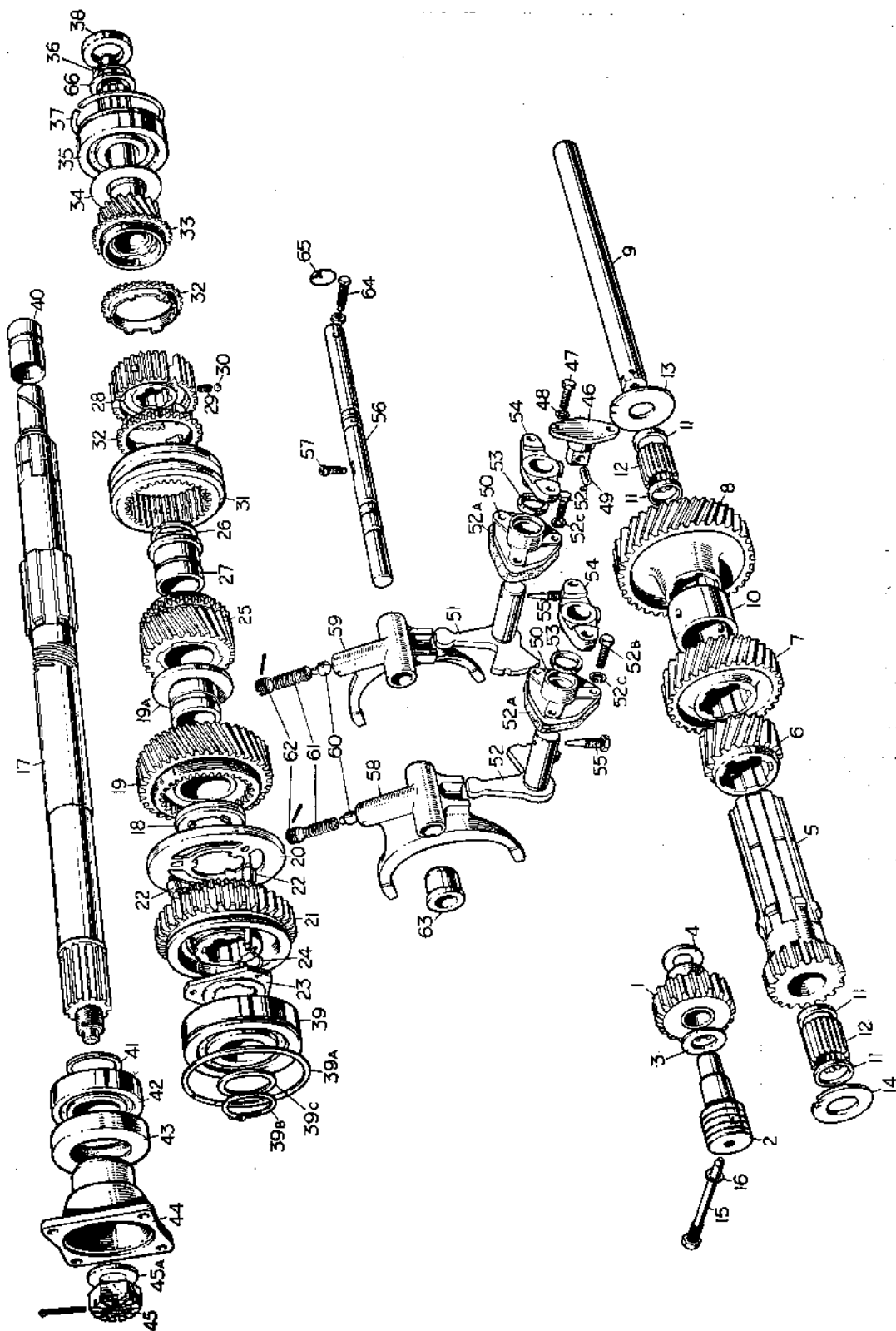
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
GEARBOX (contd.)				
32	60570	Synchronising cup, top and second ...	2	
33	²⁰¹⁷¹⁰ 60667	Constant pinion assembly ...	1	
40	55911	Bush, constant pinion ...	1	
34	60658	Oil thrower, constant pinion ...	1	
35	58391	Ball bearing, constant pinion ...	1	
37	58955	Circlip, on bearing, constant pinion ...	1	
36	58956	Circlip, constant pinion ...	1	
66	60078	Washer, constant pinion ...	1	
38	60215	Oil seal, front end cover ...	1	
	59537	Washer, front end cover ...	1	
	SP44E	Spring washer, cover to gearbox ...	4	
	30123	Lead wire, cover to gearbox ...	as req.	
39	58391	Ball bearing, centre mainshaft ...	1	
39A	58955	Circlip, mainshaft bearing ...	1	
39B	58956	Circlip, mainshaft ...	1	
39C	59443	Washer, mainshaft between bearing and circlip ...	1	
41	58949	Washer for mainshaft ...	1	
42	SP75G	Ball bearing, in extension ...	1	
43	58958 ¹²³⁴⁹³	Oil seal, in extension ...	1	
44	58948	Flange, on mainshaft ...	1	
45	57868	Slotted nut, for flange ...	1	
45A	SP44TA	Washer, for flange ...	1	
46	55979	Inter-lock spigot ...	1	
	55993	Washer, inter-lock ...	1	
47	V0970	Bolt, inter-lock spigot to box ...	2	
48	SP48D	Spring washer ...	2	



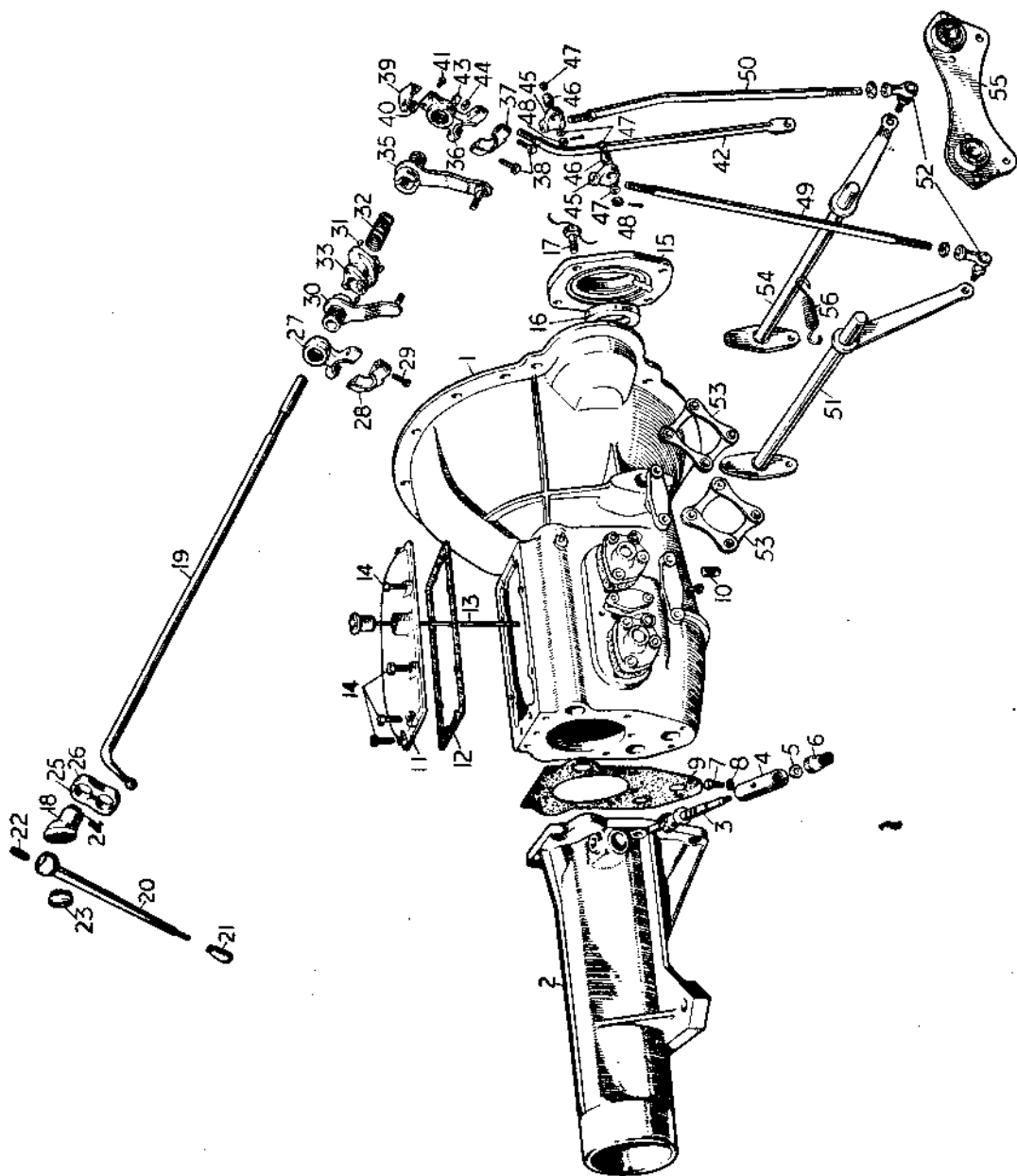
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
GEARBOX (contd.)				
49	55981	Inter-lock, in spigot	1	
50	55978	Selector bush	2	
52	58283	Selector, top and second	1	Left hand steering.
51	58274	Selector, top and second	1	Right hand steering.
51	58274	Selector, first and reverse	1	Left hand steering.
52	58283	Selector, first and reverse	1	Right hand steering.
52A	55994	Washer, selector bush, selector attachment	2	
52B	V0970	Bolt, selector attachment	6	
52C	SP48D	Spring washer, selector attachment	6	
53	60389	Packing ring, fitted in selectors	2	
54	59319	Lever coupling, selector to lever	2	
55	60662	Set screw, lever coupling to selector	2	
56	58950	Selector rod	1	
57	56310	Stop screw, selector rod	1	
58	58198	Selector fork, first and reverse	1	Right hand steering.
	59099	Selector fork, first and reverse	1	Left hand steering.
59	55953	Selector fork, top and second	1	
60	56366	Plunger, in forks	2	
61	55851	Plunger spring, in forks	2	
62	55980	Retaining screw, plunger in forks	2	
63	58951	Bush, selector rod in end of box	1	
64	55815	Screw, selector rod to box	1	
	V0051	Lock nut, rod to box	1	



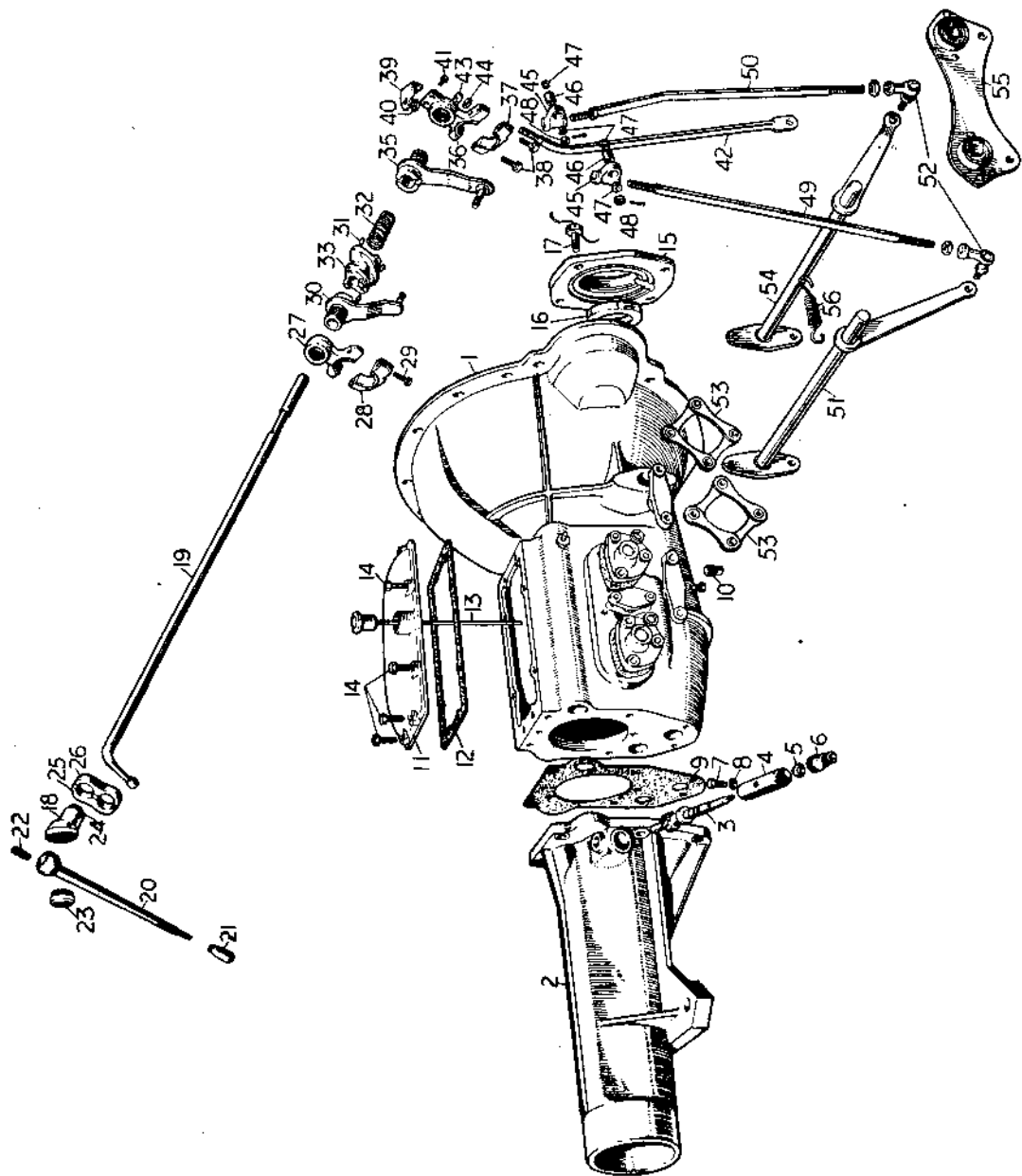
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
GEARBOX (contd.)				
2	58891	Extension gearbox ...	1	
15	59536	Cover, front end ...	1	
17	55771	Set screw, cover to gearbox ...	4	
	60259	Speedo gear and bearing, comprising following four items:	1	
3	58969	Speedo driven gear ...	1	
4	58968	Speedo bearing ...	1	
5	60247	Oil seal, speedo drive ...	1	
6	60246	Screwed end ...	1	
7	56305	Locating screw, speedo bearing ...	1	
8	SP48E	Spring washer, speedo bearing ...	1	
9	55778	Washer, gearbox extension to box ...	1	
	V1011	Bolt, gearbox extension to box ...	6	
11	55818	Top cover ...	1	
12	55791	Washer, top cover ...	1	
14	V1012	Bolt, top cover attachment ...	8	
	SP48E	Spring washer ...	8	
13	58959	Dipstick assembly ...	1	
	40717	Felt washer, dipstick ...	1	



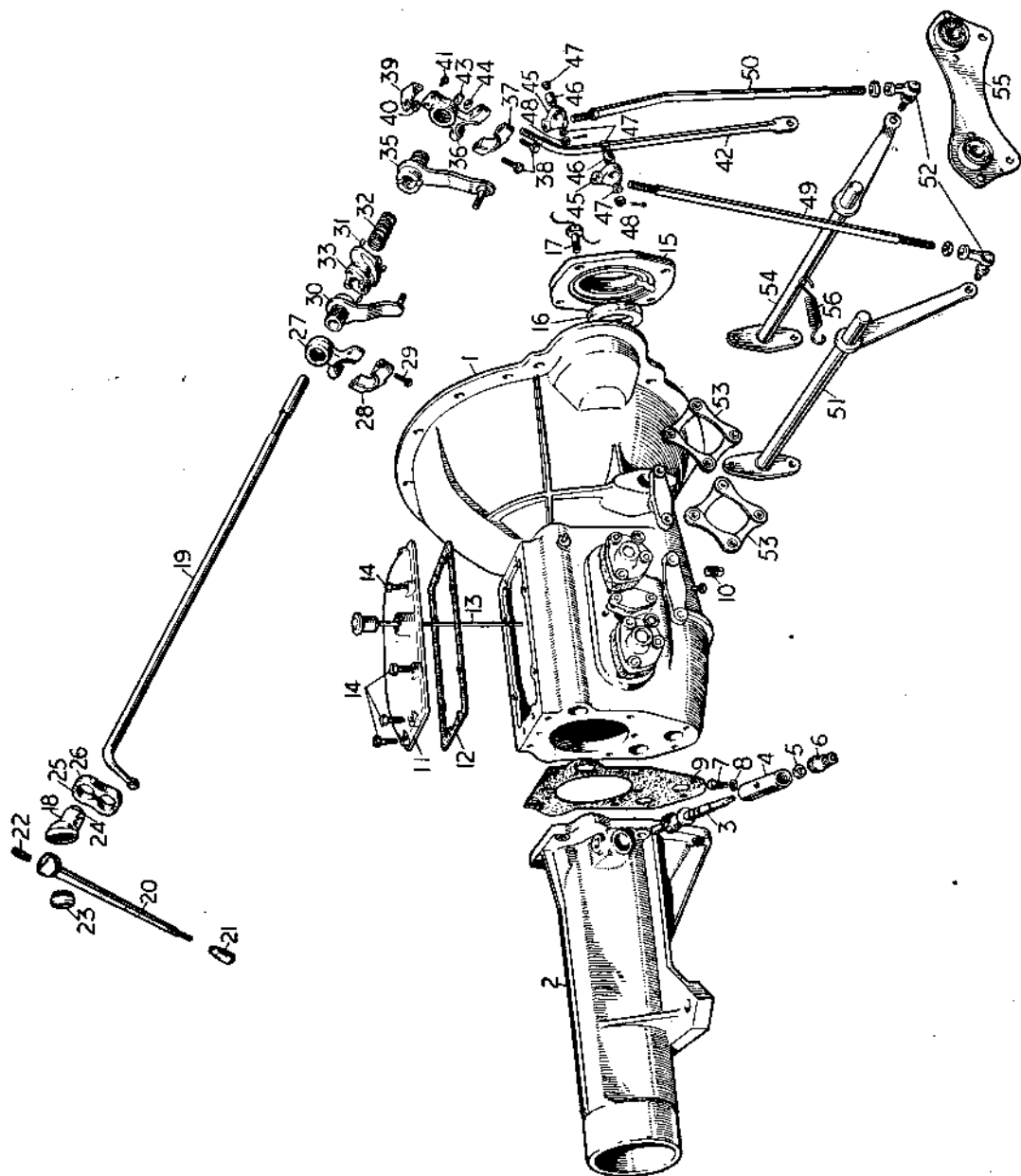
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
ENGINE AND GEARBOX MOUNTING				
	V0755	Bolt , starter attachment	2	
	V0008	Nut , starter attachment	2	
	SP48F	Spring washer , starter attachment	2	
	59180	Engine mounting , front	2	
	V0008	Nut , mounting to front plate	2	
	SP48F	Spring washer , mounting to plate	2	
	V0704	Bolt , mounting to frame	4	
	V0006	Nut , mounting to frame	4	
	SP48E	Spring washer , mounting to frame	4	
	59226	Engine mounting , rear	1	
	V0823	Bolt , mounting to box extension	2	
	V0012	Nut , mounting to box extension	2	
	SP48H	Spring washer , mounting to box extension	2	
	V0010	Nut , mounting to frame	2	
	SP48G	Spring washer , mounting to frame	2	
	VI011	Bolt , gearbox to engine	6	
	SP48E	Spring washer , gearbox to engine	6	
	V0006	Nut , gearbox to engine	3	



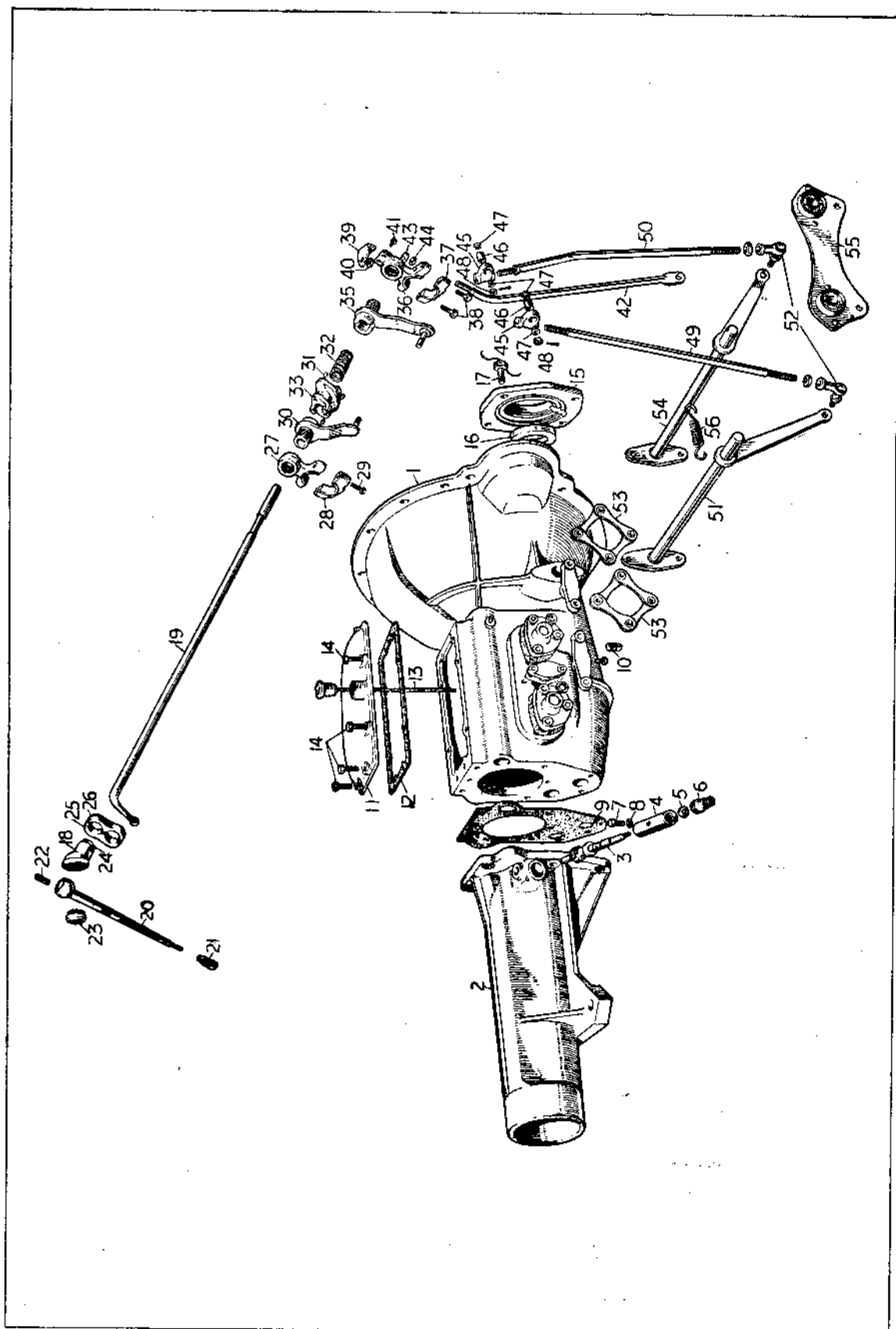
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		CHANGE SPEED DETAILS ON STEERING		
	60783	Steering column bracket, lower	1	
	SP3E	Bolt, lower bracket to column... ..	1	
	SP48E	Spring washer, lower bracket to column	1	
	60782	Steering column bracket, upper	1	Right hand.
	61248	Steering column bracket, upper	1	Left hand.
	SP3B	Bolt, upper bracket to body	1	
	SP38E	Spring washer, bracket to body	1	
	SP83D3	Set screw, upper bracket to lower	3	
	SP38E	Spring washer, upper bracket to lower	3	
	60937	Bracing stay, steering column	1	Right hand.
	61317	Bracing stay, steering column	1	Left hand.
	55789	Bracket attachment, bracing stay	1	
	SP83G3	Set screw, bracket to column	1	
	58987	Selector lever bracket	1	
	61486	Control rod, change speed, in bracket... ..	1	Saloon.
	60807	Control rod, change speed, in bracket... ..	1	Right hand steering, Roadster.
20	60784	Selector lever	1	
21	57332	Knob, grey, selector lever	1	
22	59407	Spring, selector lever	1	
23	56986	Cap, selector lever bracket	1	
24	57247	Set screw, lever to bracket	1	
25	58988A	Clamp, drilled half, selector lever bracket	1	
26	58988B	Clamp, tapped half, selector lever bracket	1	
	V0714A	Bolt, clamp to column	1	
	SP48ECP	Spring washer, clamp to column	1	
27	56992	Top bracket and cap, control rod	1	
29	V0714	Bolt, for top bracket to column	1	



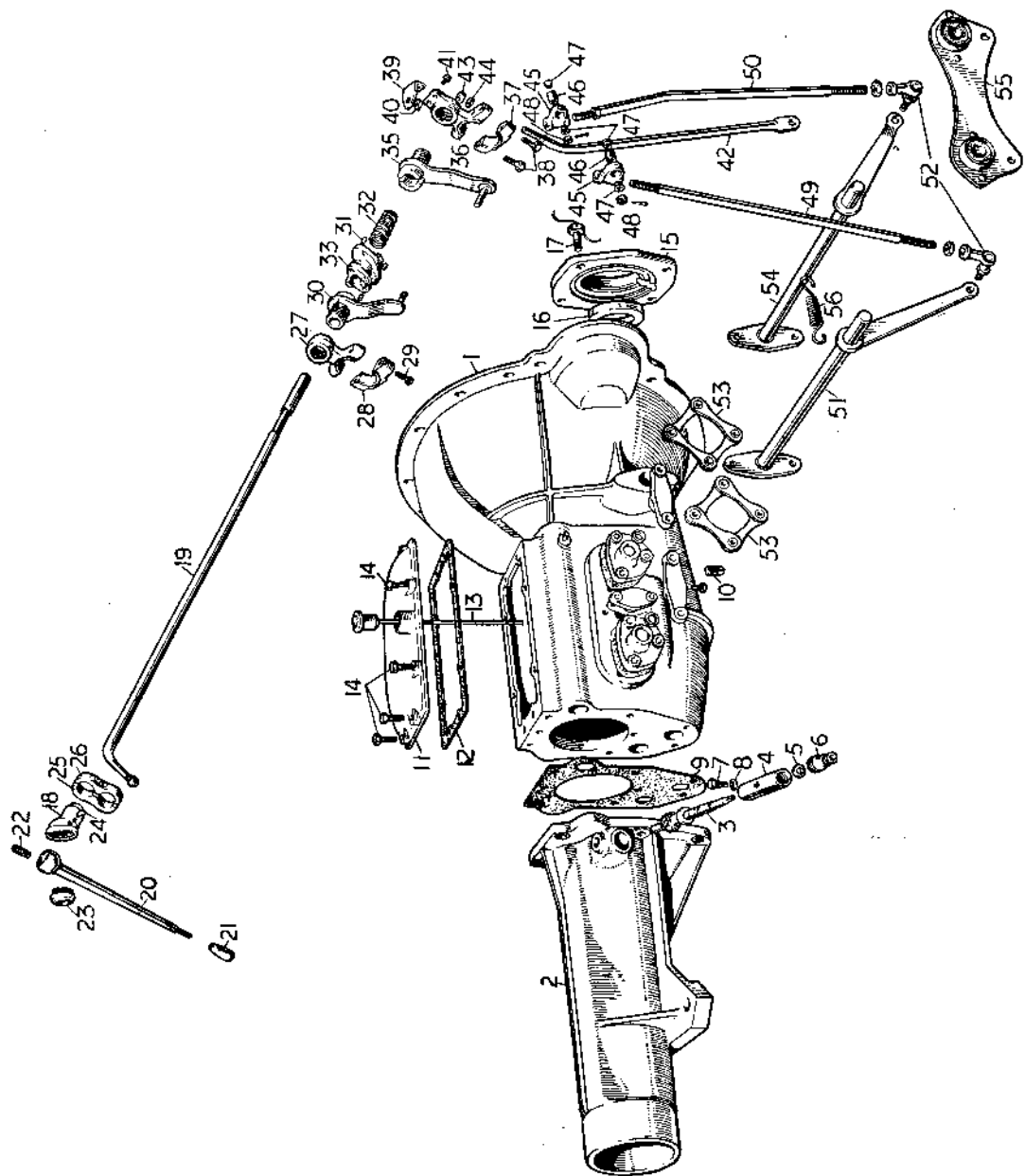
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off.	Remarks
CHANGE SPEED DETAILS ON STEERING (contd.)				
30	61491	Lever, top and second, in top bracket ...	1	
31	58619	Dog, on control rod ...	1	
32	58620	Buffer stop, for dog ...	4	
33	57006	Set screw, dog to rod ...	1	
34	58780	Spring, for dog ...	1	
35	61960	Lever, first and reverse, in bottom bracket ...	1	
36	57768	Bottom bracket and cap, control rod ...	1	
38	V0714	Bolt, bracket to column ...	2	
	SP48E	Spring washer, bracket to column ...	5	
39	57674	Bracket, reverse light switch ...	1	
	42781	Reverse light switch ...	1	
40	59474	Nut, for switch ...	1	
41	V4235	Set screw, switch bracket to rod bracket ...	2	
	SP48D	Spring washer, switch bracket to rod bracket ...	2	
	61440	Stay rod, bracket to column ...	1	Saloon.
42	60882	Stay rod, bracket to column ...	1	Right hand steering, Roadster.
	61184	Stay rod, bracket to column ...	1	Left hand steering, Roadster.
43	V0006	Nut, stay rod bracket to column ...	2	
44	SP48E	Spring washer, bracket to column ...	2	
45	59019	Body, for top and second lever ...	1	
46	58712	Bush, for top and second lever ...	1	
47	58710	Ferrule, for top and second lever ...	2	
	SP44G1	Washer, for top and second lever ...	1	
48	V0064	Nut, for top and second lever ...	1	
	61411	Operating rod, top and second ...	1	Saloon.
49	60729	Operating rod, top and second ...	1	Roadster.
	V006	Nut, operating rod and ball joint ...	3	



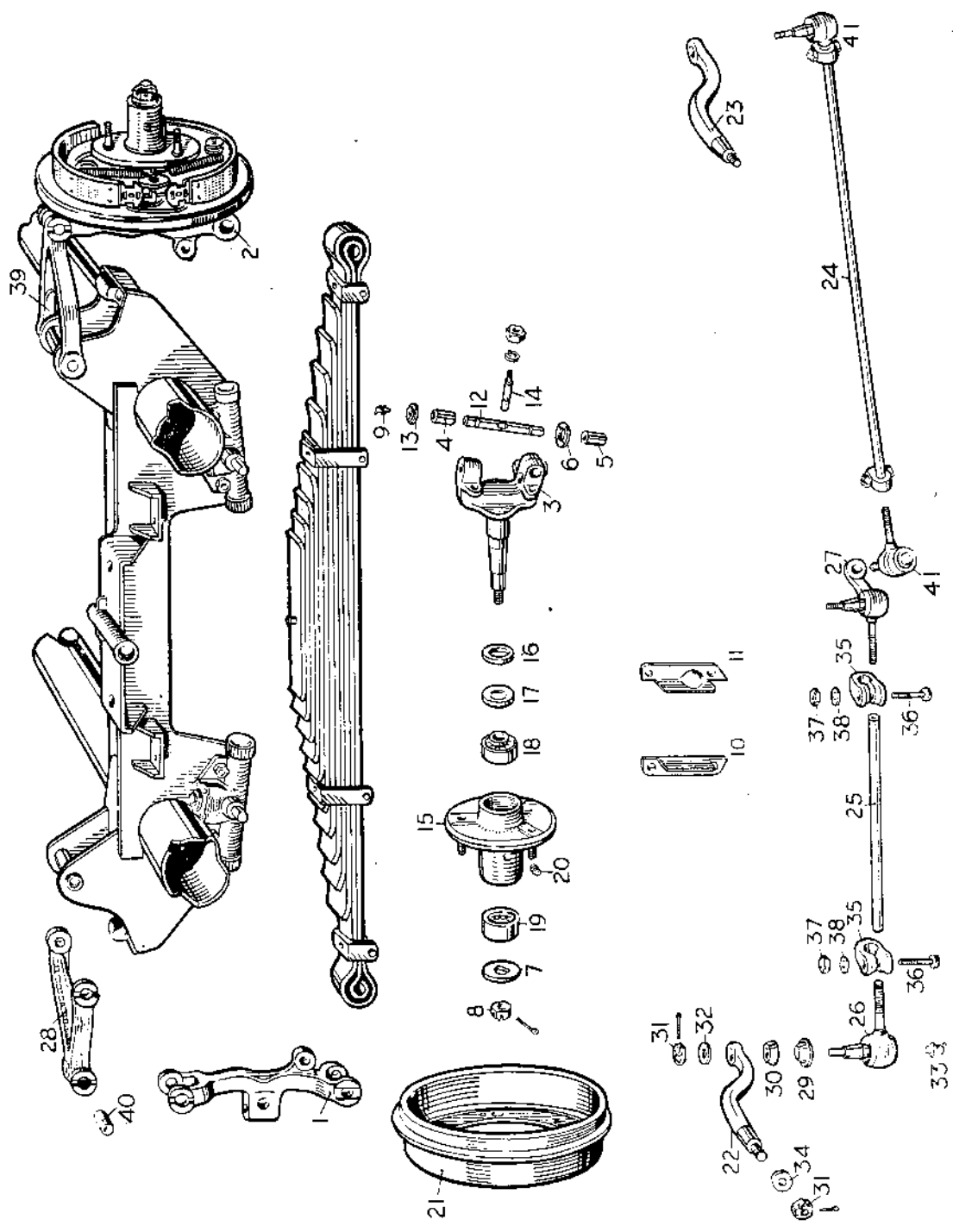
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
CHANGE SPEED DETAILS ON STEERING (contd.)				
45	59019	Body , for first and reverse lever	1	
46	58712	Bush , for first and reverse lever	1	
47	58710	Ferrule , for first and reverse lever	2	
48	SP441	Washer , for first and reverse lever	1	
	V0006	Nut , for first and reverse lever	1	
	61410	Operating rod , first and reverse	1	Saloon.
50	60730	Operating rod , first and reverse	1	Right hand steering, Roadster.
	61157	Operating rod , first and reverse	1	Left hand steering, Roadster.
	V0006	Nut , operating rod and ball joint	3	
	SP48E	Spring washer , operating rod	2	
	61413	Cross shaft , top and second	1	Saloon
51	60707	Cross shaft , top and second	1	Right hand steering, Roadster.
	61120	Cross shaft , top and second	1	Left hand steering, Roadster.
52	57012	Ball joint , on cross shaft	1	
53	59320	Coupling assembly , on cross shaft	1	
	V0714	Bolt , cross shaft to box	2	
	V0128	Nut , cross shaft to box	2	
	61412	Cross shaft , first and reverse	1	Saloon.
54	60706	Cross shaft , first and reverse	1	Right hand steering, Roadster.
	61119	Cross shaft , first and reverse	1	Left hand steering, Roadster.
52	57012	Ball joint , on cross shaft	1	
53	59320	Coupling assembly , on cross shaft	1	
	V0714	Bolt , cross shaft to box	2	
	V0128	Nut , cross shaft to box	2	
55	58269	Cross shaft bracket	1	
	V0704	Bolt , bracket to frame	2	
56	58996	Tension spring , between shafts	1	



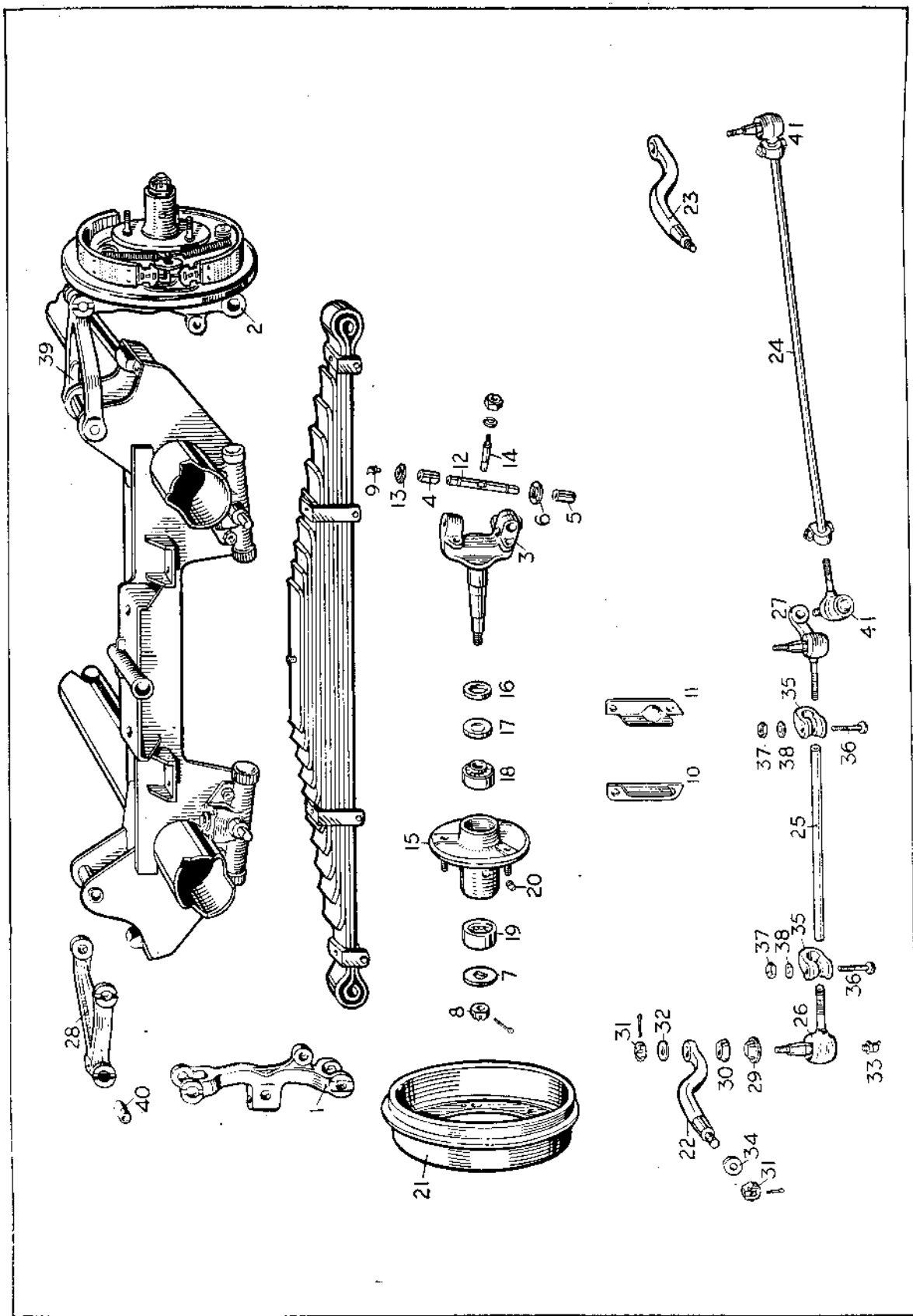
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
FRONT AXLE				
	61454	Front suspension unit, right hand	1	Right hand steering saloon.
	61455	Front suspension unit, left hand	1	Right hand steering saloon.
	61047	Front suspension unit, right hand	1	Right hand steering roadster.
	61151	Front suspension unit, right hand	1	Left hand steering roadster.
	61048	Front suspension unit, left hand	1	Right hand steering roadster.
	61152	Front suspension unit, left hand	1	Left hand steering roadster.
1	54822	H piece, right hand	1	
2	54821	H piece, left hand	1	
	57255	Set screw, steering lock	2	
	47192	Lock nut, steering lock	2	
3	54289	Stub axle, right hand	1	
	54290	Stub axle, left hand	1	
4	58290	Bush, stub axle	4	
5	52253	Grease nipple, in stub axle	2	
9	48452	Cover plate, for stub axle, right hand	2	
10	48451	Cover plate, for stub axle, left hand	2	
	54930	Set screw, plate attachment, bottom	4	
	54931	Bolt, plate attachment, top	4	
	SP22E	Nut, plate attachment, top	4	
	SP48S	Spring washer, plate attachment	8	
6	48206	Thrust washer	2	
	57232	Shim, for stub axle	as reqd.	
12	54144/S	Swivel pin	2	
13	48121	Swivel pin cover, on swivel pin	2	
	SP54VV	Fibre washer, on swivel pin	2	
9	52253	Grease nipple, on swivel pin	1	
14	32062	Cotter, for swivel pin	2	
	500338	Stub Pin Set.	1	



STANDARD TRIUMPH SPARE PARTS LIST

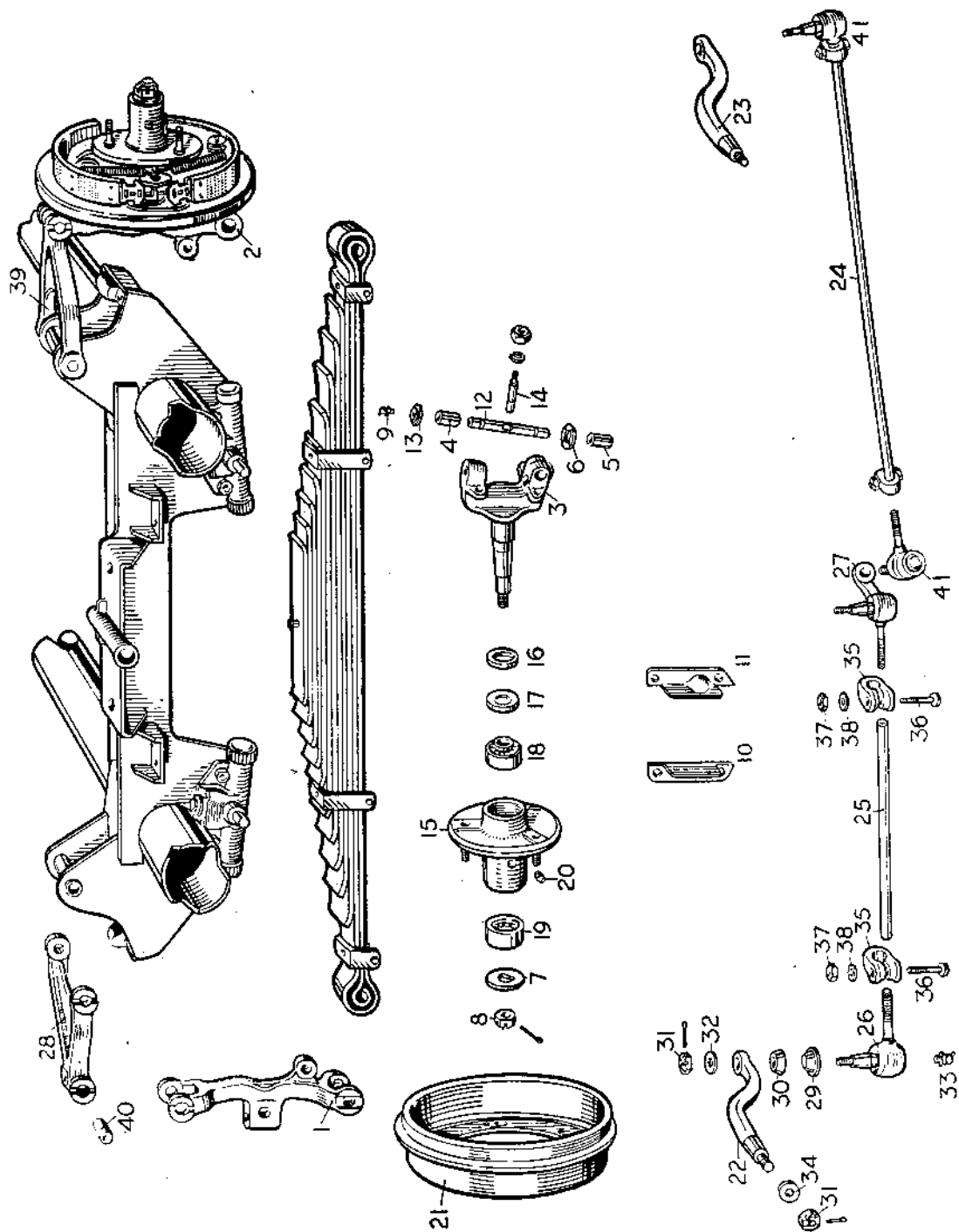
Ref. No.	Part No.	Description	No. Off	Remarks
		FRONT AXLE (contd.)		
	SP22D	Nut, for cotter	2	
	SP48U	Spring washer, for cotter	2	
16	37414	Felt washer, for hub	2	
17	37415	Inner hub cover plate	2	
15	53739	Front hub, with studs	2	
	32044	Studs, front hub	10	
	36665	Nuts, front hub studs	10	
20	1525	Oil plug, front hub	2	
18	30351	Inner bearing, front hub	2	
19	30350	Outer bearing, front hub	2	
7	32078	D washer, stub axle	2	
8	SP21H	Slotted nut, stub axle	2	
21	55341	Brake drum, front and rear	2	
	SP86B2	Set screw, drum to hub	4	
	55169	Tie rod lever, right hand	1	Right hand steering saloon.
	55168	Tie rod lever, left hand	1	Right hand steering saloon.
22	55214	Tie rod lever, right hand	1	Right hand steering roadster.
	60983	Tie rod lever, right hand	1	Left hand steering roadster.
23	55213	Tie rod lever, left hand	1	Right hand steering roadster.
	60982	Tie rod lever, left hand	1	Left hand steering roadster.
	SP61W9A	Key, lever to stub	2	
31	SP21FI	Slotted nut, lever to stub	2	
34	SP44I	Washer, lever to stub	2	
25	55206	Tie rod, right hand short	1	Roadster
	55207	Tie rod, right hand, short	1	Saloon
24	55205	Tie rod, left hand, long	1	Roadster
	55171	Tie rod, left hand, long	1	Saloon



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
FRONT AXLE (contd.)				
35	61313	Clamp, for tie rod	4	
36	SP3MH	Bolt, for clamp	4	
37	SP22D	Nut, for clamp	4	
38	SP48U	Spring washer, for clamp	4	
26	56435	Tie rod end, inner, left hand (right hand thread) ...	1	
33	52243	Grease nipple, for tie rod ends	4	
	56455	Tie rod end, inner, right hand (right hand thread) ...	1	Saloon
27	56456	Tie rod end, inner, right hand (right hand thread) ...	1	Right hand steering roadster.
	56436	Tie rod end, inner, left hand	1	Left hand steering roadster.
30	48460	Oil retaining washer, for rod ends	4	
29	48459	Oil retainer plate, for rod ends	4	
31	SP21FI	Slotted nut, for rod ends	4	
	SP44I	Plain washer, for rod ends	4	
41	56438	Tie rod end, outer (left hand thread)	2	
	56435	" " " " RH	1	Roadster.
FRONT AXLE SHACKLES				
28	56537	Front shackle, right hand	1	Roadster.
	56537	Front shackle, left hand	1	Saloon
39	56536	Front shackle, left hand	1	Roadster.
	56536	Front shackle, right hand	1	Saloon.
40	54137	Bush, front shackle	2	
	52253	Grease nipple, in shackles	2	
	54852	Shackle pin, top outer (shackle to H. piece)	2	
	54149	Thrust washer, on pin	4	
	SP21G	Slotted nut, on pin	2	
	SP44K	Plain washer, on pin	2	
	500341	Suspension Set		

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STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		FRONT AXLE SHACKLES (contd.)		
	54556	Shackle pin, top inner	2	
	55343	Thrust washer, on pin, top inner	4	
	SP21FI	Slotted nut, on pin, top inner	2	
	SP44I	Plain washer, on pin, top inner	2	
		FRONT ROAD SPRINGS.		
	54407	Front road spring	1	Roadster.
	57665	Front road spring	1	Saloon.
	50058 54658	Bush, for spring	2	
	54362	Front spring plate	1	
	54361	Bolt, plate to frame attachment	4	
	SP128L/ IIB	Simmonds nut, to frame attachment	4	
	SP24H	Lock nut, to frame attachment	4	
	SP48I	Spring washer, to frame attachment	4	
	54600	Shackle pin, front spring	2	
	SP21FI	Slotted nut, shackle pin	2	
	SP44I	Plain washer, shackle pin	2	
	52245	Grease nipple, shackle pin	2	
		STEERING		
	56651 56824	Steering unit complete	1	Right hand steering saloon.
	55638	Steering unit complete	1	Right hand steering roadster.
	61154	Steering unit complete	1	Left hand steering roadster.
	52371	Inner column and nut	1	Left hand steering roadster.
	52372	Inner column and nut	1	Left hand steering saloon.
	52367	Outer column and box	1	Left hand steering roadster.
	52368	Outer column and box	1	Left hand steering saloon.

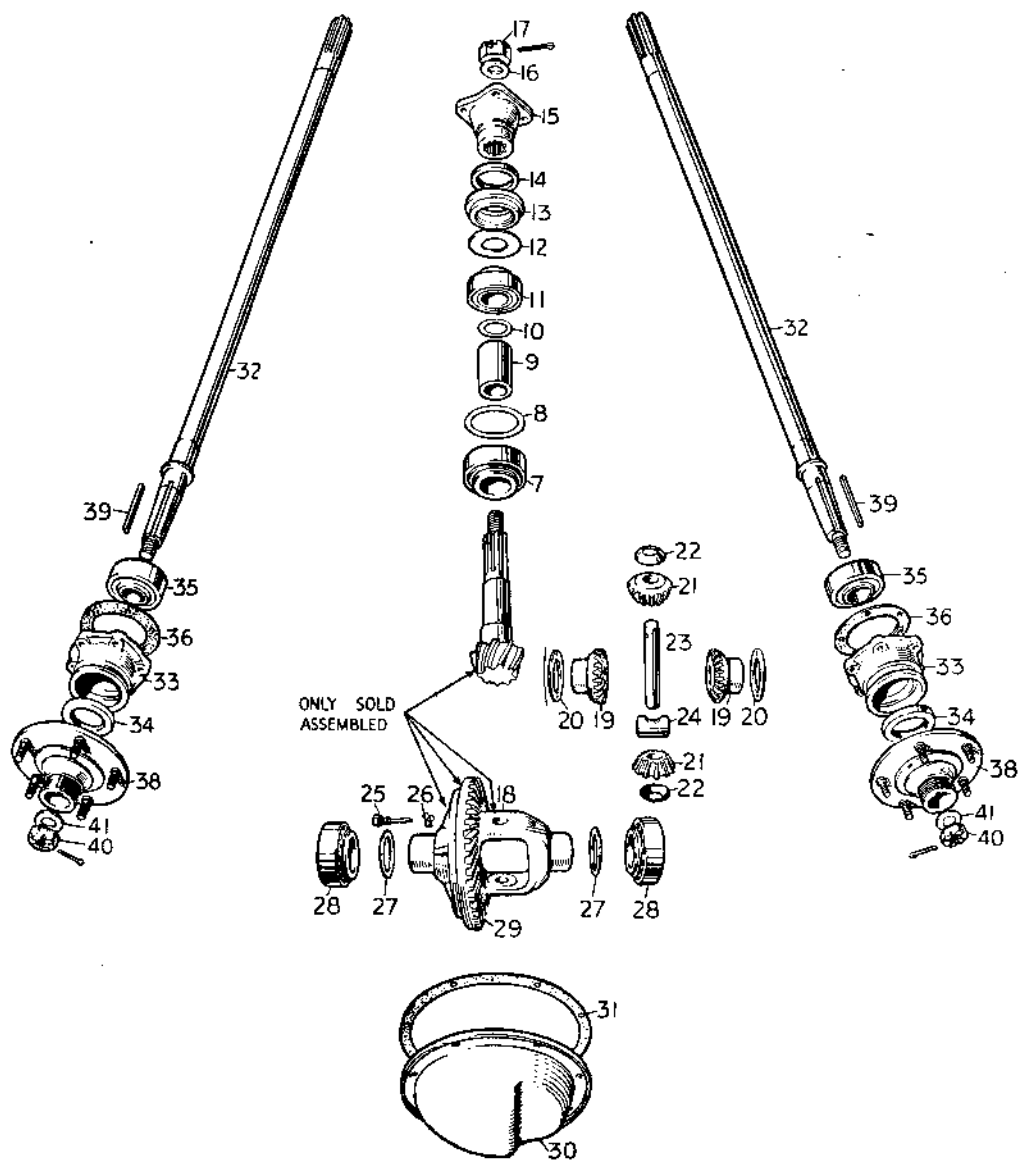
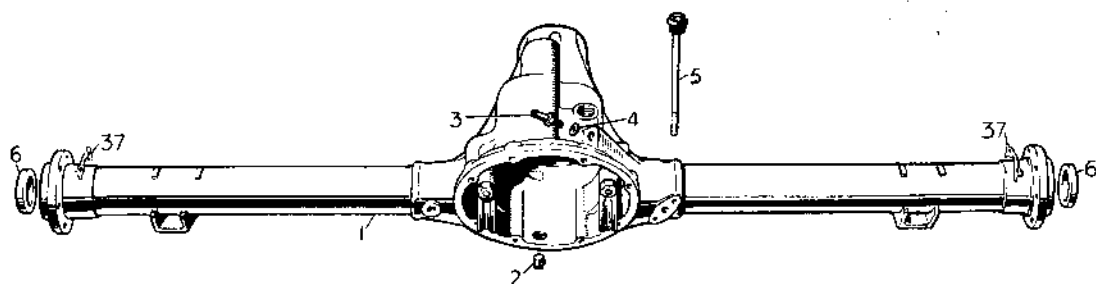
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STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		STEERING (contd.)		
52348		Rocker shaft	1	
56826		Drop arm	1	Right hand steering
60984		Drop arm	1	roadster and saloon
52373		Bottom cap, for steering box	1	Left hand steering
52374		Side plate cover, for steering box	1	roadster.
49051		Adjusting screw, for rocker shaft	1	
49052		Lock washer, adjusting screw	1	
SP24F		Nut, for adjusting screw	1	
49058		Thrust plate, rocker shaft	1	
49063		Balls and cage assembly	2	
49045		Outer race, and cage and balls	2	
59832		Shim, for bearing	as	reqd.
49053		Bush, for rocker shaft	1	
52349		Bush felt, column top	1	
49048		Bearing pad, for box	1	
49050		Shim, for bottom cap	as	reqd.
49049		Gasket, for side cover	1	
49054		Cork oil seal, for nose box	1	
49055		Retainer plug, for oil seal	1	
52350		Rubber ring, inner column	1	
49047		Distance spacer, for cam	1	
49046		Seating washer, for bush	1	
55639		Bottom control cover	1	
57401		Felt seal, for control cover	1	
SP19E		Clamp bolt and nut	1	
SP24K		Nut, for drop arm	1	
SP48L		Spring washer, for nut arm drop	1	

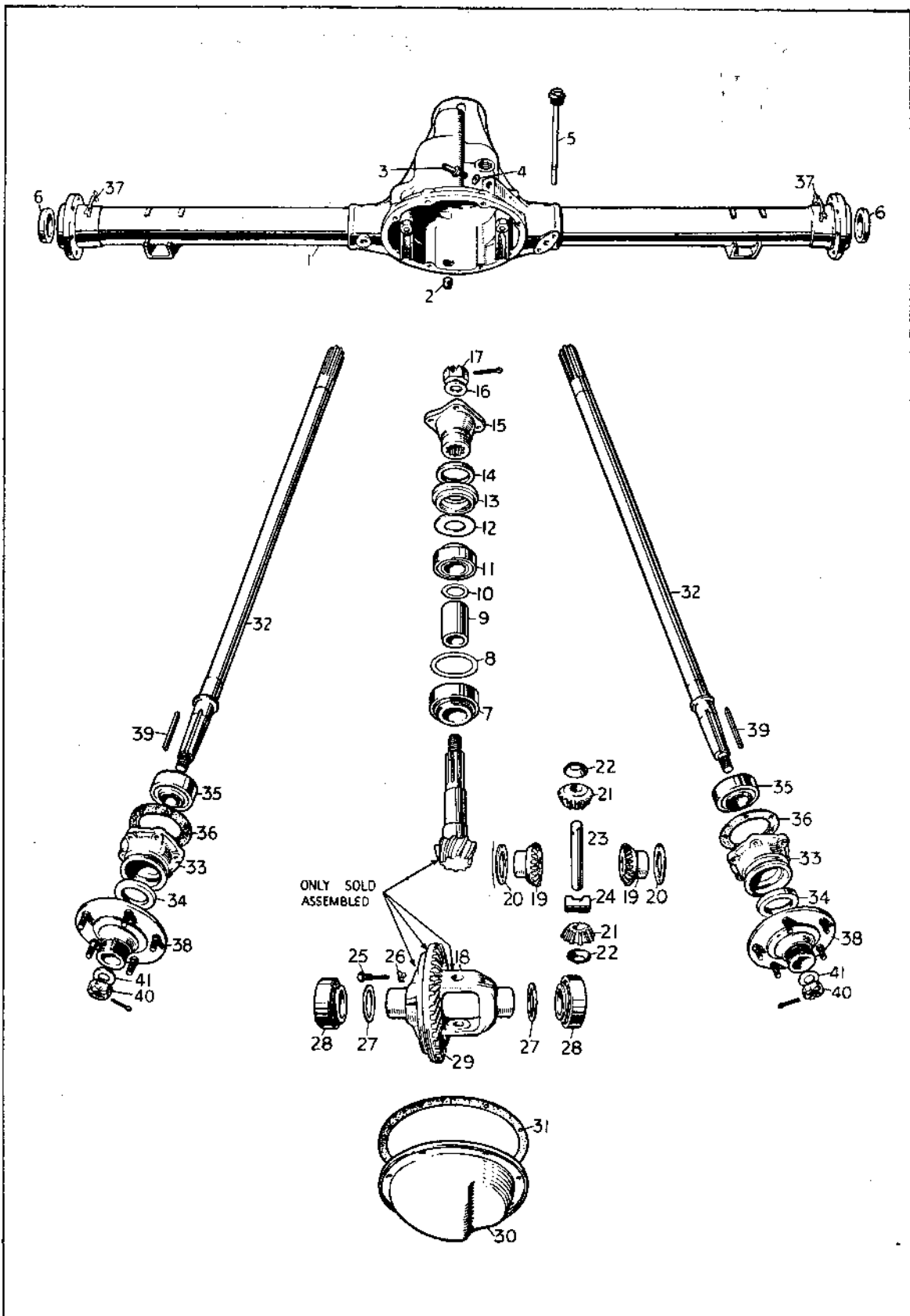
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		STEERING (contd.)		
	SP3B	Set screw, steering cover plate	3	
	SP48E	Spring washer, cover plate	3	
	SPIA	Set screw, bottom cap	3	
	SPIC	Set screw, long bottom cap	2	
	52217	Grease nipple	1	
		STEERING WHEEL		
	60846	Steering wheel, grey	1	
	55026	Pad, for controls felt	1	
	49597	Bolt, wheel to column	1	
	SP22D/CP	Nut, wheel to column	1	
	SP48E/CP	Spring washer, wheel to column	1	
	V0722	Bolt, bracket to unit	2	
	V0006	Nut, bracket to unit	2	
	SP48E	Spring washer, bracket to unit	2	
	55088	Bolt, steering box bracket to frame	1	Roadster.
	54497	Bolt, steering box bracket to frame	1	Saloon.
	SP21G	Nut, steering box bracket to frame	1	
	SP44LA	Plain washer, steering box to frame bracket	1	
		STEERING COLUMN CONTROLS		
	60875	Double filament lamp control	1	Right hand.
	61201	Double filament lamp control	1	Left hand.
	56622	Striker ring, bracket	1	
	56623	Screw, retainer plate	1	
	56621	Felt washer	2	
	56620	Screw	3	
	56334	Anti-rattle spring	1	



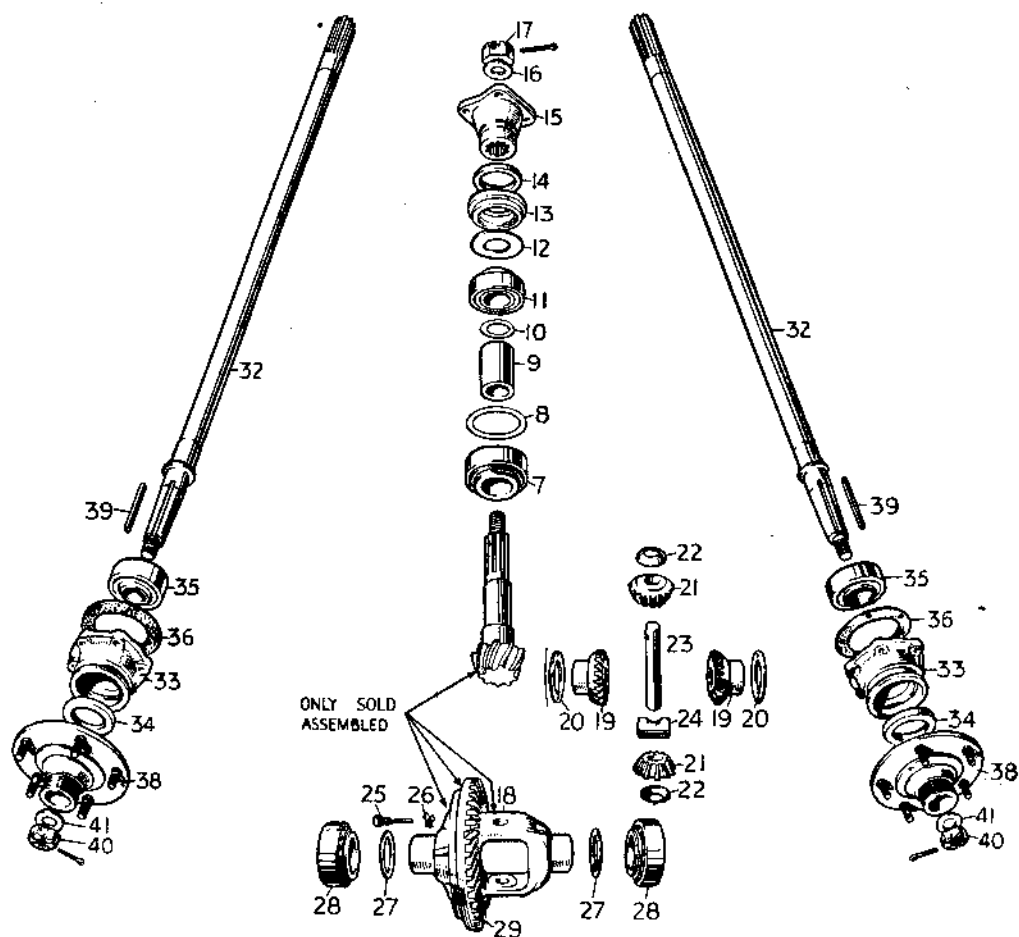
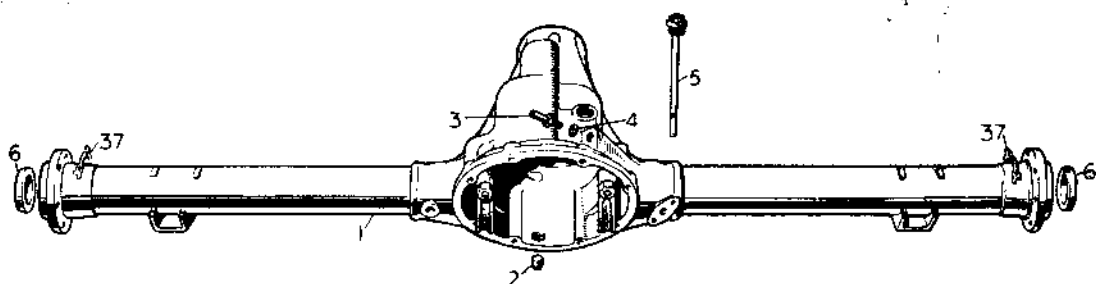
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		PROPSHAFT		
	60727	Propellor shaft	1	Roadster.
	61363	Propellor shaft	1	Saloon.
	59320	Grease nipple, in universal joint	2	
	52219	Grease nipple, in shaft	1	
	59056	Bolt, propshaft attachment	8	
	V0128	Simmonds nut, shaft attachment bolts	8	
	SP44DI	Washer, propshaft attachment... ..	8	
	52402	Flange, yoke	2	
	52404	Sleeve, yoke	1	
	52408	Dust cap	1	
	52410	Washer	1	
	52412	Cork washer	1	
	52406	Service kit, universal joint	2	
	59320	Snap ring	8	
		REAR AXLE		
	60720	Axle assembly, complete with hub and drums	1	
1	60679	Housing assembly, pinion and tubes	1	
	58775	Stud, pinion housing	4	
	V0070	Slotted nut, pinion housing	4	
	SP44I	Washer, pinion housing	4	
2	57216	Drain plug, in housing	1	
3	56894	Breather, in housing	1	
4	56895	Washer, for breather	1	
5	56932	Dipstick assembly	1	
	56912	Washer, for dipstick	1	
6	58800	Oil seal, axle tube end	2	
7	58823	Taper roller bearing, rear of pinion	1	



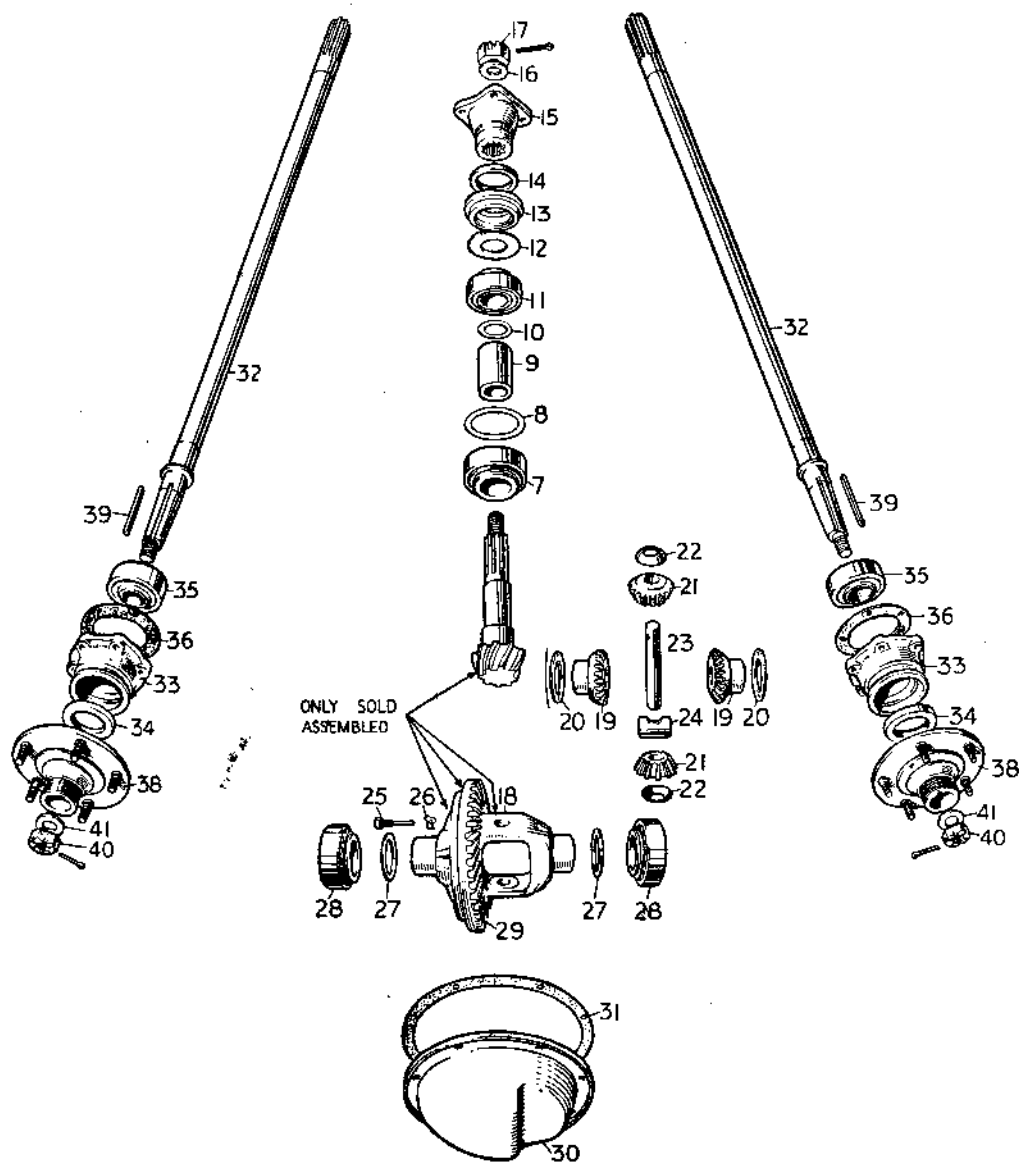
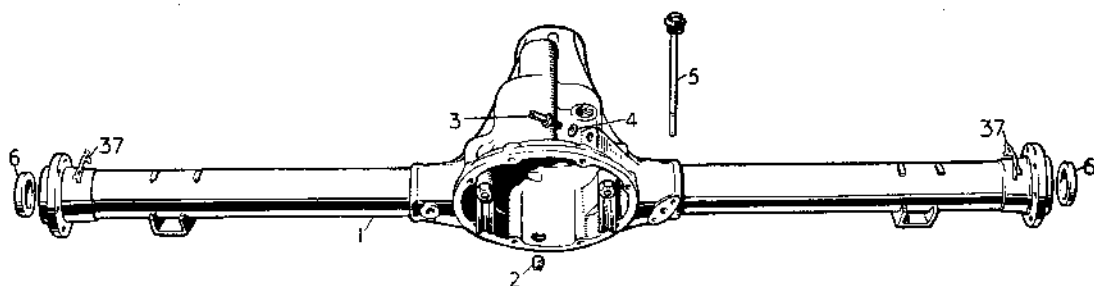
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
REAR AXLE (contd.)				
8	57859	Shim, .003", on pinion	as reqd.	
8	57860	Shim, .005", on pinion	as reqd.	
8	57861	Shim, .010", on pinion	as reqd.	
9	57866	Distance collar, on pinion	1	
10	57862	Shim, .003", on pinion	as reqd.	
10	57863	Shim, .005", on pinion	as reqd.	
10	57864	Shim, .010", on pinion	as reqd.	
11	58824	Taper roller bearing, front	1	
12	57865	Oil thrower	1	
13	58091	Oil seal, in pinion housing	1	
14	58092	Oil thrower, on pinion flange	1	
15	57867	Flange, on pinion	1	
16	SP44TA	Washer, for flange	1	
17	57868	Slotted nut, for flange	1	
18	57961	Differential casing	1	Export only.
	61884	Rivet	10	Export only.
19	60694	Differential wheel, 16 teeth	2	
20	56789	Thrust washer	2	
21	60693	Differential pinion, 10 teeth	2	
22	56793	Thrust washer	2	
23	56799	Cross pin, for pinion	1	
24	56792	Thrust button, on pinion	1	
25	56788	Locking-pin, for cross pin	1	
26	57702	Tab washer, for cross pin	1	
27	56915	Shim, .003", differential case bearing	as reqd.	
27	56916	Shim, .005", differential case bearing	as reqd.	
27	56917	Shim, .010", differential case bearing	as reqd.	



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
REAR AXLE (contd.)				
28	58821	Taper roller bearing, differential case bearing	2	
	60210	Crown wheel, and pinion	1	Export only, In pairs.
29	60211	Crown wheel and differential case assembly, comprising wheel 60170, differential case 57961, rivets 61884, pinion 58652	1	Home service replacement.
30	58777	Rear cover	1	
31	58776	Packing, rear cover	1	
	V4404	Set screw, rear cover attachment	8	
	SP48E	Spring washer, rear cover attachment	8	
32	60676	Axle shaft	2	
33	58773	Bearing housing, axle shaft	2	
34	58801	Oil seal, axle shaft hub end	2	
35	58822	Taper roller bearing, axle shaft hub end	2	
36	36583	Shim, .006", axle shaft, hub end	as reqd.	
36	38264	Shim, .008", axle shaft, hub end	as reqd.	
36	36582	Shim, $\frac{1}{64}$ ", axle shaft, hub end	as reqd.	
36	36581	Shim, $\frac{1}{32}$ ", axle shaft, hub end	as reqd.	
	V0712	Bolt, bearing housing to case	12	
37	36567	Tab washer, bearing housing to case	6	
38	60724	Rear hub, with studs	2	
	60678	Stud, for rodd. wheel	10	
	36665	Nut, for road wheel studs	10	
39	58785	Key, for hub	2	
40	58784	Slotted nut, for shaft	2	
41	SP44T	Washer, for shaft	2	
	55341	Brake drum, rear and front	2	
	V5435	Countersunk screw, drum to hub, rear and front	4	
	58392	Grease nipple, in rear hub	2	



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
OIL PRESSURE GAUGE PIPES				
	61480	Oil pressure gauge pipe	1	Saloon.
	60800	Oil pressure gauge pipe	1	Roadster.
	59548	Flexible oil pipe... ..	1	
	100728	Banjo union screw (in cylinder block)	1	
	SP54GA	Fibre washer, for banjo	2	
	45297	Pipe clip, petrol pipe and harness to side member	10	
	52334	Pipe clip, harness to front member	2	
	45117	Pipe clip, brake pipes to frame	6	
CHASSIS FRAME				
	61244	Chassis frame	1	Right hand steering saloon.
	59488	Chassis frame	1	Right hand steering roadster.
	60991	Chassis frame	1	Left hand steering roadster.
	55220	Front jack and bumper bracket, right hand	1	Welded to frame.
	55318	Front jack and bumper bracket, right hand	1	Saloon. Welded to frame.
	55221	Front jack and bumper bracket, left hand	1	Welded to frame.
	55319	Front jack and bumper bracket, left hand	1	Saloon. Welded to frame.
	55152	Front wing stay, right hand	1	Welded to frame.
	54663	Front wing stay, right and left hand	2	Saloon. Welded to frame.
	55153	Front wing stay, left hand	1	Welded to frame.
	54926	Rear jack and bumper bracket, right hand	1	Welded to frame.
	55119	Rear jack and bumper bracket, right hand	1	Saloon. Welded to frame.
	54927	Rear jack and bumper bracket, left hand	1	Saloon. Welded to frame.
	55120	Rear jack and bumper bracket, left hand	1	Saloon. Welded to frame.
	48455	Buffer front spring bump	2	
	47632	Buffer front spring rebound	2	
	48455	Buffer front spring rebound	2	Saloon.
	SP22E	Nut, buffer attachment	4	
	SP48E	Spring washer, buffer attachment	4	
	52223	Grease nipple, in front shackle tubes	2	
	45090	Rubber plug, jack brackets	4	

STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
REAR ROAD SPRINGS				
	54408	Rear road spring	2	Roadster.
	58880	Rear road spring	2	Saloon.
	59494	Rear road spring	2	Saloon export.
REAR ROAD SPRING AND SHACKLES				
	57912	Centre bolt	2	
	59237	Silent bloc	4	
	55739	Packing, for spring 58880 only	2	
	57911	Packing, for rear spring clip	2	
	54244	Rear spring clip, spring to axle	4	
	54243	Rear spring plate, spring to axle	2	
	V0158	Simmonds nut, spring to axle... ..	8	
	SP48F	Spring washer, spring to axle	8	
	52377	Shackle arm assembly... ..	2	
	30295	Silent bloc, for shackle arm	2	
	SP21G	Slotted nut, shackle arm attachment	2	
	SP44K	Plain washer, shackle arm attachment	2	
	54421	Shackle pin, front end rear spring	2	
	SP22E	Slotted nut, shackle pins	4	
	SP48F	Spring washer, shackle pin	2	
	42474	Washer, for silent bloc	4	
	57286	Shackle pin, rear end rear spring	2	
	V0068	Slotted nut, for rear end pin	2	
	55332	Rubber, buffer bumper	2	
	60859	Rubber, buffer rebound	2	
	41674	Clips, for buffers	4	
	55337	Axle check strap, left hand	1	Roadster.

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STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
REAR ROAD SPRING AND SHACKLES (contd.)				
58177		Axle check strap, left hand	1	Saloon.
55338		Axle check strap, right hand	1	Roadster.
58178		Axle check strap, right hand	1	Saloon.
SP7B1		Set screw, strap to frame	2	
SP48G		Spring washer, strap to frame	2	
DAMPERS OR SHOCK ABSORBERS AND TORSION BAR				
60771		Front damper, left hand	1	
60772		Front damper, right hand	1	
SP22F		Nut, damper to H piece and frame	6	
SP44G		Spring washer, damper to H piece and frame	6	
60773		Rear damper, left hand	1	
60774		Rear damper, right hand	1	
54502		Bolt, damper to frame rear	2	
54503		Bolt, damper to frame	2	
SP22F		Nut, for bolts	4	
SP48G		Spring washer, for bolts	4	
SP5J		Bolt, damper to rear axle	2	
SP22E		Nut, damper to rear axle	2	
SP48F		Spring washer, damper to rear axle	2	
60803		Torsion bar, rear	1	
V0786		Bolt, bar to dampers	4	
60505		Tab washer, bar to dampers	4	
SP44JA		Plain washer, bar to dampers	as reqd.	

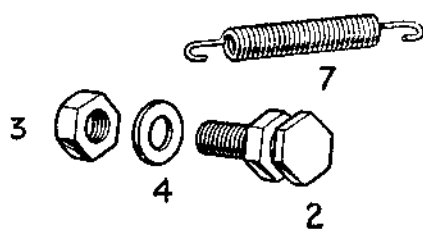
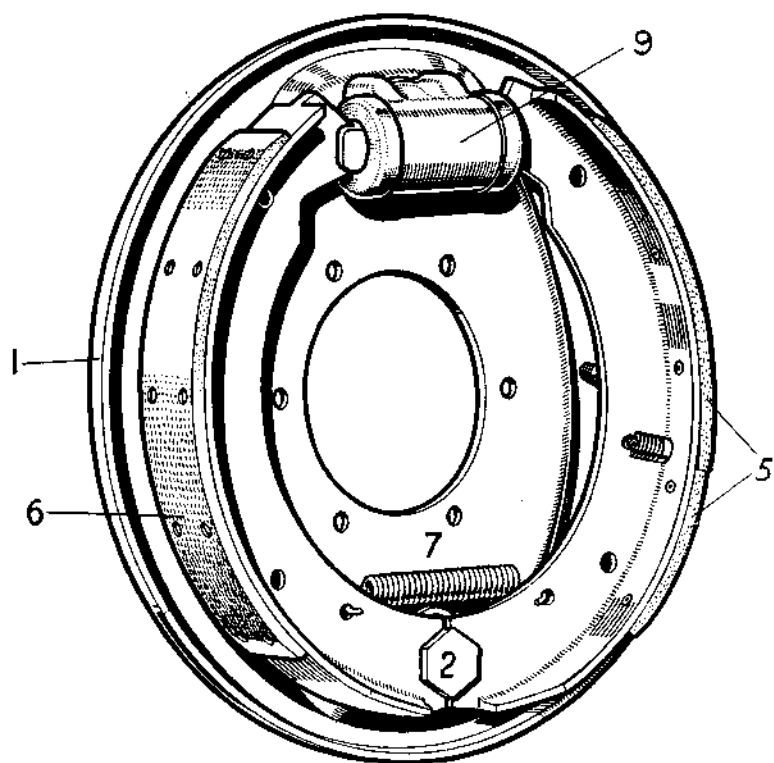
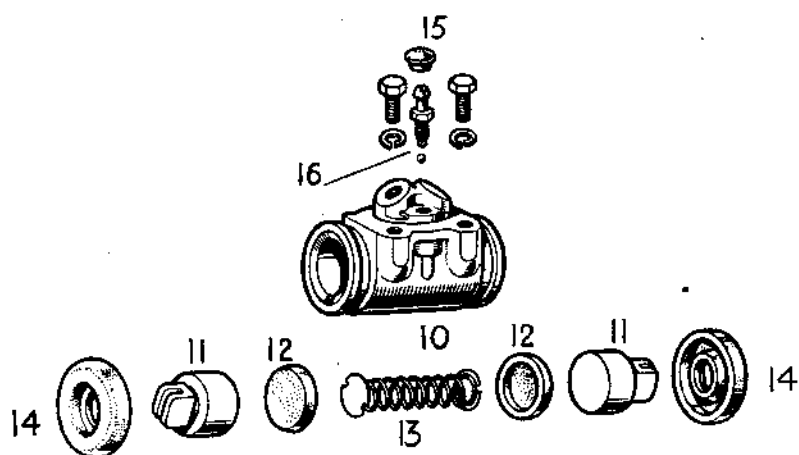
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
WHEELS				
	54804	Road wheels	5	
	54449	Hub cover plate, only	5	
	61509	Hub cover plate assembly, with medallion	5	
	54450	Medallion, for cover plate	5	
	SP22B	Nut, for medallion	5	
	SP49SB	Spring washer, for medallion	5	
	SP44A	Washer, for medallion	5	
	36665	Road wheel nut	23	
	30382	Tyre, 5.75 x 16	5	Not serviced.
REAR AXLE COMPENSATOR				
	58755	Bracket, for compensator	1	
	V1010	Bolt, bracket to axle case	2	
	SP48E	Spring washer, bracket to axle case	2	
	56934	Grease nipple, bracket to axle case	1	
	60759	Compensator unit, screwed in bracket	1	
	60879	Lever and fulcrum, screwed in compensator	1	
	57098	Felt seal, for compensator on lever	1	
	60697	Compensator assembly	1	Roadster.
	57097	Compensator assembly	1	Saloon.
	60739	Brake rod, rear, right hand	1	
	60740	Brake rod, rear, left hand	1	
	57193	Clevis joint, on ends of rods	4	
	V0036	Lock nut, on ends of rods	4	
BRAKE PEDAL AND MASTER CYLINDER ATTACHMENT				
	52323	Rubber bush, in master cylinder assembly	1	
	56167	Pedal pad, on pedal	1	
	55510	Fulcrum pin, steering stay to frame	1	

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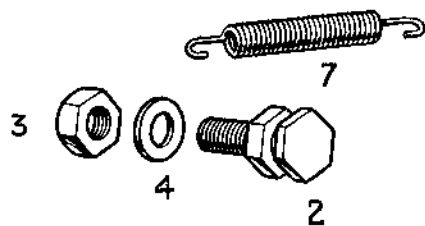
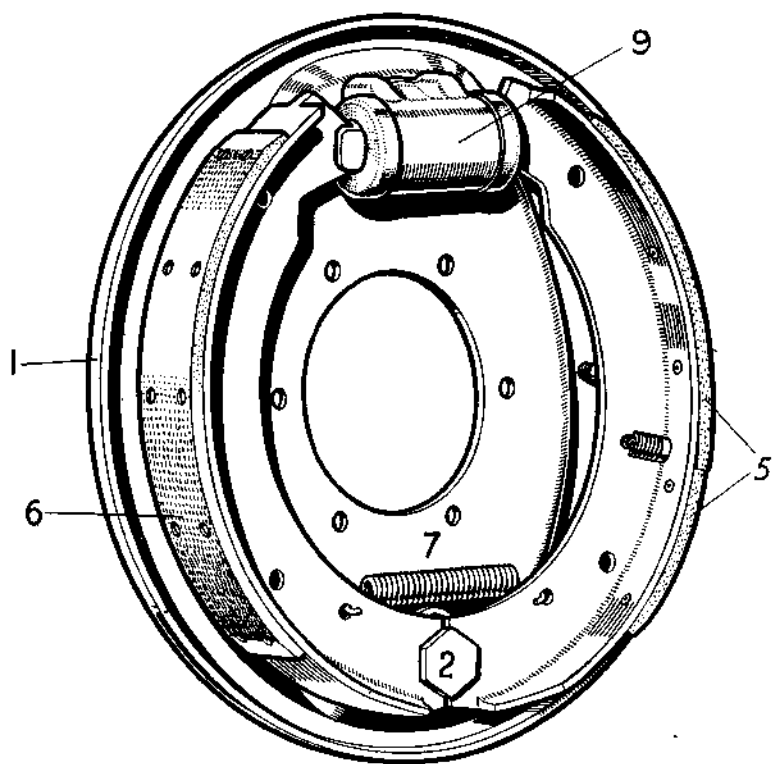
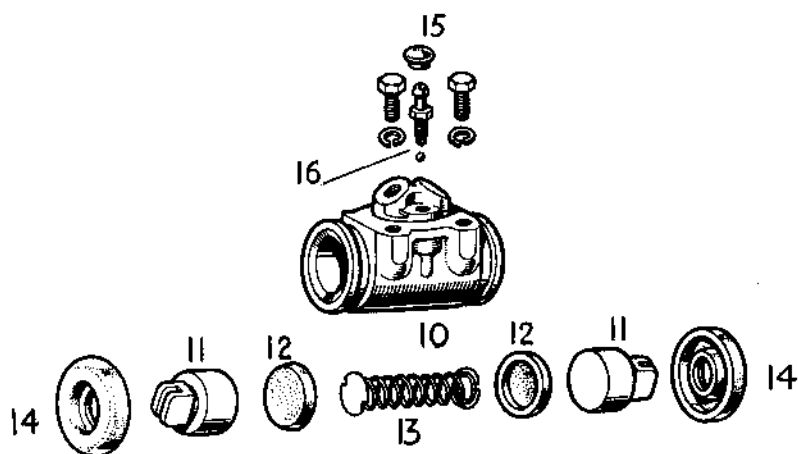
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
BRAKE PEDAL AND MASTER CYLINDER ATTACHMENT (contd.)				
	SP44I	Plain washer, steering stay to frame	1	
	SP122	Nut, steering stay to frame	1	
	55532	Rubber grommet, on pedal of cylinder	1	
	SP1.B.	Bolt, grommet to toe board	4	
	SP48D	Spring washer, grommet to toe board	4	
HANDBRAKE LEVER AND CABLES				
	61196	Handbrake lever, outer	1	Right hand roadster.
	55487	Handbrake lever, inner	1	Right hand roadster.
	61063	Handbrake lever, outer	1	Left hand roadster.
	61064	Handbrake lever, inner	1	Left hand roadster
	SP3HA	Bolt, lever to handbrake	2	
	61406	Handbrake lever assembly	1	Saloon.
	43929	Pull-off spring	1	Saloon.
	SP48E	Spring washer, lever to handbrake	2	
	46315	Swivel pin, handbrake cable	1	
	SP21D	Nut, pin to lever	1	
	SP44E	Spring washer, pin to lever	1	
	SP24C	Lock nut, cable to swivel pin	4	
	58756	Link pin, cable to lever on rear axle	1	
	V0678	Bolt, cable to rear axle. Abutment	2	
	V0004	Nut, cable to rear axle. Abutment	2	
	60778	Clip, rear cable to frame bracket	1	
	V0712	Bolt, rear cable to frame bracket	1	



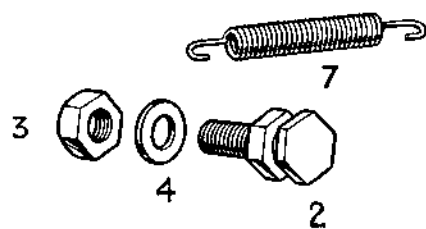
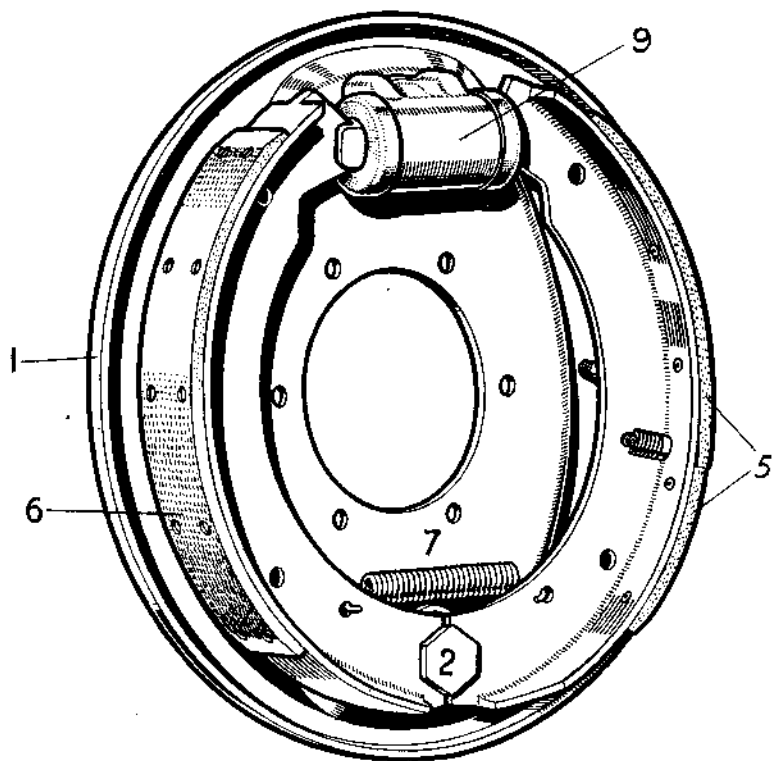
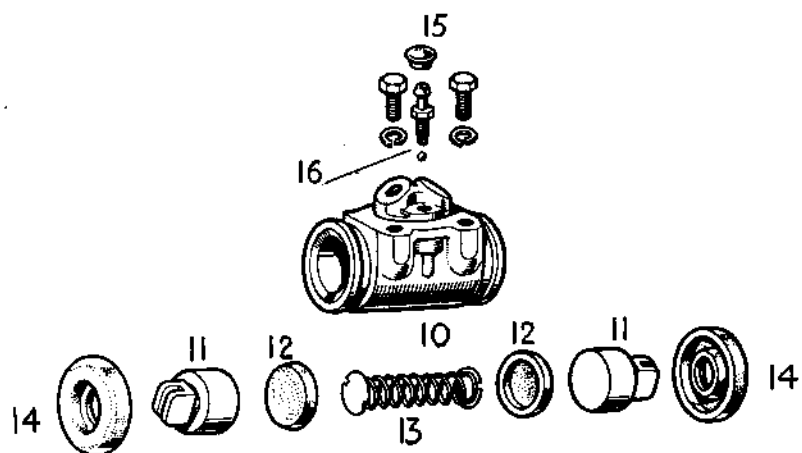
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		HANDBRAKE LEVER AND CABLES (contd.)		
	V0006	Nut, rear cable to frame bracket	1	
	43774	Jaw, front end rear handbrake cable	1	Saloon.
	31989	Jaw, front end rear handbrake cable	1	Roadster.
	SP24D	Lock-nut, front end rear handbrake cable	1	
	22099	Pin, for jaw, front end rear handbrake cable	1	
	SP44E	Washer	1	
	60999	Cable, handbrake rear	1	Right hand.
	61298	Cable, handbrake rear	1	Left hand.
		BRAKES		
	60996	Front brake assembly, right hand	1	Comm. No. to only.
	200210	Front brake assembly, right hand	1	Comm. No. and future.
	60995	Front brake assembly, left hand	1	Comm. No. to
	200209	Front brake assembly, left hand	1	Comm. No. and future.
	60949	Rear brake assembly, right hand	1	
	60948	Rear brake assembly, left hand	1	
	60999	Cable, handbrake rear	1	
	52240	Grease nipple, in cable	1	
	55557	Backplate, front, right and left hand	2	Comm. No. to
	200211	Backplate, front, right and left hand	2	Comm. No. and future.
2	59114	Anchor pin, front, right and left hand	2	Comm. No. to
	100861	Anchor pin, front, right and left hand	2	Comm. No. and future.
3	SP22G	Nut, for anchor pin, right and left hand	2	
4	SP48H	Spring washer, for anchor pin	2	
5	60997	Leading shoe, front, right and left hand	2	} Boxed in Pairs Part No. 59837.
	55743	Trailing shoe, front, right and left hand	2	
7	55744	Bias reduce spring, between shoes, right and left	2	



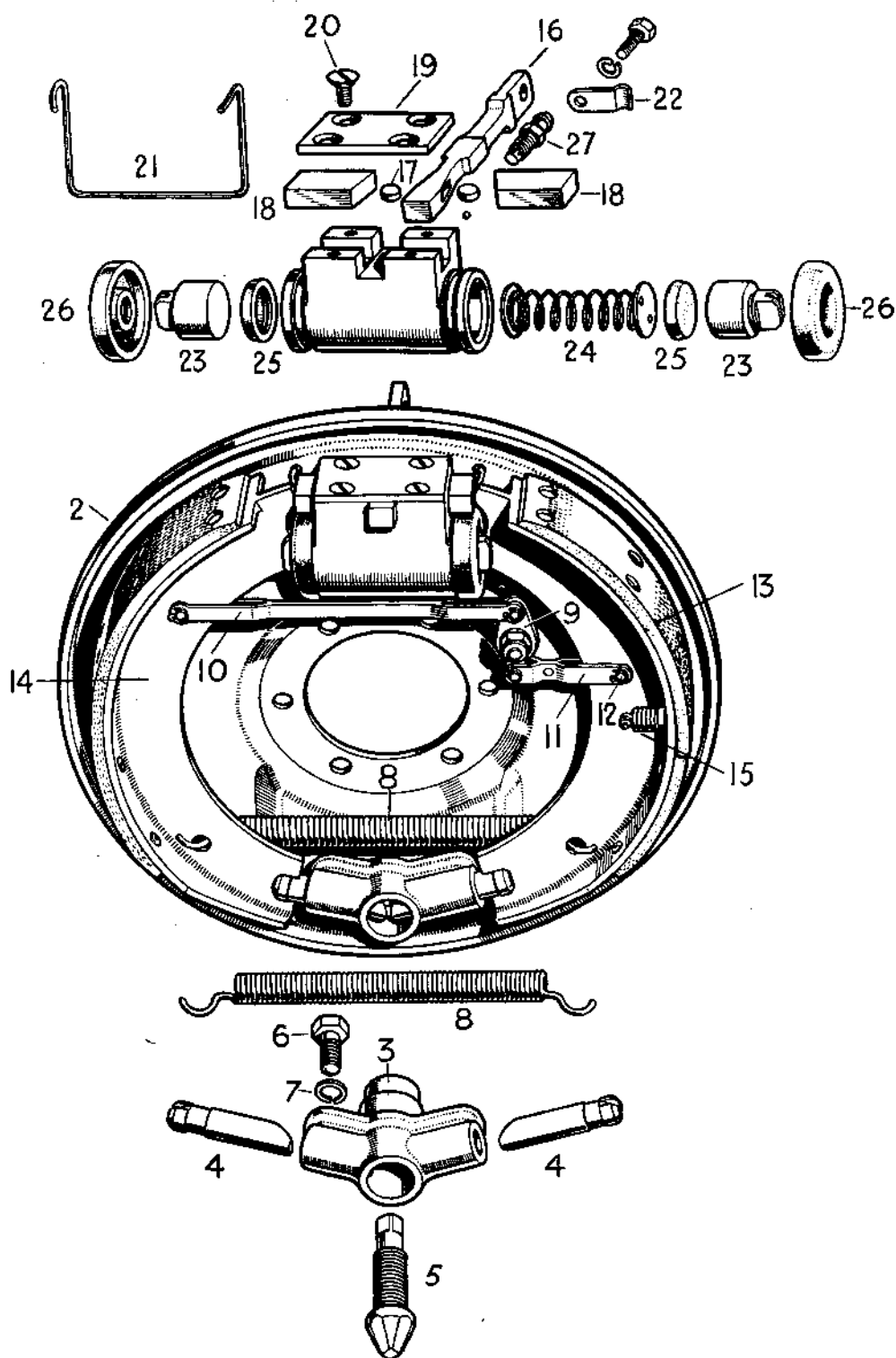
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
BRAKES (contd.)				
9	55742	Wheel cylinder assembly, front, right hand	1	
17	SP3A	Bolt, cylinder to backplate right and left hand	4	
18	SP48E	Spring washer, cylinder to backplate right and left	4	
10	52418	Wheel cylinder, front, right hand	1	
11	52428	Piston, front, right and left hand	2	
12	52424	Seal, front, right and left hand	2	
13	52426	End cover, front, right and left hand	2	
14	52430	Boot, front, right and left hand	4	
15	52423	Dust cap, right and left hand	2	
	SP64C	Ball, right and left hand	2	
16	52421	Bleeder valve, right and left hand	2	
	55741	Wheel cylinder assembly, front, left hand	1	
	52417	Wheel cylinder assembly, front, left hand	1	



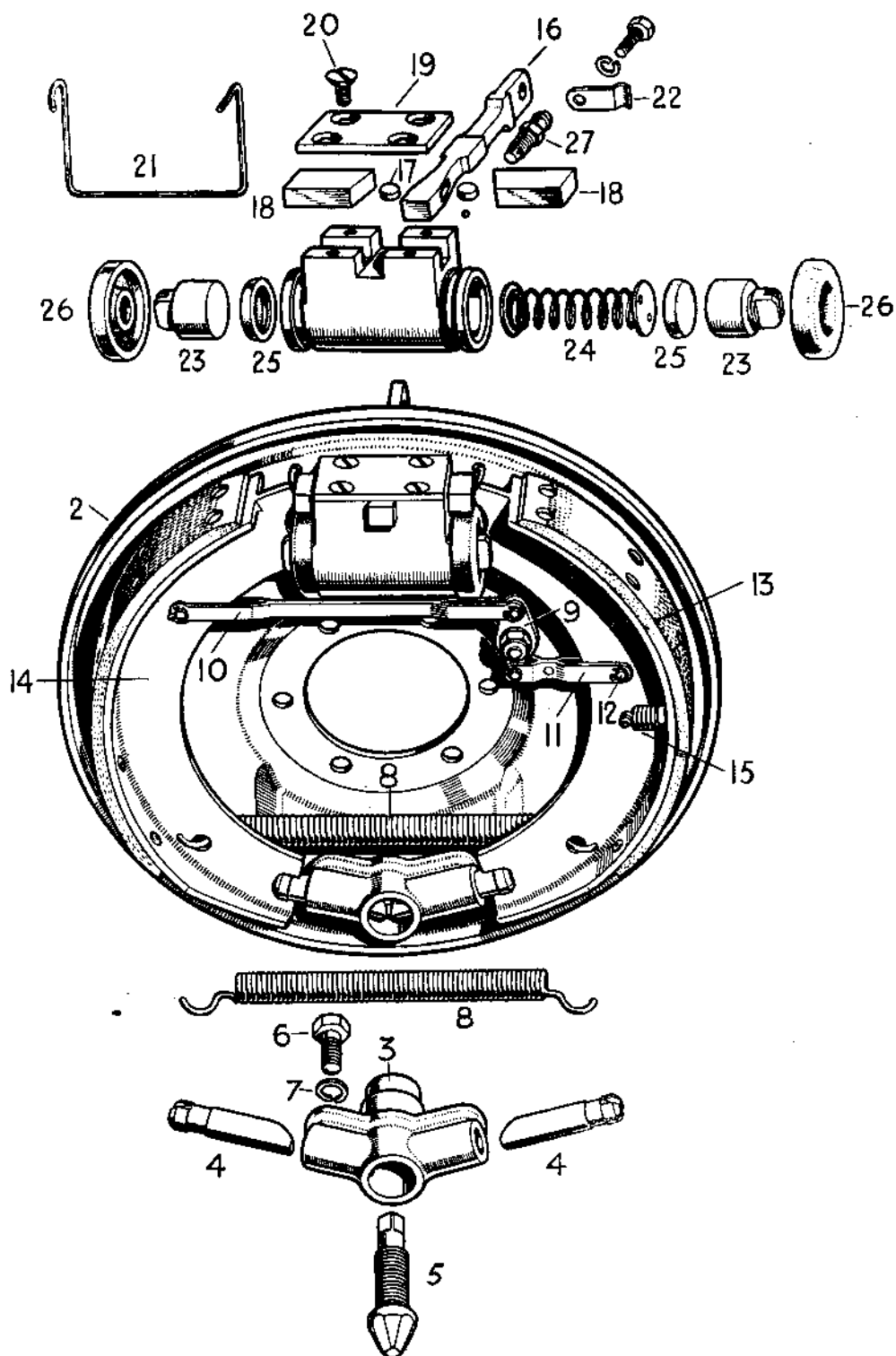
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
BRAKES (contd.)				
	61000	Backplate, rear, right hand	1	
2	61018	Backplate, rear, left hand	1	
	61001	Adjuster unit, rear, right and left hand	2	
3	61002	Adjuster housing, right and left hand	1	
4	61003	Tappet, right and left hand	2	
	61004	Tappet, right and left hand	2	
5	61005	Cone, right and left hand	2	
6	61006	Bolt, housing to backplate, right and left hand	4	
7	61007	Spring washer, housing to backplate, right and left hand ...	4	
8	61008	Steady post, brake shoes	4	
	SP22D	Nut, post to plate, right and left hand	4	
9	61009	Balance lever, right and left hand	2	
	61010	Bush, for lever right and left hand	2	
	SPI15C	Nut, lever to backplate, right and left hand	2	
	SP49D	Spring washer, lever to backplate, right and left hand ...	2	
10	61011	Balance strut, long, right and left hand	2	
11	61012	Balance strut, short, right and left hand	2	
12	61013	Jaw pin, struts to lever and shoe, right and left hand ...	8	
	SP55A1	Split pin, struts to lever and shoe, right and left hand ...	8	
13	61015	Leading shoe, rear, right and left hand	2	} Boxed in Pairs, Part No. 59838.
14	61016	Trailing shoe, rear, right and left hand	2	
15	61017	Bias reduce spring, between shoes	2	



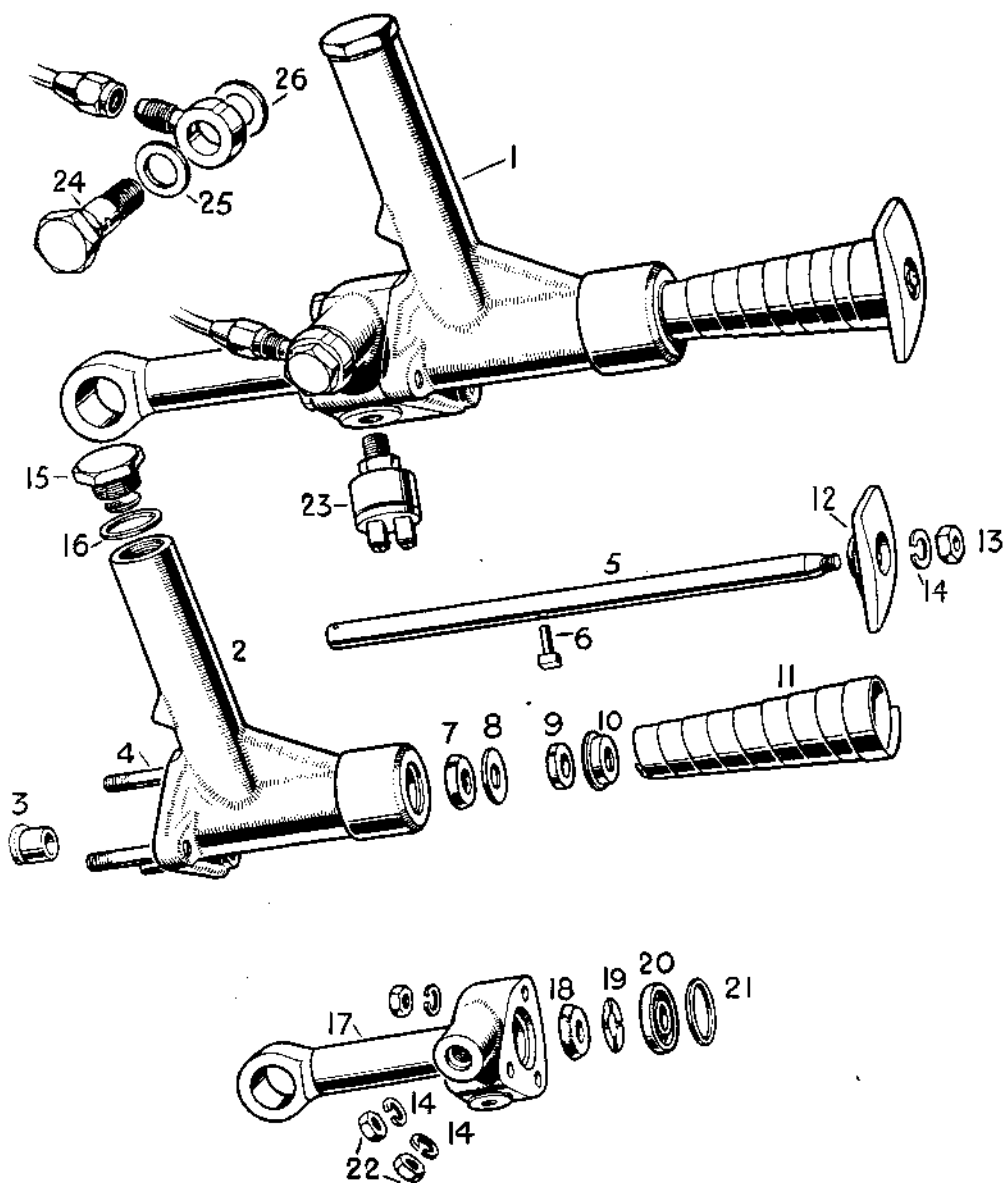
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		BRAKES (contd.)		
	61014	Wheel cylinder, and handbrake unit compensator ...	2	
	SP83C2	Bolt, unit to backplate, compensator, right and left hand ...	4	
	SP48D	Spring washer, unit to backplate compensator, right and left hand ...	4	
	61019	Wheel cylinder, rear, right and left hand ...	2	
16	61020	Draw link and wedge, right and left hand ...	2	
17	61021	Roller, right and left hand ...	4	
18	61022	Tappet, handbrake operation, right and left hand ...	4	
19	61023	Cover plate, right and left hand ...	2	
20	SP86C2	Countersunk screw, for cover plate, right and left hand ...	8	
21	61024	Centralising spring, right and left hand ...	2	
22	61025	Retain clip, for centralising-spring, right and left hand ...	4	
	61026	Cylinder body, right and left hand ...	2	
23	61027	Piston, right and left hand ...	4	
24	61028	Spring, right and left hand ...	2	
25	52425	Seal, right and left hand...	4	
26	52341	Boat, right and left hand ...	4	
	SP64C	Ball, right and left hand ...	2	
27	52421	Bleeder screw ...	2	
	52423	Dust cap, right and left hand ...	2	
		HANDBRAKE		
	48068	Handbrake unit ...	1	
	48059	Cable, handbrake, front ...	1	
	60999	Cable, handbrake, rear ...	1	Right hand steering.
	61298	Cable, handbrake, rear ...	1	Left hand steering.
	48269	Outer sleeve ...	1	
	48303	Inner sleeve, and handle ...	1	
	48309	Operating wedge ...	1	



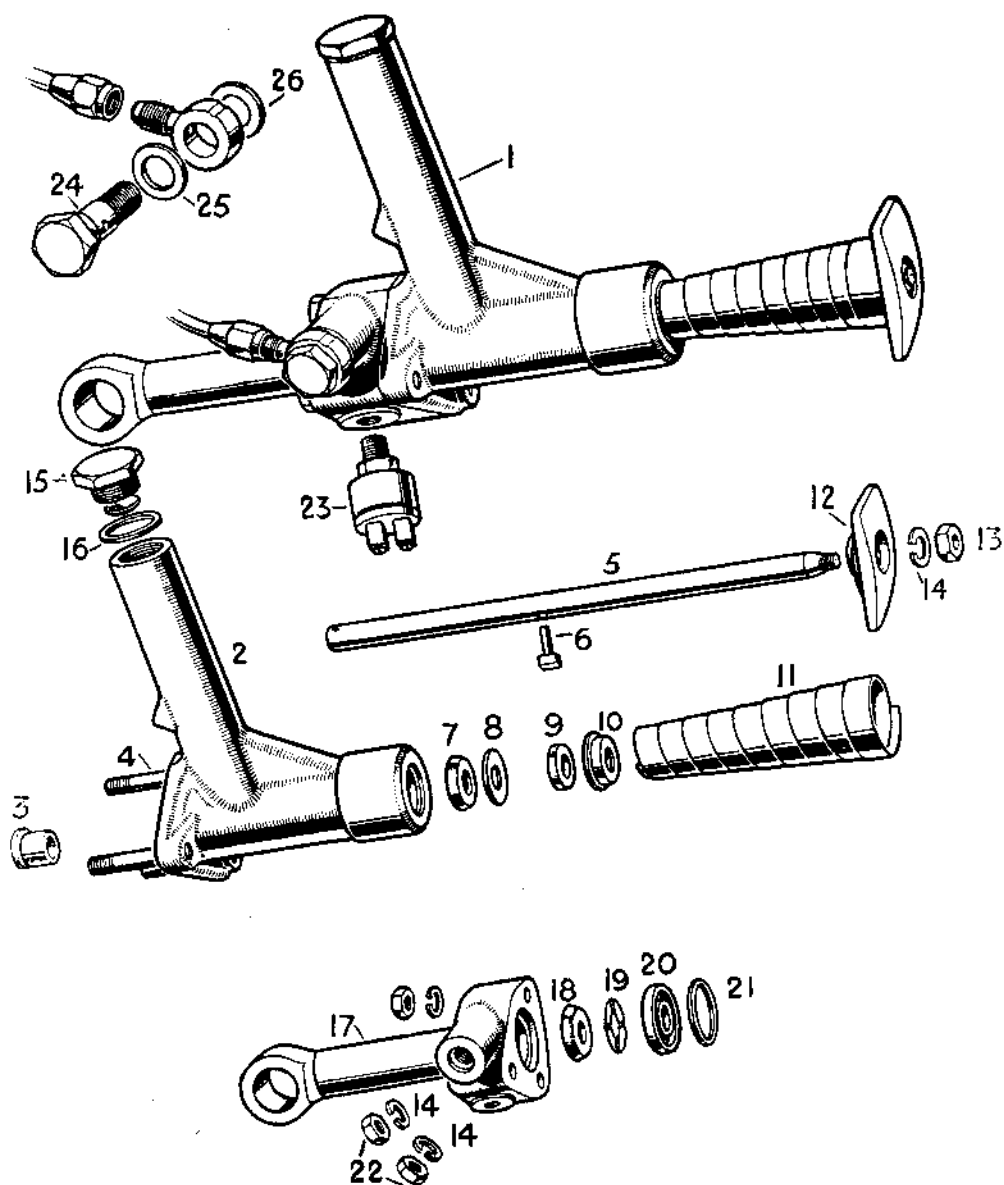
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
HANDBRAKE (contd.)				
	48310	Spring, for wedge	1	
	48306	Nut, push rod to wedge	1	
	48307	Push rod	1	
	45355	Spring, for push rod	1	
	48995	Washer, for push rod	1	
	48308	Pawl	1	
	45358	Spring, for pawl	1	
	48305	Trigger	1	
	45357	Rivet, for pawl	1	
	45353	Rivet, for trigger	1	
	47511	Spring, for inner sleeve	1	
	52249	Clip, rear support	1	
	SP3G	Bolt, clip, rear to body	1	
	SP22D	Nut, clip, rear to body	1	
	48061	Distance piece, front attachment to body	1	
	SP1E	Bolt, front attachment to body	1	
	SP22C	Nut, front attachment to body	1	
	CD26658	Bracket, handbrake support, front	1	Saloon.
	58692	Abutment, brake	1	Saloon.
	61414	Abutment, hand-brake cable	1	Saloon.
MASTER CYLINDER BRAKES				
1	60396	Master cylinder assembly	1	
2	58556	Body, hand reservoir	1	
3	58555	Bush, in body	1	
4	52438	Stud, in body	3	
5	52442	Plunger	1	
6	52443	Locating pin for plunger	1	
<i>Master Cyl. Kit for engine w SP 1210</i>				



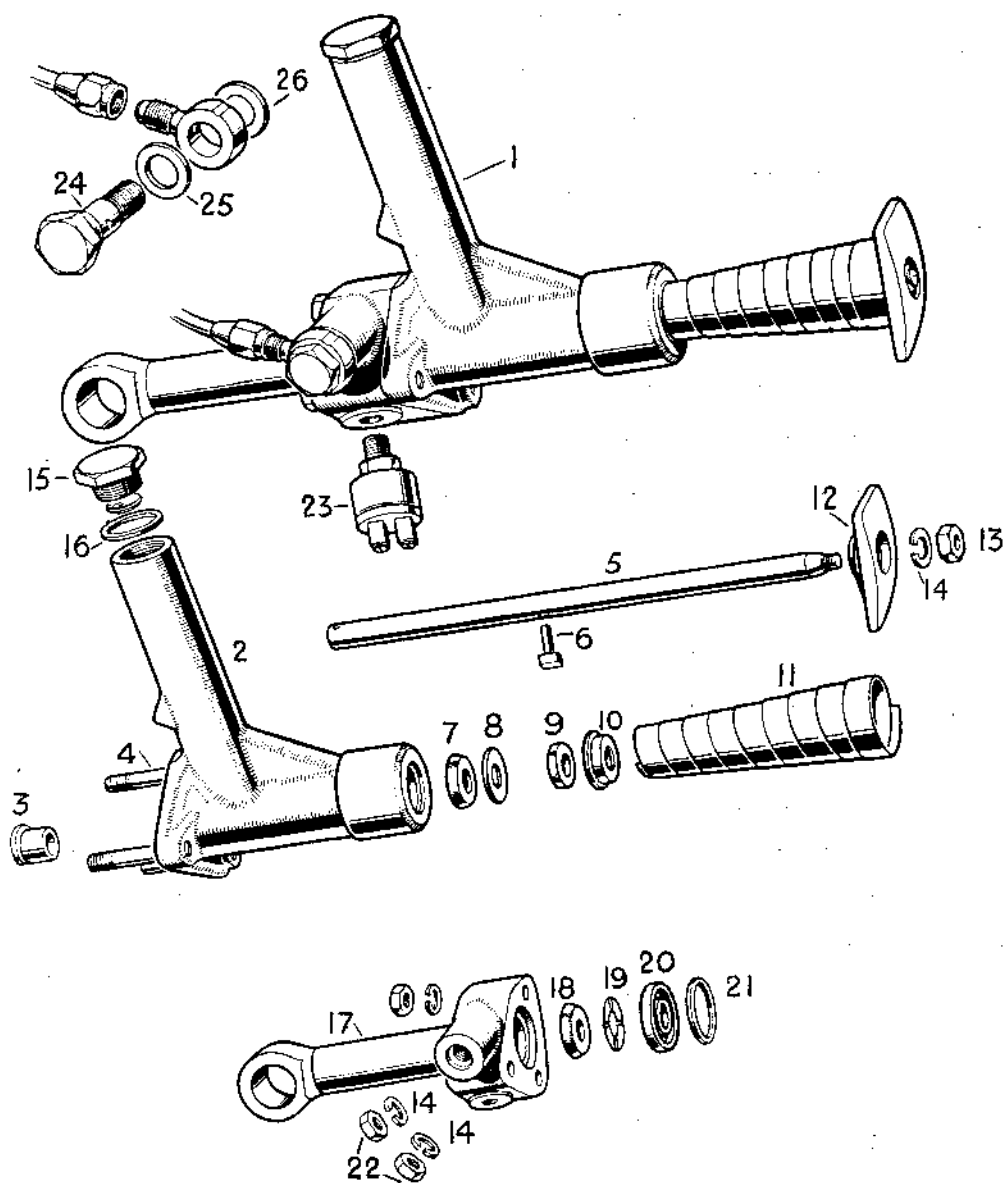
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
MASTER CYLINDER BRAKES (contd.)				
7	52440	Outer seal, in body	1	
8	52441	Washer, for seal in body	1	
9	52447	Felt washer, on plunger	1	
10	52448	Retainer, for washer on plunger	1	
11	52446	Return spring, on plunger	1	
12	52444	Plunger pad, on plunger	1	
13	SP24D	Nut, pad to plunger	1	
14	SP44E	Washer, pad to plunger	1	
15	52433	Filler cap, fitted in body	1	
16	52434	Gasket, for filler cap	1	
17	52432	Cylinder body	1	
18	52449	Recuperating seal, in body	1	
19	60397	Shim, recuperating seal in body	1	
20	60398	Sleeve, recuperating seal in body	1	
21	54237	Sealing ring, body to reservoir	1	
22	SP22D	Nut, body to reservoir	3	
14	SP48E	Spring washer, body to reservoir	3	
23	56865	" Stop " light switch, body to reservoir	1	
HYDRAULIC HOSE AND PIPES. BRAKES				
	41674	Clip, brake pipe to rear axle	2	
	60895	Brake hose support, on left hand rear damper	1	
	60886	Bracket, flex hose on rear axle	1	
	V0669	Bolt, bracket to axle	1	
	V0004	Nut, bracket to axle	1	
	55837	Hose, front	2	
	55840	Nut, hose to frame	2	
	SP49SH	Spring washer, hose to frame	2	



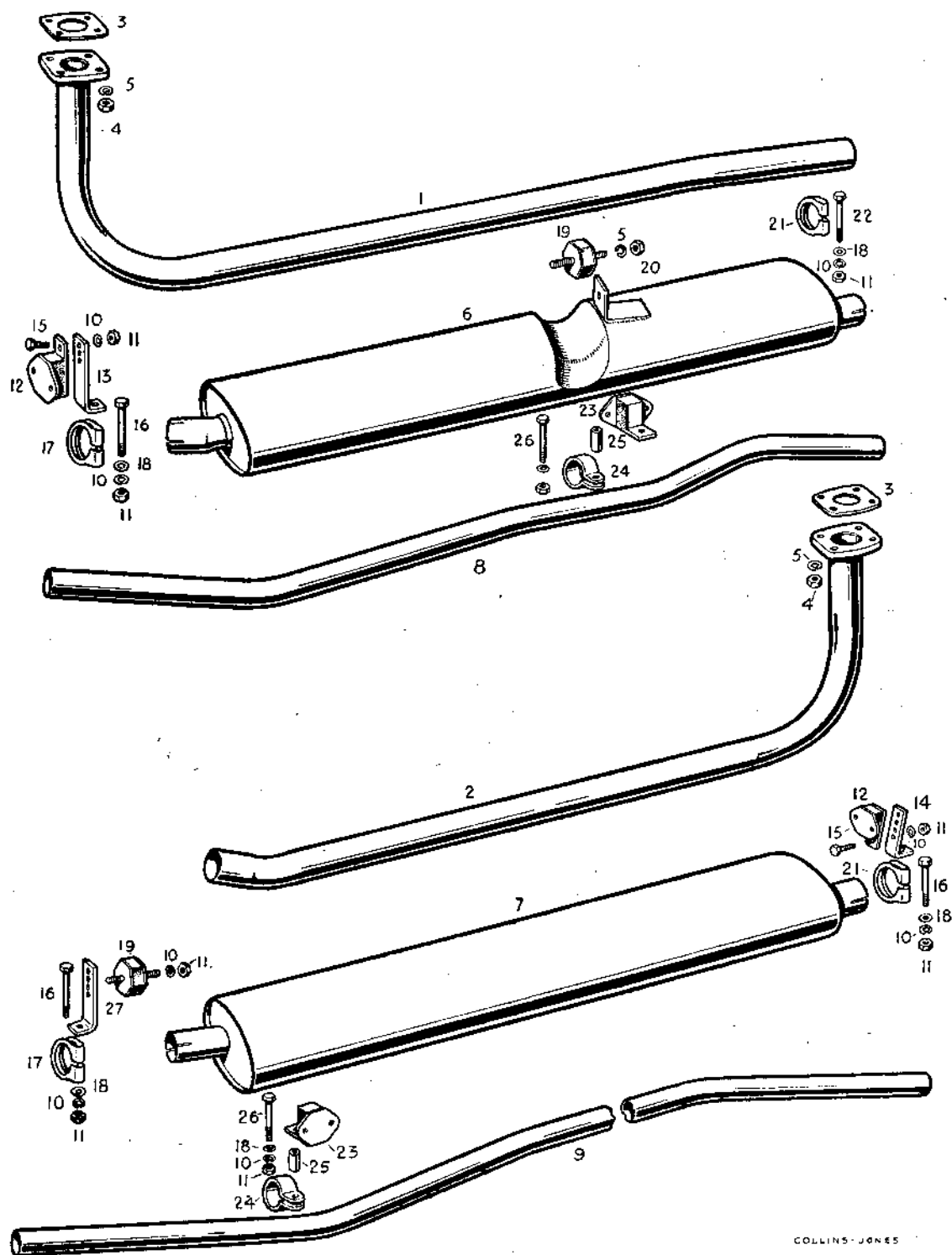
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		HYDRAULIC HOSE AND PIPES. BRAKES (contd.)		
24	55839	Banjo bolt, hose to front cylinder	2	
25	55832	Copper gasket, banjo bolt	2	
26	55833	Fibre gasket, banjo bolt	2	
	55836	Tee piece, front	1	
	61140	Pipe, right hand front to T piece	1	Right hand steering.
	61293	Pipe, right hand front to T piece	1	Left hand steering.
	61141	Pipe, left hand front to T piece	1	Right hand steering.
	61294	Pipe, left hand front to T piece	1	Left hand steering.
	61142	Pipe, master cylinder to T piece	1	Right hand steering.
	61295	Pipe, master cylinder to T piece	1	Left hand steering.
	55831	Double banjo, 90° rear pipe	1	
	55830	Banjo bolt, to master cylinder... ..	1	
25	55832	Copper gasket, banjo bolt	1	
26	55833	Fibre gasket, banjo bolt	1	
	61143	Pipe, master cylinder to union	1	Right hand steering.
	61296	Pipe, master cylinder to union	1	Left hand steering.
	61139	Double union	1	
	61144	Pipe, union to rear hose	1	Right hand steering.
	61297	Pipe, union to rear hose	1	Left hand steering.
	61138	Hose, rear	1	
	55840	Nut, hose to bracket	1	
	SP49SH	Spring washer, hose to bracket	1	
	55842	T piece, rear	1	
	55833	Fibre gasket, hose to T piece	1	
	SP3B	Bolt, bracket to T piece	1	
	SP48E	Spring washer, bracket to T piece	1	
	61145	Pipe, right hand rear to T piece	1	
	61146	Pipe, left hand rear to T piece	1	
	58396	Brake fluid, 1 quart tins	as reqd.	



STANDARD TRIUMPH SPARE PARTS LIST

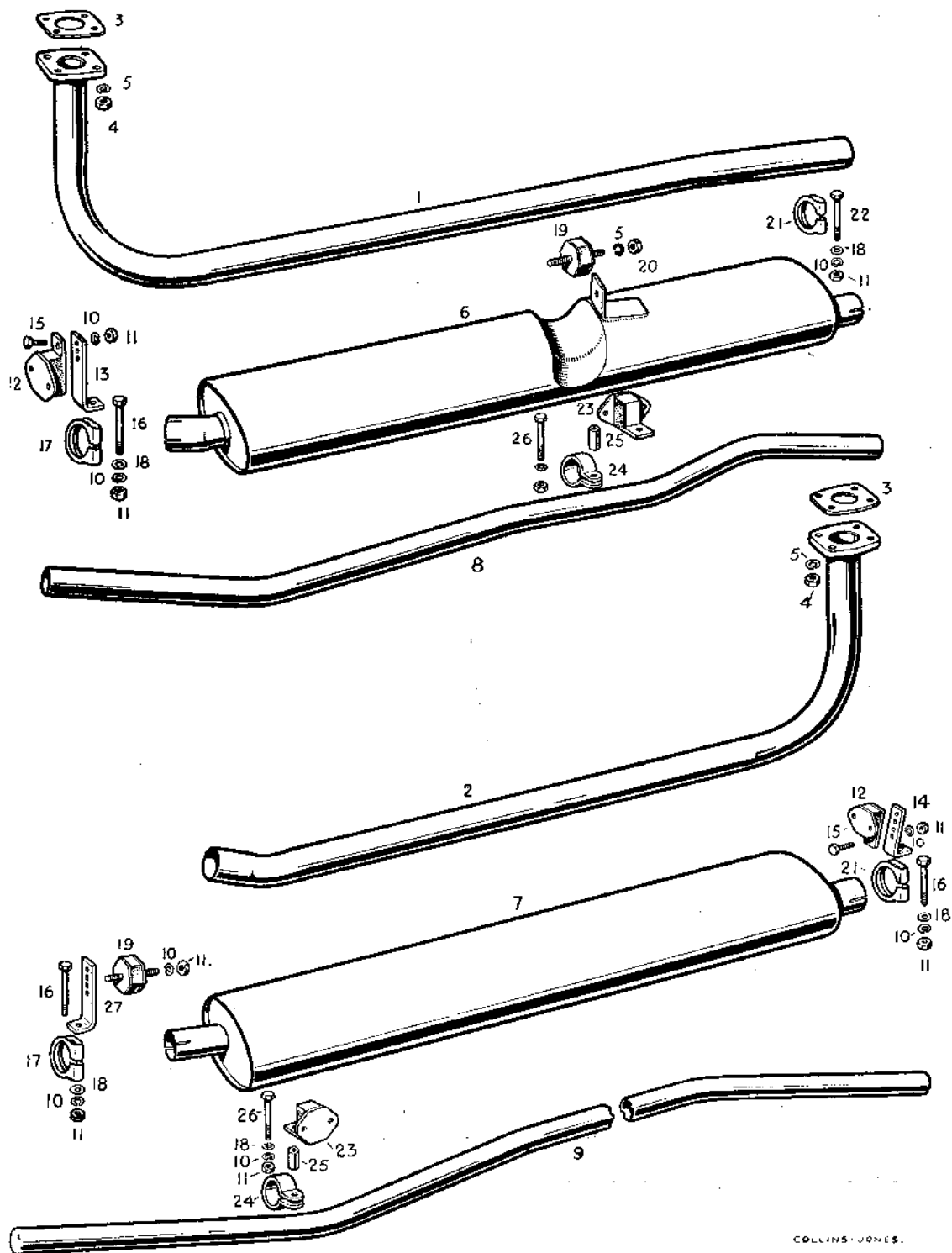
Ref. No.	Part No.	Description	No. Off	Remarks
		WIRELESS <i>Supplied and Serviced by Radiomobile Ltd., Cricklewood, London, N.W.2</i>		
58697		Bracket, for receiver mounting	1	
		WATER UPTAKE		
60705		Water uptake, top	1	When no thermostat.
		PETROL TANK		
54672		Petrol tank	1	
54861		Petrol tank strap, top	2	
48861		Felt packing, for top strap	2	
V0707		Bolt, top and bottom, strap attachment, rear	4	
V0006		Nut, top and bottom, strap attachment, rear	4	
SP44E		Washer, top and bottom, strap attachment, rear	4	
SP48E		Spring washer, top and bottom, strap attachment, rear	4	
54862		Petrol tank strap, bottom	2	
55170		Felt packing, for bottom strap	2	
		Petrol filler. See body section		Roadster.
52991		Filler connection rubber	1	
52301		Pipe clip	2	
53954		Petrol gauge, in tank	1	
55186		Filler cap	1	Saloon.
55187		Filler pipe, intermediate	1	Saloon.
55188		Filler hose	1	Saloon.
		PETROL PIPES		
59459		Pipe, pump to carburettor with nuts	1	
60653		Clip, pipe to thermostat	1	
60799		Pipe, tank to flex with nuts	1	Roadster.
61423		Pipe, tank to flex with nuts	1	Saloon.
59547		Flexible petrol pipe, carburettor to pump	1	Right hand steering roadster and saloon.
61303		Flexible petrol pipe, carburettor to pump	1	Left hand steering.
100148		Clip, oil flexpipe	1	Fitted on Petrol pump set screw.



COLLINS-JONES

STANDARD TRIUMPH SPARE PARTS LIST

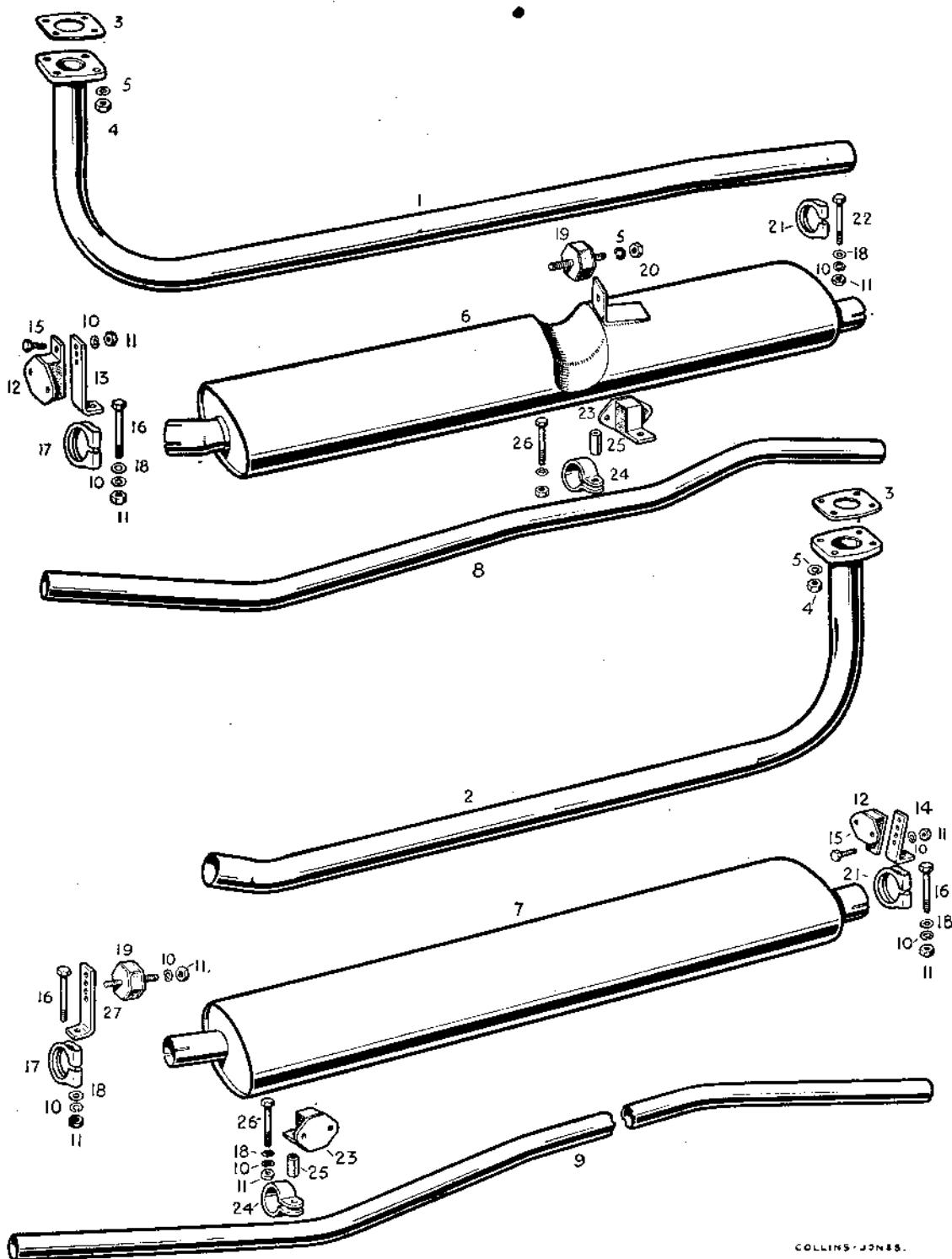
Ref. No.	Part No.	Description	No. Off	Remarks
EXHAUST SYSTEM				
1	60745	Front exhaust pipe	1	Roadster.
2	61382	Front exhaust pipe	1	Saloon.
3	57924	Washer, pipe to manifold	1	
4	60651	Nut, pipe to manifold	4	
5	SP48F	Spring washer, pipe to manifold	4	
6	60719	Silencer	1	Roadster.
7	61384	Silencer	1	Saloon.
8	60746	Tail pipe	1	Roadster.
9	61383	Tail pipe	1	Saloon.
12	45078	Flex support, front	1	
13	60728	Bracket, silencer support, front	1	Roadster.
14	61385	Bracket, silencer support, front	1	Saloon.
15	V0707	Bolt, fixing support and bracket	3	
11	V0006	Nut, fixing support and bracket	3	
10	SP48E	Spring washer, fixing support and bracket	3	
17	55800	Clip, front pipe to silencer	1	
16	V0729	Bolt, pipe to bracket	1	
11	V0006	Nut, pipe to bracket	1	
18	SP44E	Washer, pipe to bracket	1	
19	CD25447	Rubber mounting	1	
27	61386	Bracket support, rear	1	Saloon.
20	V0008	Nut, mounting to frame and silencer	2	
5	SP48F	Spring washer, mounting to frame and silencer	2	
21	59027	Clip, tail pipe to silencer	1	
22	V0728	Bolt, clip to tail pipe	1	
11	V0006	Nut, clip to tail pipe	1	



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STANDARD TRIUMPH SPARE PARTS LIST

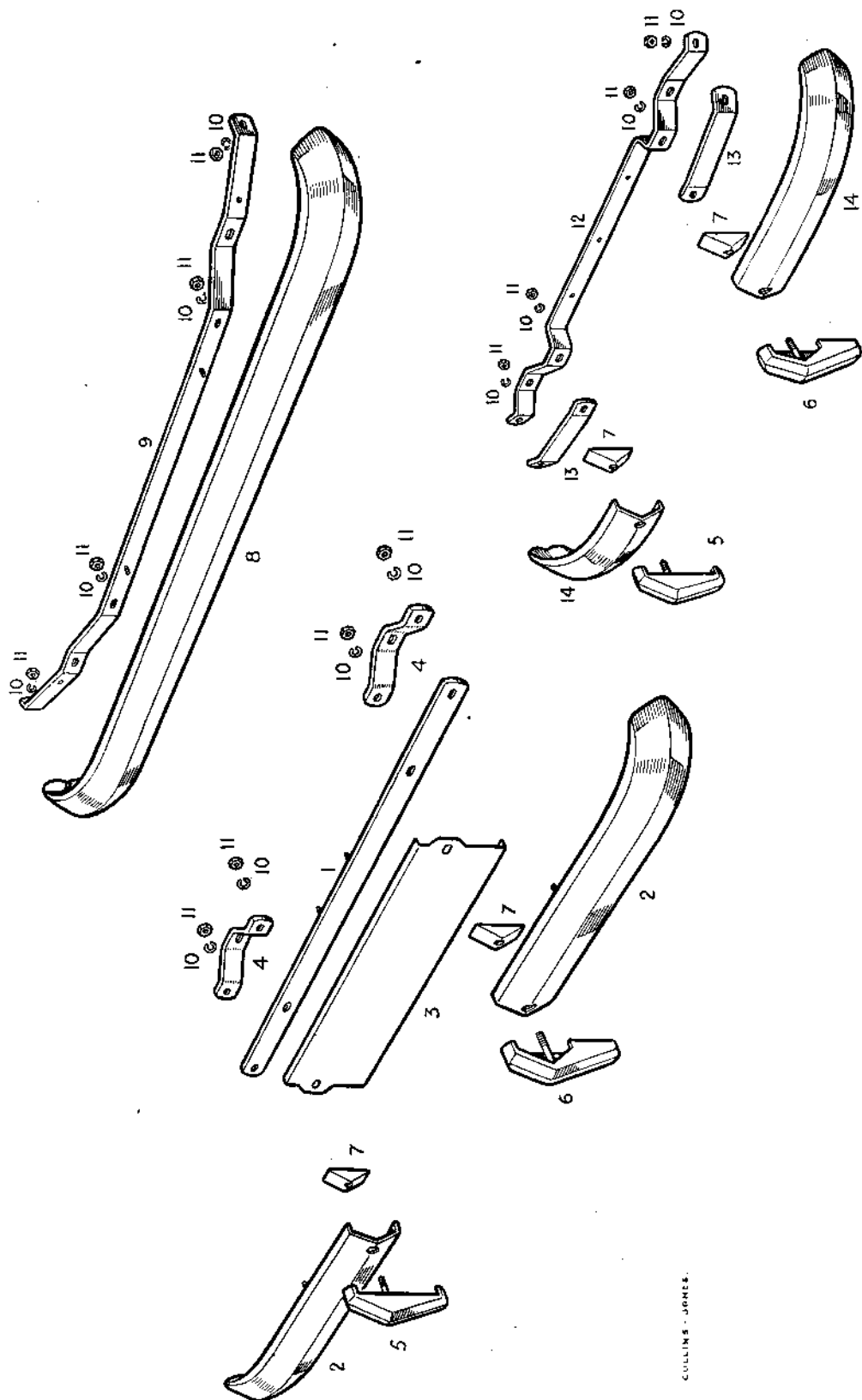
Ref. No.	Part No.	Description	No. Off	Remarks
EXHAUST SYSTEM (contd.)				
13	45484	Flex mounting, tail pipe, rear	1	
	SP22D	Nut, mounting to frame	2	
24	37111	Clip, tail pipe mounting to pipe	1	
25	60795	Distance piece, mounting to pipe	1	Roadster.
26	V0702	Bolt, clip to mounting	1	
11	V0006	Nut, clip to mounting	1	
RADIATOR				
	60137	Radiator block	1	Roadster.
	61473	Radiator block	1	Saloon.
	51916	Drain tap	1	
	SP52A	Washer, for drain tap	1	
	54940	Filler cap	1	
	47181	Packing, for radiator, 2" diam.	as reqd.	
	48101	Packing, for radiator, 1½" diam.	as reqd.	
	48893	Fibre washer, for radiator, 2" diam.	as reqd.	
	47910	Steel washer, for radiator, 1½" diam.	2	
	SP115F/ 10B	Nut	2	
	57336	Stay tube bracket, front	2	
	V0704	Bolt, bracket to block	2	
	V0006	Nut, bracket to block	2	
	SP48E	Spring washer, bracket to block	2	
	57337	Radiator, stay tube	2	Roadster.
	57256	Radiator, stay rod	2	Saloon.
	SP22D	Nut, stay tube to bracket and body	8	
	SP48E	Spring washer, stay tube to bracket and body	8	



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STANDARD TRIUMPH SPARE PARTS LIST

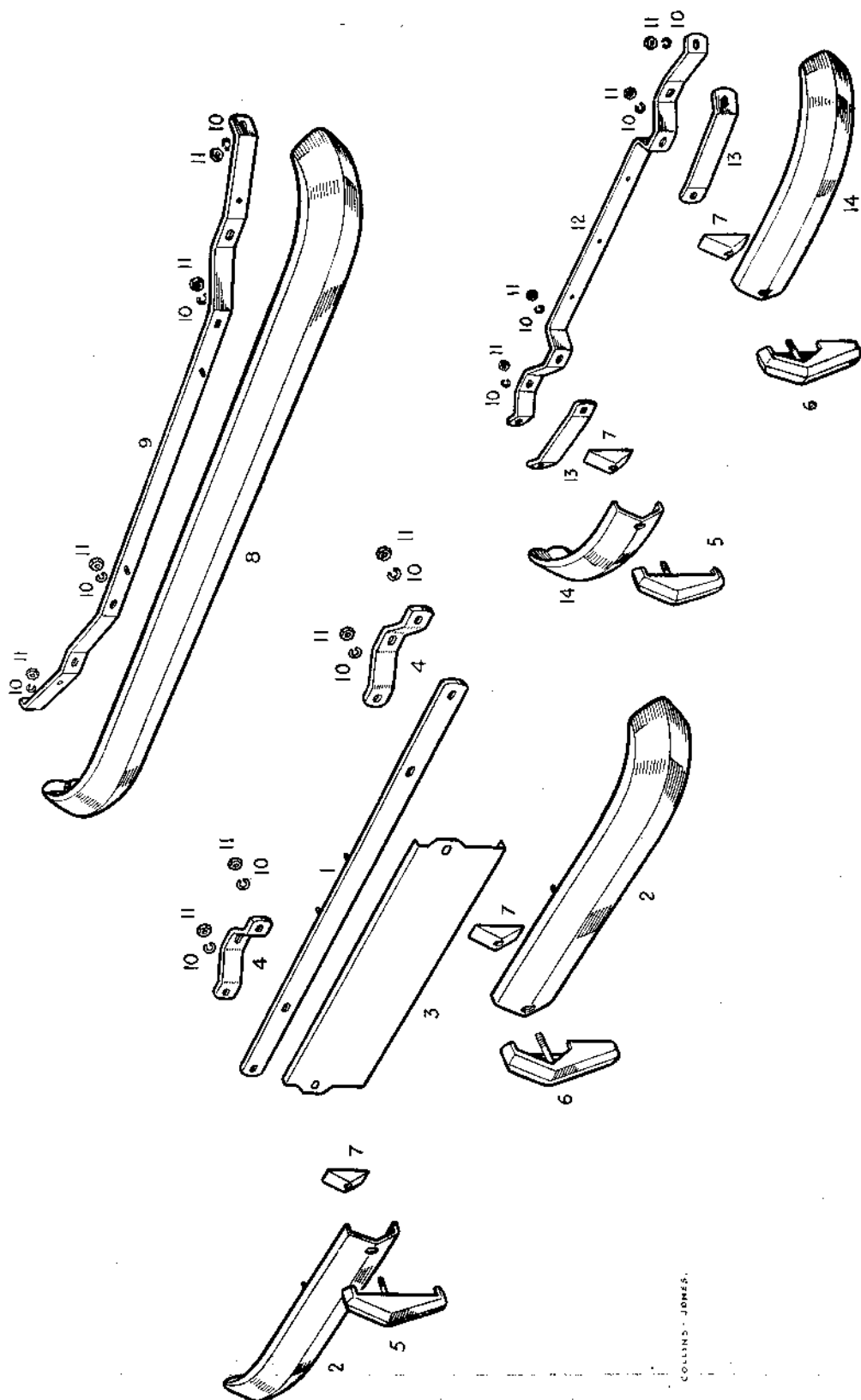
Ref. No.	Part No.	Description	No. Off	Remarks
		BUMPER BARS		
	55386	Bumper bar, front	1	
	55387	Bumper bar, front	1	Saloon.
1	56483	Support bar, front	1	Roadster.
1	56481	Support bar, front	1	Saloon.
2	56487	Corner bar, front	2	
3	56479	Number plate bracket, front	1	
4	56490	Main spring, front	2	Roadster.
4	56489	Main spring, front	2	Saloon.
	SP48F	Spring washer, bar and mainspring	2	
	SF22E	Nut, bar and mainspring	2	
5	56486	Overider, right hand front and rear	2	
6	56485	Overider, left hand front and rear	2	
	56491	Bush, overider and mainspring, rear	2	
	SP48F.	Spring washer, overider and mainspring	2	
7	70335	Packing block, front and rear	2	
	SP22E	Nut, overider and mainspring	2	
	60684	Rubber packing, overider and support bar, front and rear	4	
	55418	Bumper bracket cover, left hand	1	Saloon.
	55419	Bumper bracket cover, right hand	1	Saloon.
	55425	Starter shaft bracket	1	
	SP22D	Nut, bracket to bumper	2	
	SP48E	Spring washer, bracket to bumper	2	
	SP22G	Nut, bumper to frame, front and rear	4	
	SP48H	Spring washer, bumper to frame, front and rear	4	
8	55388	Bumper bar, rear	1	Roadster.
	55389	Bumper bar, rear	1	Saloon.
9	56495	Main spring, rear	1	Roadster.



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STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
BUMPERS (contd.)				
12	56476	Main spring, rear	1	Saloon.
13	56484	Stiffening bar	2	Saloon.
14	56472	Corner bar	2	Saloon.
	56488	Bar, chrome, rear	1	
11	SP22E	Nut, cover to mainspring	4	
10	SP48F	Spring washer, cover to mainspring	4	
	55566	Cover, for rear bar	1	Roadster.
	55420	Cover, for rear bar	1	Saloon.
	55421	Cover, support, rear	1	Saloon.
	SP22D	Nut, centre attachment	2	
	SP48F	Spring washer, centre attachment	2	
	55569	Step plate, left hand	1	
	55570	Step plate, right hand	1	
	SP22C	Nut, step plate attachment	4	
	SP48D	Spring washer, step plate attachment	4	
	55571	Step plate bracket	4	
	SP5A2	Bolt, bracket attachment	2	
	SP22E	Nut, bracket attachment	2	
	SP48F	Spring washer, bracket attachment	2	
	SP22G	Nut, bumper to frame	2	
	SP48H	Spring washer, bumper to frame	2	
ELECTRICAL				
	60950	Dynamo	1	
	58284	Pulley, on dynamo	1	
	61129	Starter motor	1	
	61130	Solenoid switch, for starter	1	
	60275	Distributor	1	



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		ELECTRICAL (contd.)		
57991		Driving dog	1	
57992		Peg, for dog	1	
48796		Coil	1	
55462/L		Horn, left hand, low note	1	Roadster.
54939/L		Horn, left hand, low note	1	Saloon.
55462/H		Horn, right hand, high note	1	Roadster.
61441/H		Horn, right hand, high note	1	Saloon.
55452		Battery, 12 volt, wet	1	Home.
58896		Battery, 12 volt, dry	1	Export.
CD23743		Battery rod	2	
59464		Control box	1	
56865		" Stop " light switch	1	
55460		Screen wiper assembly	1	Right hand roadster. Not serviced.
61198		Screen wiper assembly	1	Left hand roadster. Not serviced.
60232		Screen wiper motor	1	Right hand roadster.
61199		Screen wiper motor	1	Left hand roadster.
60233		Arm and blade assembly	3	
55457		Windscreen wiper assembly	1	Saloon. Not serviced.
60234		Screen wiper motor	1	Saloon.
60235		Wiper arm and blade	2	Saloon.
55795		Driving mirror	1	} Alternative.
CD23513		Driving mirror	1	
42781		Reverse lamp switch	1	
55463		Trafficator	2	Roadster.
55456		Trafficator	2	Saloon.
42591		Junction box	1	

STANDARD TRIUMPH SPARE PARTS LIST

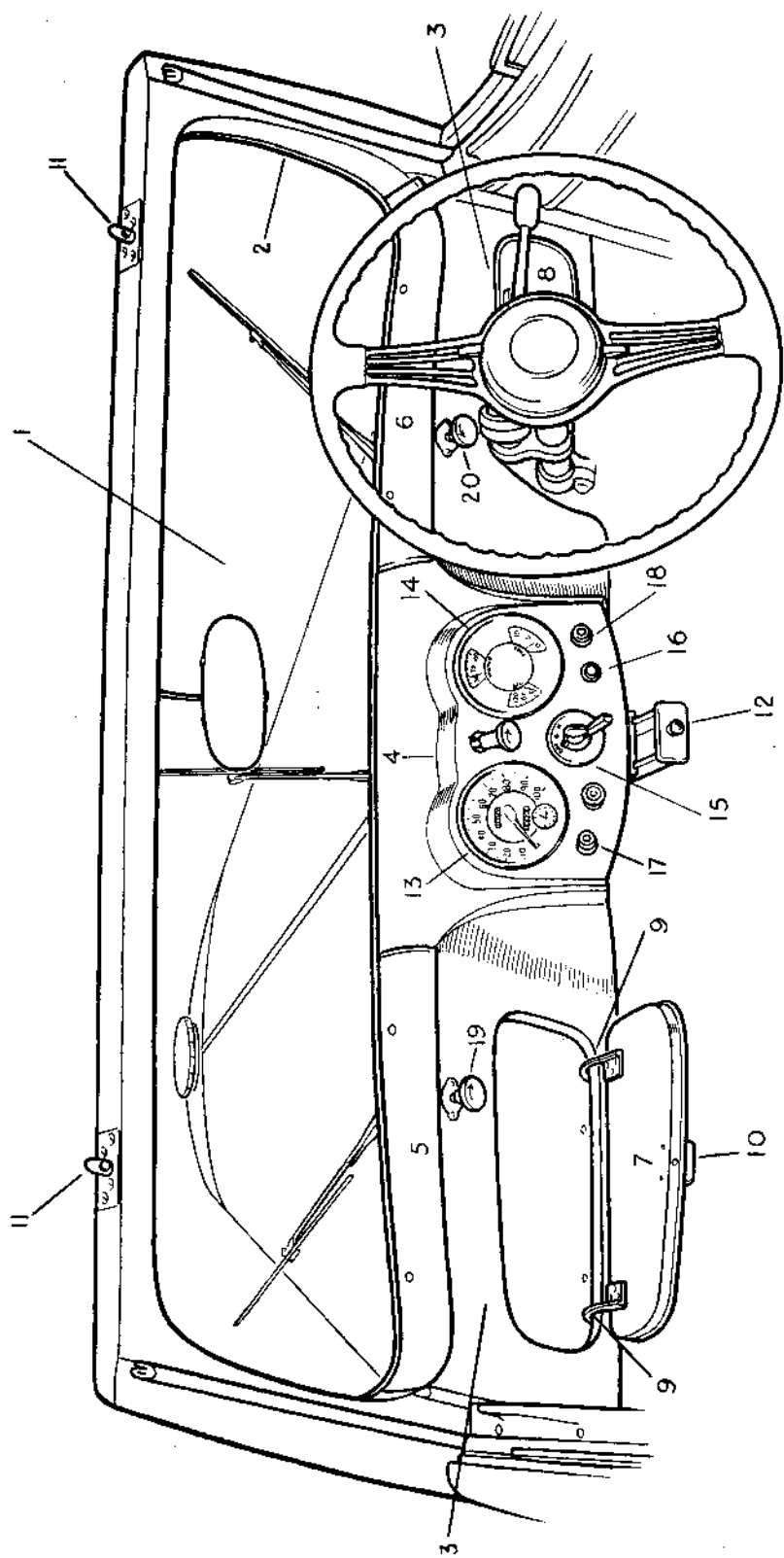
Ref. No.	Part No.	Description	No. Off	Remarks
		ELECTRICAL (contd.)		
		Headlamps		
59082		Dipping headlamp, deep dome fluted glass	1	Right hand steering roadster and saloon.
59083		Fixed headlamp, deep dome fluted glass	1	Right hand steering roadster and saloon.
59084		Dipping headlamp, deep diamond glass	1	Right hand steering roadster and saloon.
59085		Fixed headlamp, deep diamond glass	1	Right hand steering roadster and saloon.
59086		Double filament headlamp, left hand	1	Roadster and saloon.
59087		Double filament headlamp, right hand	1	Roadster and saloon.
59088		Double filament headlamp, left hand	1	Roadster and saloon.
59089		Double filament headlamp, right hand	1	Roadster and saloon.
55819		Washer, headlamp base	2	
56186		Side lamp	2	
CD20667		Washer, side lamp	2	
56240		Grommet, side lamp	2	
55426		Rear number plate box	1	Saloon.
54837		Rear number plate box	1	Right hand roadster.
61200		Rear number plate box	1	Left hand roadster.

STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
ELECTRICAL (contd.)				
60874		Control, for dipping lamps, on steering column	1	Right hand steering roadster.
61914		Control, for double filament lamps, on steering column	1	Saloon.
60875		Control, for double filament lamps, on steering column	1	Right hand steering roadster.
61201		Control, for double filament lamps, on steering column	1	Left hand steering roadster.
56622		Striker, ring bracket	1	
56623		Screw, for retainer plate	1	
56621		Felt washer	2	
56620		Screw	3	
56334		Anti-rattle spring	1	
56300		Number plate harness	1	
61442		Chassis harness, double filament lamps	1	Saloon.
60791		Chassis harness, double filament lamps	1	Right hand roadster.
61202		Chassis harness, double filament lamps	1	Left hand. roadster.
61443		Chassis harness, double filament lamps	1	Saloon.
56301		Panel connector... ..	1	
CD23327		Clip, starter cable to dash	1	
CD23326		Clip, solenoid cable to dash	1	
60518		Lead, coil to distributor	1	
61133		Lead, solenoid to starter	1	
60519		Lead, engine to earth	1	
60514		Lead, battery to earth	1	
CD23723		Grommet, steering column cover	1	
CD23720		Grommet, rear locker	1	

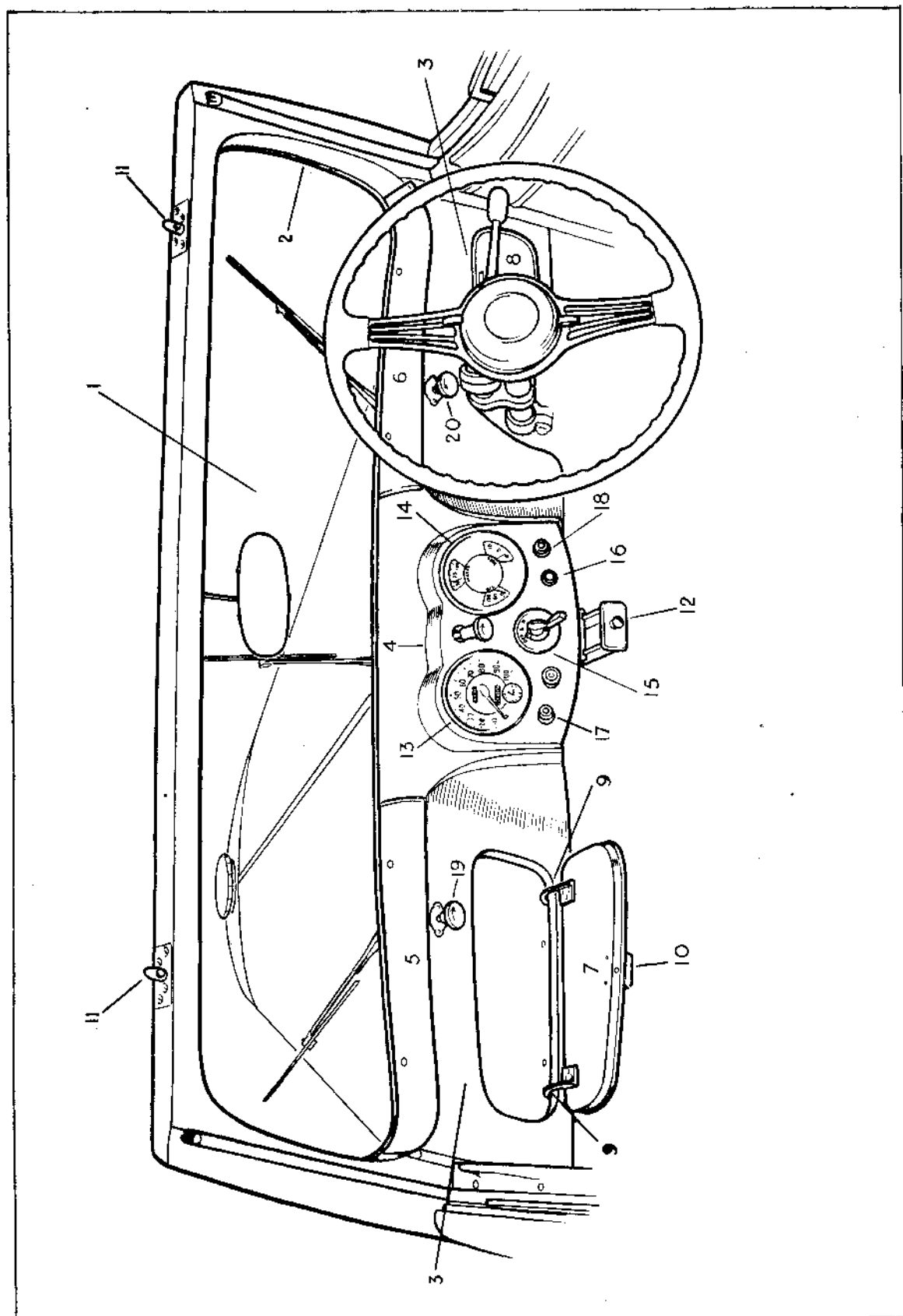
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		ELECTRICAL (contd.) Headlamps		
59082		Dipping headlamp, deep dome fluted glass	1	Right hand steering roadster and saloon.
59083		Fixed headlamp, deep dome fluted glass	1	Right hand steering roadster and saloon.
59084		Dipping headlamp, deep diamond glass	1	Right hand steering roadster and saloon.
59085		Fixed headlamp, deep diamond glass	1	Right hand steering roadster and saloon.
59086		Double filament headlamp, left hand	1	Roadster and saloon.
59087		Double filament headlamp, right hand	1	Roadster and saloon.
59088		Double filament headlamp, left hand	1	Roadster and saloon.
59089		Double filament headlamp, right hand	1	Roadster and saloon.
55819		Washer, headlamp base	2	
56186		Side lamp	2	
CD20667		Washer, side lamp	2	
56240		Grommet, side lamp	2	
55426		Rear number plate box	1	Saloon.
54837		Rear number plate box	1	Right hand roadster.
61200		Rear number plate box	1	Left hand roadster.



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
PANEL FILAMENTS				
15	55448	Switch box	1	
16	55449	Warning light	1	
11	55450	Starter switch	1	
17	56299	Panel illumination switch	1	
	60064	Washer, on panel switch	as req.	
14	55198	Three in one panel, containing oil gauge, petrol gauge and thermometer	1	
	55199	Oil gauge, in three in one panel	1	
	54902	Leather washer, oil gauge	1	
	55200	Petrol gauge, in three in one panel	1	
	55201	Thermometer, in three in one panel	1	
	60747	Copper washer, thermo to thermostal	1	
13	60743	Speedometer and clock, miles per hour	1	
	60744	Speedometer and clock, kilometers	1	
	60751	Speedometer cable, complete	1	
	60751/1	Speedometer inner cable	1	
	60751/0	Speedometer outer cable	1	
	56762	Choke control, complete	1	Com. TRA. 1 to TRA. 550 Roadster
	57750	Choke inner cable, 4' 2 $\frac{1}{4}$ "	1	
	57761	Choke outer cable, 3' 11 $\frac{1}{2}$ "	1	
	60987	Choke control, complete	1	Com. No. TRA. 551 Roadster and future
	60988	Choke inner cable, 4' 0"	1	
	60989	Choke outer cable, 3' 9 $\frac{1}{4}$ "	1	
	61953	Choke control, complete	1	Saloon
	61954	Choke control, inner	1	Roadster
	61955	Choke control, outer	1	Roadster
19	70318	Screen wiper knob, left hand	1	
20	70323	Screen wiper knob, right hand	1	



STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		TOOLS		
	30205	Tyre pump, hand	1	
	54272	Wheel nut spanner	1	
	55294	Jack assembly	1	
	61232	Starting handle	1	Roadster
	61882	Starting handle	1	Saloon
	54111	Grease gun	1	
	55511	Tool bag, empty	1	
	59425	Open-ended spanner, 43" x 69"	1	
	59426	Open-ended spanner, 51" x 57"	1	
	13539	Open-ended spanner, $\frac{3}{16}$ " x $\frac{1}{4}$ "	1	
	13540	Open-ended spanner, $\frac{5}{16}$ " x $\frac{3}{8}$ "	1	
	13541	Open-ended spanner, $\frac{7}{16}$ " x $\frac{1}{2}$ "	1	
	9472	Adjustable spanner	1	
	9465	Pliers	1	
	59427	Combination tool	1	
	60126	Feeler gauge assembly	1	
	52203	Tyre valve tool	1	
	52125	Contact breaker and gauge	1	
	52322	Tyre lever	2	
	59424	Tube spanner, 51" x 57"	1	
	59423	Tube spanner, 69" x 83"	1	
	54521	Tube spanner, $\frac{1}{4}$ " x $\frac{5}{16}$ "	1	
	29668	Tommy bar	1	
	55029	Sparking plug spanner	1	
	55033	Oil can	1	
	59742	Instruction book	1	

STANDARD TRIUMPH SPARE PARTS LIST

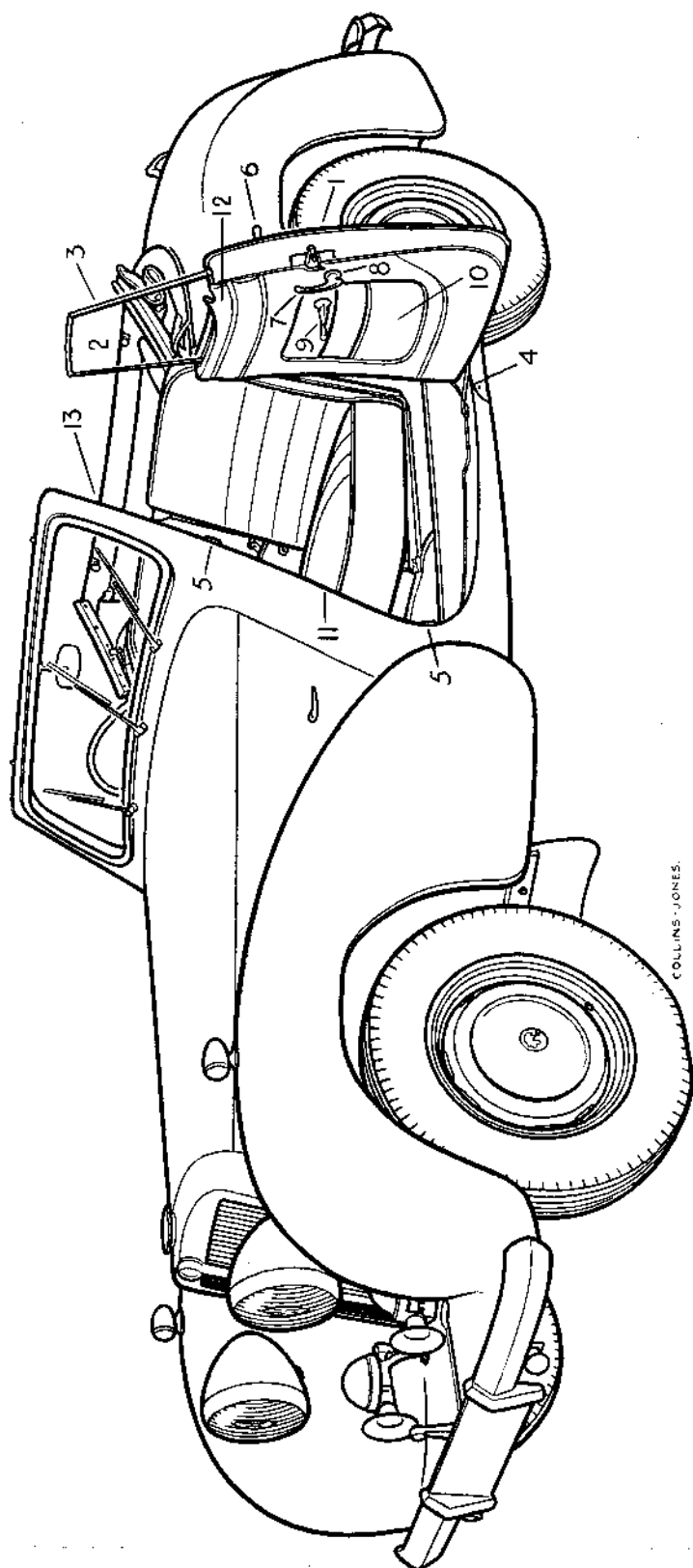
Ref. No.	Part No.	Description	No. Off	Remarks
		ROADSTER LEFT HAND DOOR DETAILS		
	CD30455	Door assembly, unpainted	1	
1	CD23523	Panel, only	1	
	CD24140	Lock	1	
2	CD24875	Glass, T.T.	1	
3	CD24111	Frame, glass, chromium plated	1	
	CD23233	Hinge	2	
	CD23233E	Hinge pin	1	
	CD24118	Sealing rubber, glass frame	1	
	CD24119	Glazing strip	1	
	CD24125	Glass run channel, front	1	
	CD24124	Glass run channel, rear	1	
4	CD23275	Door check link assembly	1	
	CD19095	Bolt, door check link	1	
	CD23278	Buffer, for check strap	1	
	CD23277	Fixing plate, check strap	1	
5	CD15699	Door buffer	1	
	CD23514	Drain tubing	1	
6	CD24511	Door handle, outside	1	
7	CD13847	Door handle, inside	1	
8	CD20236	Escutcheon handle	1	
9	CD22215	Window winder handle	1	
	CD23262	Window regulator	1	
	CD23509	Fixing bar, regulator	1	
	CD24117	Window regulator channel	1	
	CD24119	Glazing strip	1	
	CD24121	Guide strip, glass frame, rear	1	

STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
TRIUMPH ROADSTER BODY DETAILS				
	CD26466	Dash panel assembly	1	Left hand steering.
	CD26308	Dash panel assembly	1	Right hand steering.
	CD23284	Rear compartment floor panel, rear half ...	1	
	CD23766	Rear compartment floor panel, front half ...	1	
	CD23312	Wheel arch panel assembly, left hand ...	1	
	CD23313	Wheel arch panel assembly, right hand ...	1	
	CD23527A	Rocker panel, left hand	1	
	CD23527B	Rocker panel, right hand	1	
	CD23527	Screen and front scuttle	1	
	CD26312	Propeller shaft cover, front	1	
	CD23319	Propeller shaft cover, rear	1	
	CD23549	Rear trunk drain channel	1	
	CD23453	Boot and rear end panel assembly	1	
	CD23453A	Wing and quarter panel, left hand	1	
	CD23453B	Wing and quarter panel, right hand	1	
	CD23453J	Rear number plate panel	1	
	CD23546	Dash water channel assembly	1	
	CD23521A	Bottom sill panel, left hand	1	
	CD23522A	Bottom sill panel, right hand	1	
	CD23873	Finisher screen top roll	1	
ROADSTER WINDSCREEN DETAILS				
	CD23740	Windscreen assembly	1	
	CD23740/1	Glass, T.T.	1	
	CD23740/3	Rubber seal... ..	1	

STANDARD TRIUMPH SPARE PARTS LIST

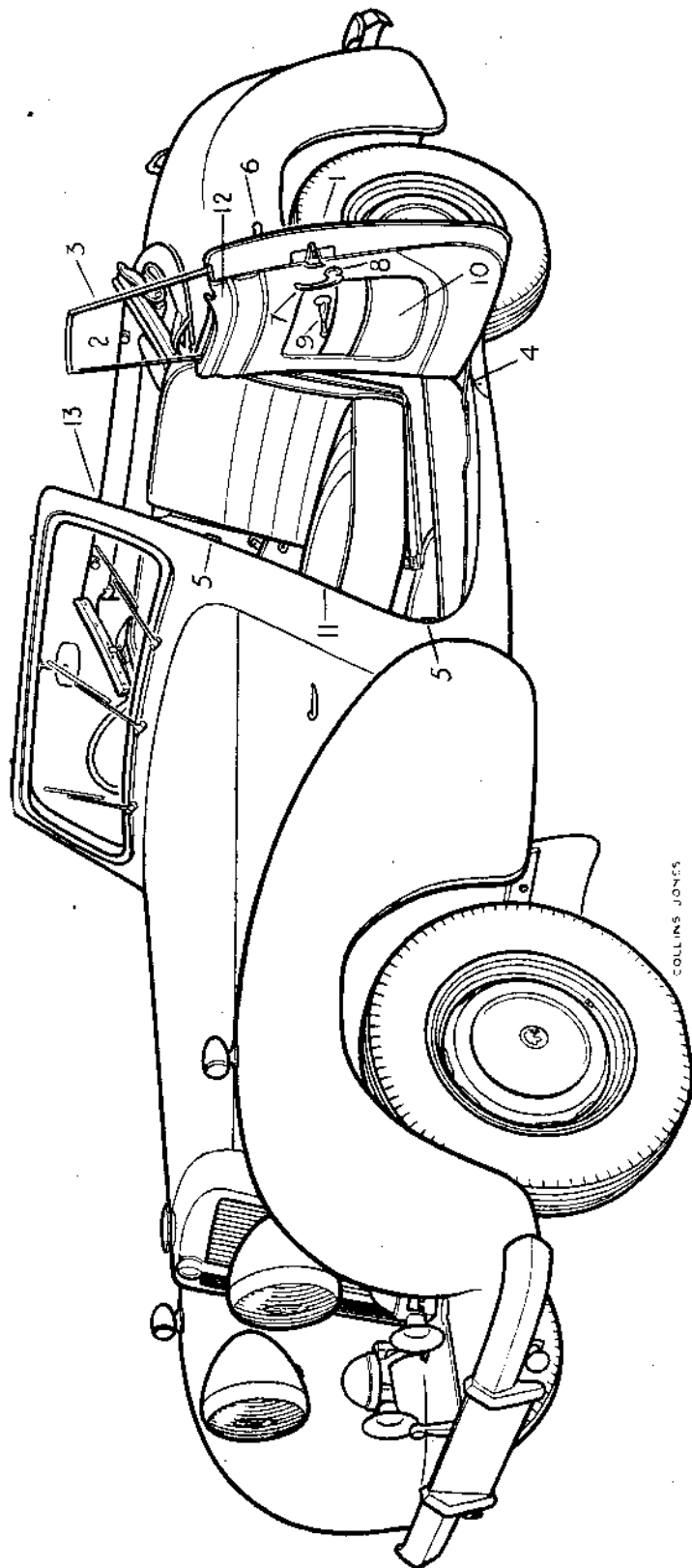
Ref. No.	Part No.	Description	No. Off	Remarks
ROADSTER LEFT HAND DOOR DETAILS				
	CD30455	Door assembly, unpainted	1	
1	CD23523	Panel, only	1	
	CD24140	Lock	1	
2	CD24875	Glass, T.T.	1	
3	CD24111	Frame, glass, chromium plated	1	
	CD23233	Hinge	2	
	CD23233E	Hinge pin	1	
	CD24118	Sealing rubber, glass frame	1	
	CD24119	Glazing strip	1	
	CD24125	Glass run channel, front	1	
	CD24124	Glass run channel, rear	1	
4	CD23275	Door check link assembly	1	
	CD19095	Bolt, door check link	1	
	CD23278	Buffer, for check strap	1	
	CD23277	Fixing plate, check strap	1	
5	CD15699	Door buffer	1	
	CD23514	Drain tubing	1	
6	CD24511	Door handle, outside	1	
7	CD13847	Door handle, inside	1	
8	CD20236	Escutcheon handle	1	
9	CD22215	Window winder handle	1	
	CD23262	Window regulator	1	
	CD23509	Fixing bar, regulator	1	
	CD24117	Window regulator channel	1	
	CD24119	Glazing strip	1	
	CD24121	Guide strip, glass frame, rear	1	



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STANDARD TRIUMPH SPARE PARTS LIST

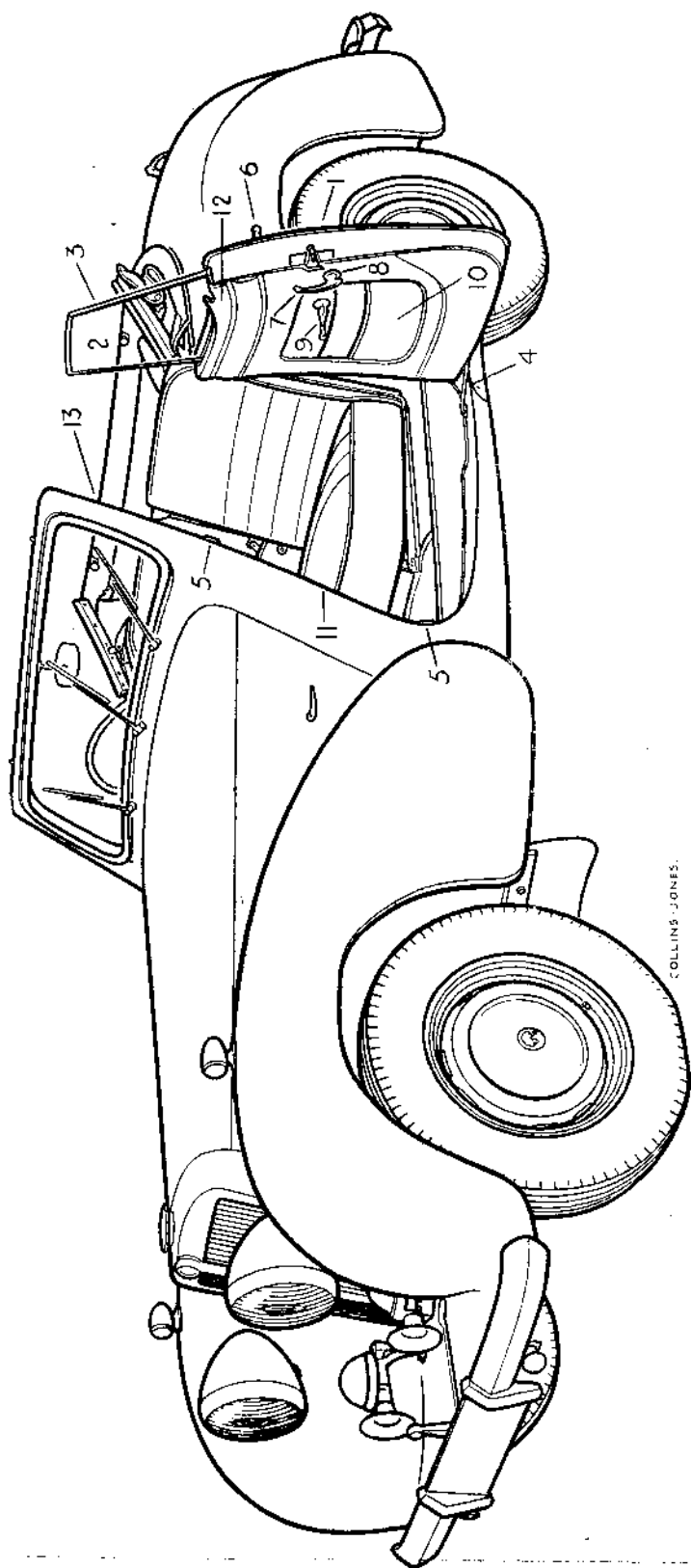
Ref. No.	Part No.	Description	No. Off	Remarks
		ROADSTER LEFT HAND DOOR DETAILS (cont.)		
	CD24126	Guide strip, front	1	
	CD24125	Glass run channel, front	1	
	CD24124	Glass run channel, rear	1	
10	CD23712	Door casing, board only	1	
	CD31043	Door casing, grey trimmed	1	
	GRY	Door casing, grey trimmed	1	
	CD31043	Door casing, rust trimmed	1	
	RST	Door casing, rust trimmed	1	
	CD31043	Door casing, red trimmed	1	
	RED	Door casing, red trimmed	1	
	CD31043	Door casing, green trimmed	1	
	GRN	Door casing, green trimmed	1	
	CD23188	Draught excluder, grey	1	
11	GRY	Draught excluder, grey	1	
	CD23188	Draught excluder, rust	1	
	RST	Draught excluder, rust	1	
	CD23188	Draught excluder, red	1	
	RED	Draught excluder, red	1	
	CD23188	Draught excluder, green	1	
	GRN	Draught excluder, green	1	
12	CD23771	Door waist moulding	1	
	CD26332	Garnish rail, draught excluder	2	
	CD23915	Weather strip, rubber	1	
	CD24059	Weather strip	1	
13	CD23543	Garnish rail, door	1	
	CD23910	Cant rail channel, weather strip	1	
		ROADSTER RIGHT HAND DOOR DETAILS		
	CD30456	Door assembly, unpainted	1	
	CD23524	Panel, only	1	
	CD23823	Lock	1	
	CD23510	Glass, T.T.	1	
	CD24112	Frame, glass, chromium plated	1	
	CD23234	Hinge	1	
	CD23233E	Hinge pin	1	



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STANDARD TRIUMPH SPARE PARTS LIST

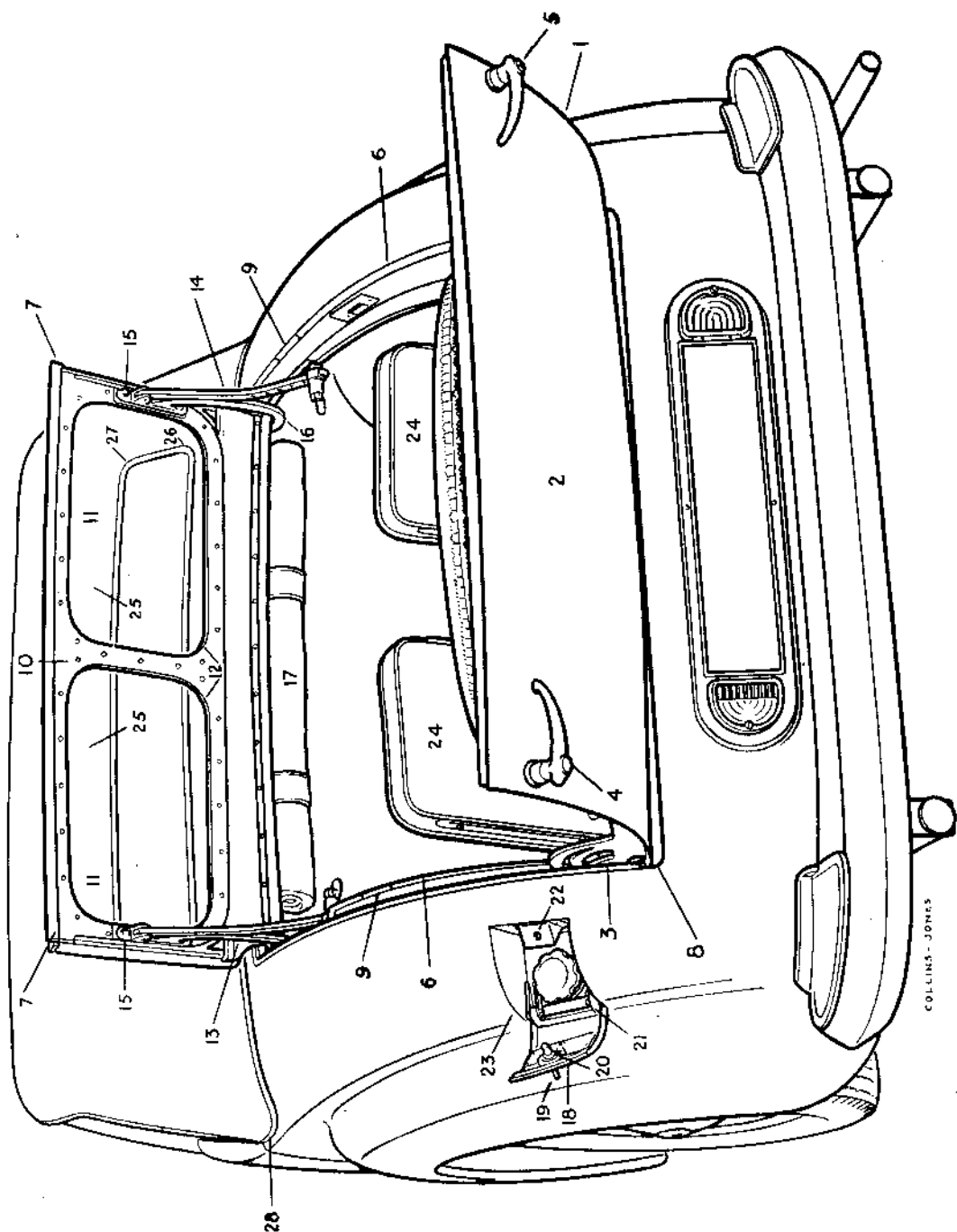
Ref. No.	Part No.	Description	No. Off	Remarks
		ROADSTER RIGHT HAND DOOR DETAILS		
		(cont.)		
	CD24118	Sealing rubber, glass frame	1	
	CD24119	Glazing strip	1	
	CD24121	Guide strip, rear glass frame	1	
	CD24126	Guide strip, front	1	
	CD24125	Glass run channel, front	1	
	CD24124	Glass run channel, rear	1	
	CD23275	Door check link assembly	1	
	CD19095	Bolt, door check link... ..	1	
	CD23278	Buffer, for check strap	1	
	CD23277	Fixing plate, check strap	1	
	CD15699	Door buffer... ..	1	
	CD23514	Drain tube	1	
	CD23759	Door locking handle, outside	1	
	CD13847	Door handle, inside	1	
	CD20236	Escutcheon handle	1	
	CD22215	Window regulator handle	1	
	CD23263	Window regulator	1	
	CD23509	Fixing bar, regulator	2	
	CD24117	Window regulator channel	1	
	CD24119	Glazing strip	1	
	CD34121	Guide strip, rear glass frame	1	
	CD24126	Guide strip, front	1	
	CD24125	Glass run channel, front	1	
	CD24124	Glass run channel, rear	1	
	CD30144	Door casing, grey trimmed	1	
	GRY			
	CD30144	Door casing, rust trimmed	1	
	RST			
	CD30144	Door casing, red trimmed	1	
	RED			
				Please quote colour when ordering



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STANDARD TRIUMPH SPARE PARTS LIST

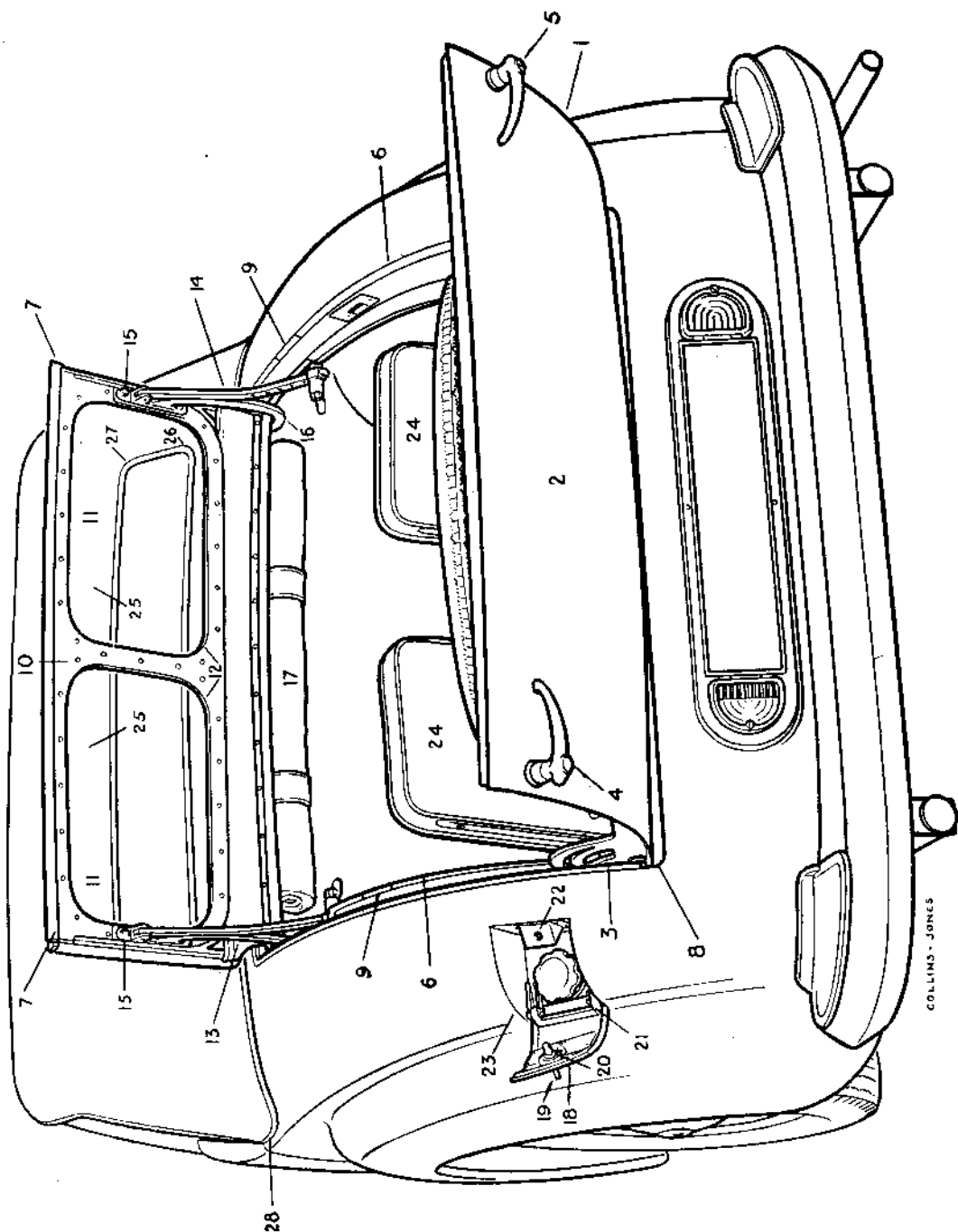
Ref. No.	Part No.	Description	No. Off	Remarks
		ROADSTER RIGHT HAND DOOR DETAILS		
	CD30144	(cont.)		
	GRN	Door casing, green trimmed ...	1	
	CD23188			
	GRY	Draught excluder, grey ...	1	
	CD23188			
	RST	Draught excluder, rust ...	1	
	CD23188			
	RED	Draught excluder, red ...	1	
	CD23188			
	GRN	Dust excluder, green ...	1	
	CD23772	Waist moulding ...	1	
	CD26332	Garnish rail, draught excluder ...	2	
	CD23915	Weather strip, rubber ...	1	
	CD24057	Weather strip, rubber ...	1	
	CD23911	Channel cant iron, weatherstrip ...	1	
	CD23544	Garnish rail, door ...	1	
		ROADSTER TRUNK LID DETAILS		
1	CD30623	Trunk lid assembly ...	1	
2	CD23550	Trunk lid, outer panel only ...	1	
	CD23554	Trunk lid, inner panel only ...	1	
3	CD23240	Hinge plate, trunk lid ...	1	
	CD23241	Plate, right hand trunk lid hinge ...	1	
	CD23441	Spare wheel carrier assembly ...	1	
	CD23869	Cone washer, trunk lid hinge ...	2	
	CD23870	Spring, trunk lid hinge ...	2	
4	CD23760	Handle, left hand trunk lid ...	1	
5	CD23761	Locking handle, right hand trunk lid ..	1	
	CD23773	Budget lock, left hand trunk lid ...	1	
	CD23774	Budget lock, right hand trunk lid ...	1	
	CD23705	Striking plate, budget lock, inner ...	2	
	CD23704	Striking plate, budget lock, inner ...	2	
	CD23680	Wing nut, for trunk hinge plate ...	2	



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STANDARD TRIUMPH SPARE PARTS LIST

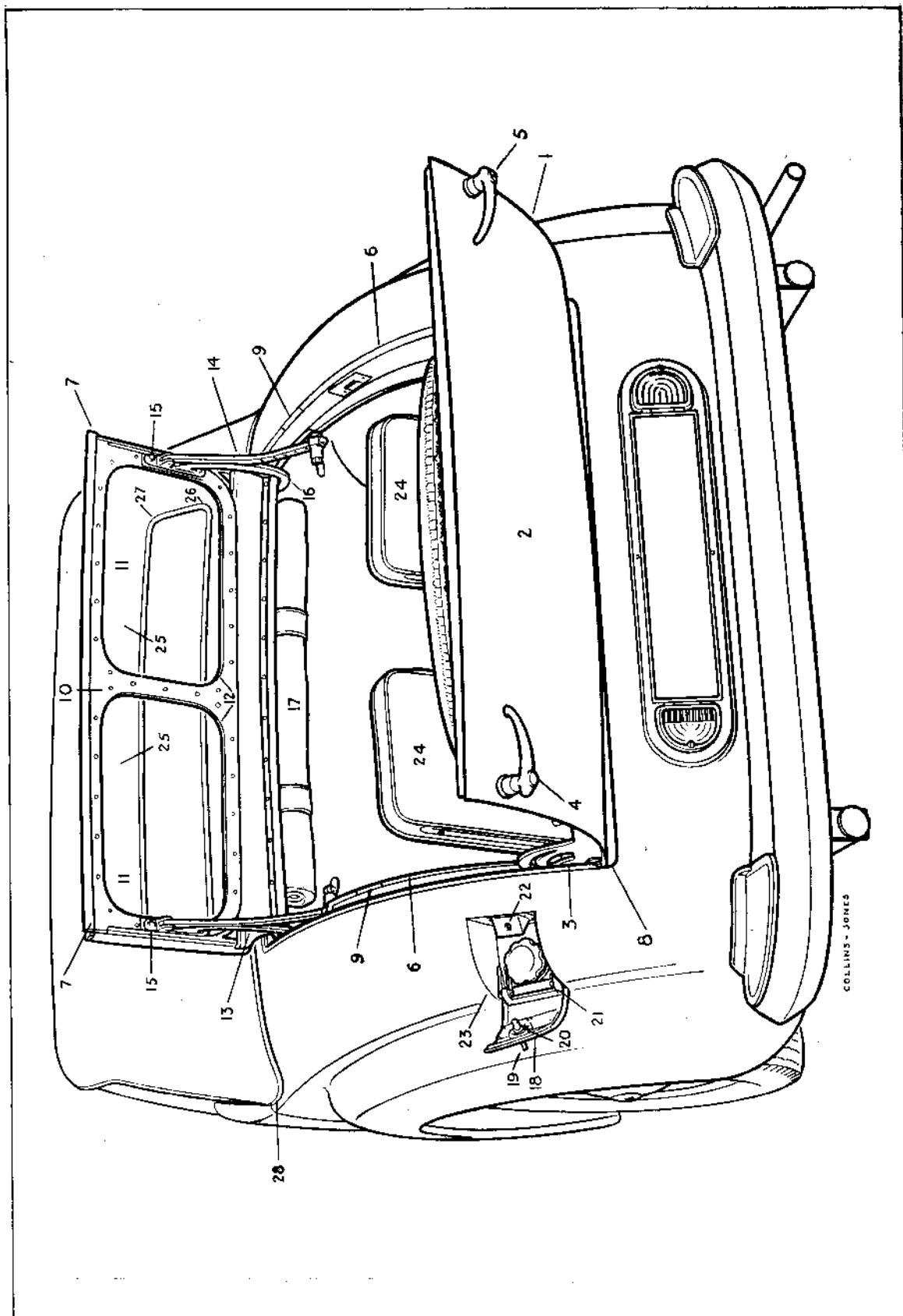
Ref. No.	Part No.	Description	No. Off	Remarks
ROADSTER TRUNK LID DETAILS (cont.)				
6	CD23749	Sealing rubber, rear compartment	1	
7	CD23956	Sealing rubber, rear compartment	1	
8	CD24556	Sealing rubber, rear compartment	1	
9	CD24147	Sealing rubber, lock slam	2	
	CD18943	Nut, fixing spare wheel cover, chromium plated...	1	
	43479	Rubber buffer, for spare wheel cover	3	
ROADSTER TRUNK LID UPPER DETAILS				
	CD23408	Trunk lid upper assembly	1	
10	CD23412	Moulding, trunk lid upper	1	
11	CD23415	Glass, T.T., trunk lid upper	2	
12	CD23424	Glazing rubber, trunk lid upper assembly	2	
13	CD23508	Rear windscreen adjuster, left hand	1	
14	CD23637	Rear windscreen adjuster, right hand	1	
15	CD23744	Special screw adjuster, to windscreen	2	
	CD23679	Retaining strip, for draught flap	1	
	CD23736	Rear windscreen hinge assembly, left hand	1	
16	CD23737	Rear windscreen hinge assembly, right hand...	1	
	CD23680	Wing nut	2	
ROADSTER HOOD DETAILS				
	CD24725 GRN	Hood cover, green	1	
	CD24725 GRY	Hood cover, grey	1	
	CD24725C	Hood cover, champagne	1	
17	CD30429 GRN	Hood envelope, green	1	
	CD30242 GRY	Hood envelope, grey	1	
	CD30430C	Hood envelope, champagne	1	
	CD24179	Hood fitting assembly, left hand	1	
	CD24180	Hood fitting assembly, right hand	1	
	CD23818	Pin, for hood fitting	1	



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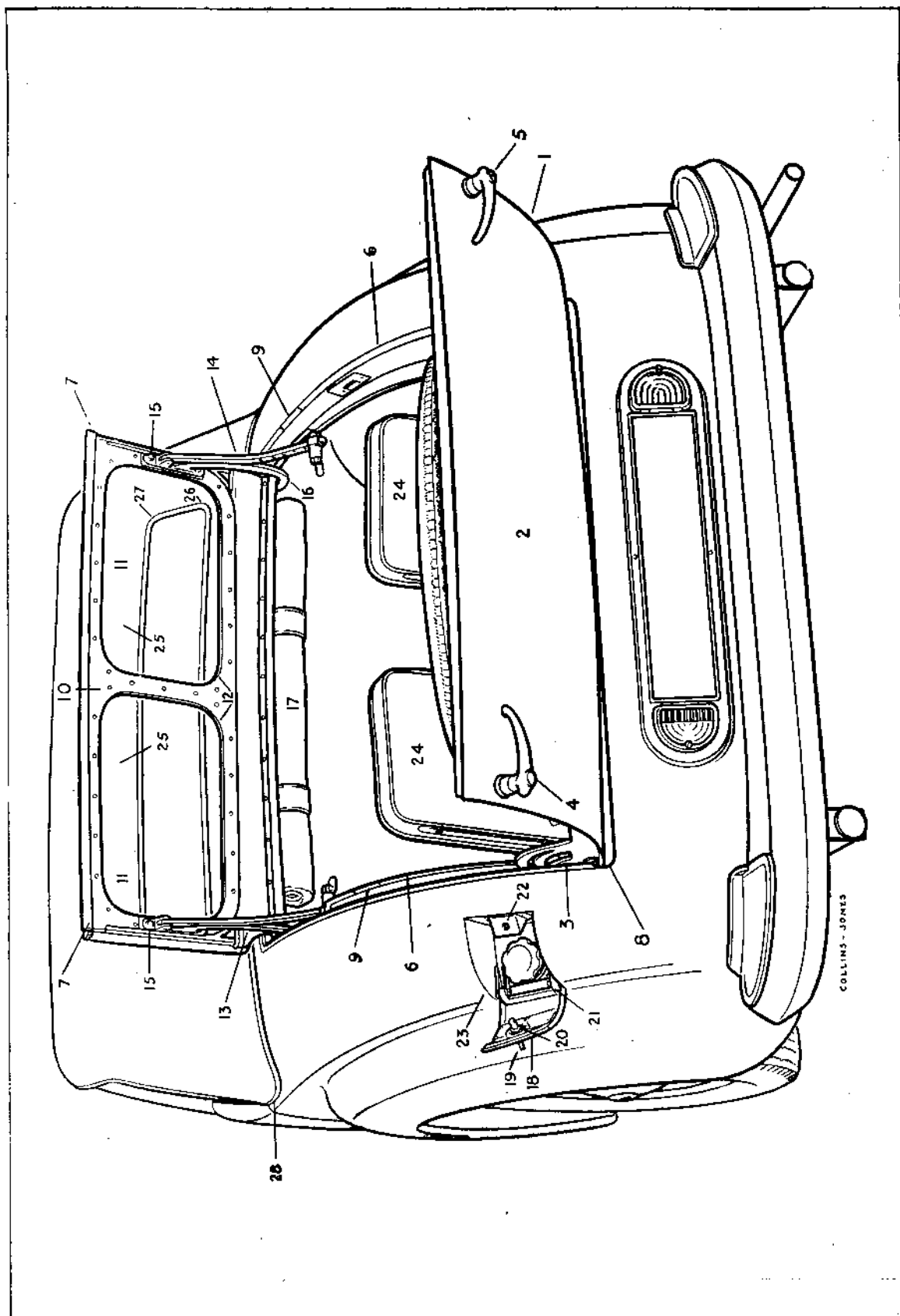
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		ROADSTER HOOD DETAILS (cont.)		
	CD23819	Pin, for hood fitting	1	
	CD23785	Spring barrel, hood	2	
	CD23835	Standing pillar fixing bracket assembly, left hand, chromium plated	1	
	CD23836	Standing pillar fixing bracket assembly, right hand chromium plated	1	
	CD23838	Fastener clip assembly, chromium plated	2	
	CD23728	Fastener stud, chromium plated	2	
	CD23827	Clip plate assembly	2	
	CD23833	Standing pillar swivel bracket assembly, left hand, chromium plated	1	
	CD23834	Standing pillar swivel bracket assembly, left hand, chromium plated	1	
	CD24014	Dome nut, chromium plated	2	
	SP49E/CP	Spring washer, double coil, chromium plated	2	
	SP44D/CP	Lock nut, chromium plated	2	
	CD23840	Standing pillar hinge, left hand, chromium plated	1	
	CD23841	Standing pillar hinge, right hand, chromium plated	1	
	CD24082	Header rail attachment assembly, chromium plated	2	
	CD24082B	Knurled screw	2	
	CD24263	Screen top rail seal	1	
	CD24246	Screen rail draught seal, top	1	
	CD23779	Bracket, for hood spring barrel, left hand	1	
	CD23778	Bracket, for hood spring barrel, right hand	1	
	CD24197	Rubber weather strip, hood pillar	2	
	CD24198	Plate, for weather strip	2	
28	CD24258	Pin beading, for hood cover	1	
	CD24173	Pillar catch assembly, left hand	1	
	CD24174	Pillar catch assembly, right hand	1	
	CD23818	Pin, for hood fitting	2	
	CD23819	Pin, for hood fitting	2	



STANDARD TRIUMPH SPARE PARTS LIST

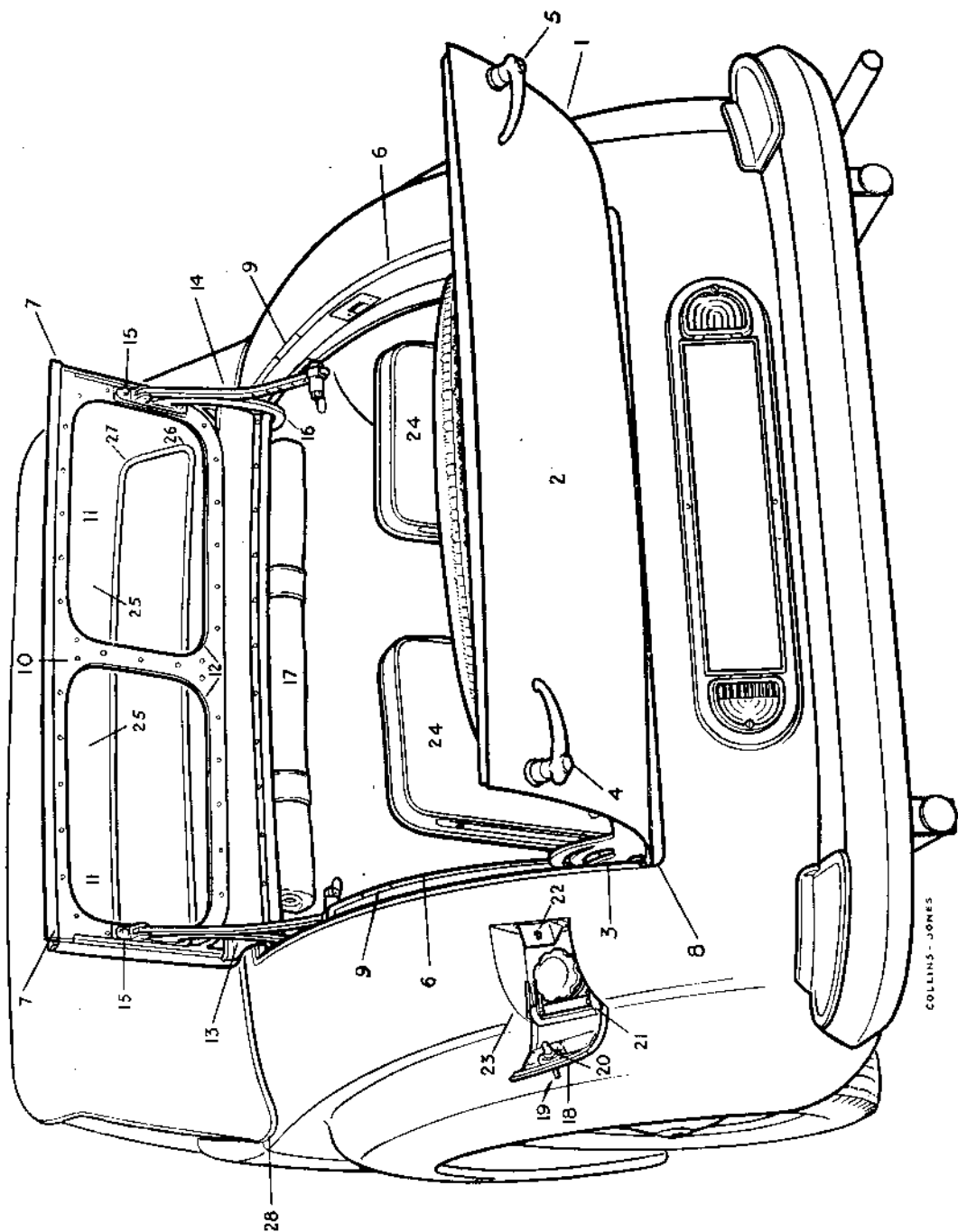
Ref. No.	Part No.	Description	No. Off	Remarks
ROADSTER PETROL FILLER DETAILS				
18	CD23699	Petrol filler access door	1	
	CD23794	Petrol filler tube	2	
19	CD23728	Oddie fastener, chromium plated	1	
20	CD24054	Rubber washer	1	
21	CD23688	Hinge, petrol filler door	2	
22	CD23729	Fastening bracket assembly... ..	1	
	SP92A2	Rivet	2	
	SP91A2	Snaphead rivet	6	
23	CD23557	Petrol filler box	1	
	CD30761	Petrol filler box, complete assembly	1	
ROADSTER FRONT SEAT DETAILS				
	CD31504	Front seat frame	1	
	CD26369	Front seat, complete, grey	1	
	GRY	Front seat, complete, rust	1	
	CD26369	Front seat, complete, red	1	
	RST	Front seat, complete, green	1	
	CD26369	Front seat, complete, red	1	
	RED	Front seat, complete, green	1	
	CD26369	Front seat, complete, green	1	
	GRN	Spring case, front seat	1	
	CD24158	Stop bracket, front seat	2	
	CD24238	Front squab, left hand	1	
	CD23647	Front squab, right hand	1	
	CD23648	Flexi bead, for seat back	3 yds.	
	CD23649	Hinge assembly, centre arm rest, left hand	1	
	CD23828	Hinge assembly, centre arm rest, right hand	1	
	CD23829	Centre arm rest, grey	1	
	CD31055	Centre arm rest, rust	1	
	GRY	Centre arm rest, red	1	
	CD31055	Centre arm rest, green	1	
	RST	Centre arm rest, green	1	
	CD31055	Centre arm rest, green	1	
	RED	Centre arm rest, green	1	
	CD31055	Centre arm rest, green	1	
	GRN			



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STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
REAR COMPARTMENT OCCASIONAL SEATS				
24	CD23734 GRY	Occasional seat, complete, grey	2	
	CD23734 RST	Occasional seat, complete, rust	2	
	CD23734 RED	Occasional seat, complete, red	2	
	CD23734 GRN	Occasional seat, complete, green	2	
	CD23933	Rubber buffer, for occasional seats	6	
	CD22323	Tee nut, for seat fixing	8	
ROADSTER REAR WINDOW DETAILS				
	CD24120	Rear window perspex assembly	1	
25	CD23824	Rear window perspex assembly	1	
26	CD23825	Frame, inner, chromium plated	1	
27	CD23826	Frame, outer, chromium plated	1	
	SP22B/CP	Nut, 4 BA	28	
ROADSTER FLOORBOARD DETAILS				
	CD26361	Main floor board, left hand	1	
	CD26362	Main floor board, right hand	1	
	CD26650	Front toe board assembly, right hand side	1	
	CD26651	Front toe board assembly, left hand side	1	
	CD26318	Floor board, left hand	1	
	CD26317	Floor board, right hand	1	
	CD26482	Floor board, left hand	1	
	CD26483	Floor board, right hand	1	



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STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
ROADSTER LEFT HAND FRONT WING DETAILS				
CD23398		Front wing, left hand, unpainted	1	
CD23804		Filling piece	1	
CD23405		Side stay	1	
CD23400		Valance	1	
CD23669		Bracing tube	1	
CD23146		Packing, bracing tube	1	
CD23402		Stay	1	
CD23822		Splash guard	1	
CD30431		Piping	1	
CD23404		Finishing motif, front wing apron, chromium plated ...	1	
CD23845		Bracket, for wind tone horn, left hand	1	
CD23846		Bracket, for wind tone horn, right hand	1	
ROADSTER RIGHT HAND FRONT WING DETAILS				
CD23399		Front wing, right hand, unpainted	1	
CD23805		Filling piece	1	
CD23406		Side stay	1	
CD23401		Valance	1	
CD23403		Stay	1	
CD23822		Splash guard	1	
CD30431		Piping	1	
CD24230		Stone guard, left hand rear wing	1	
CD24231		Stone guard, right hand rear wing	1	
CD24239		Rivet	14	

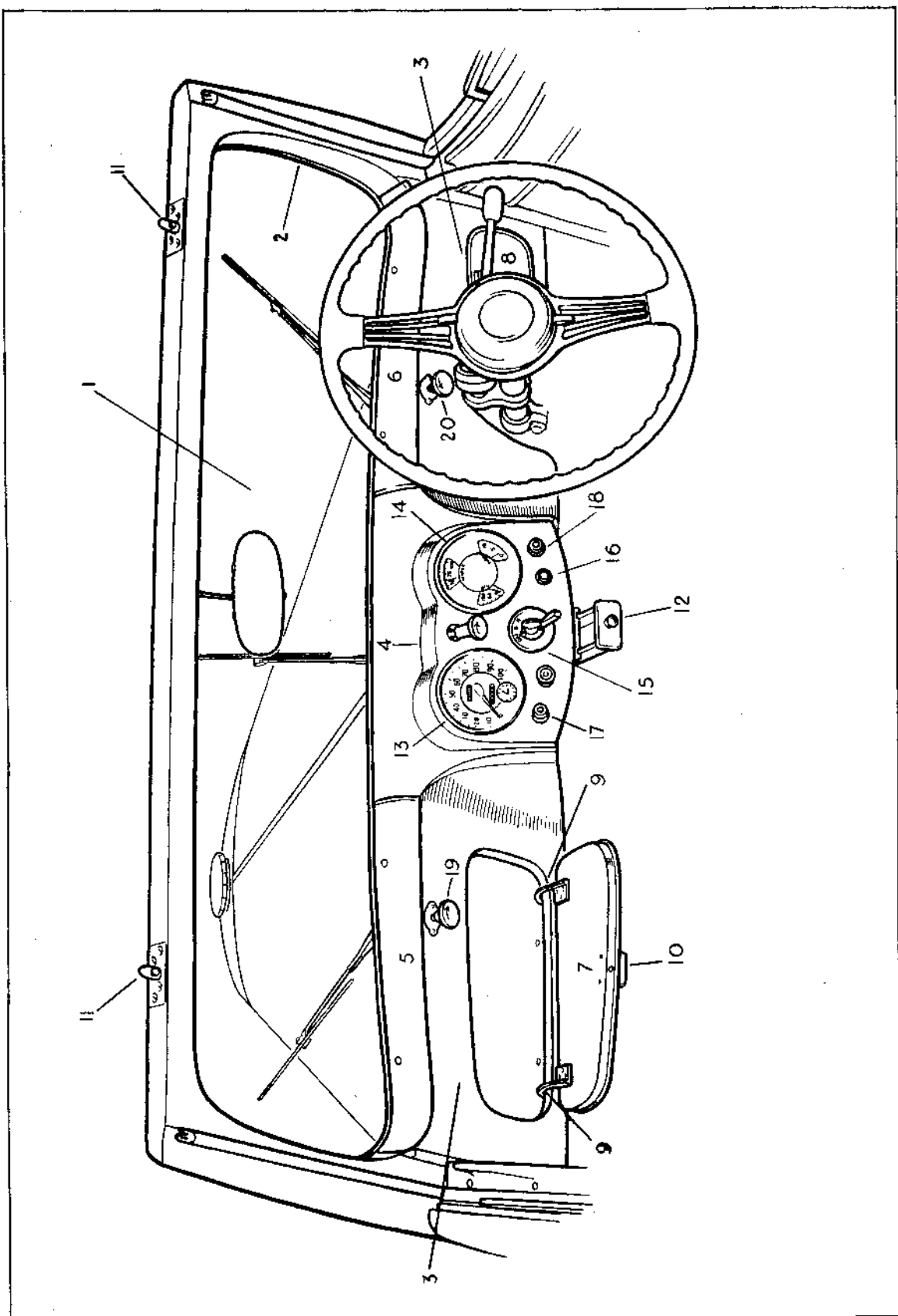
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
ROADSTER CARPET DETAILS				
CD31029		Front carpet and gearbox cover carpet ...	1	Please quote colour when ordering.
CD30440		Transmission cover carpet, rear ...	1	
CD30443		Inspection cover carpet ...	1	
CD30446		Transmission cover carpet ...	1	
CD30449		Intermediate carpet ...	2	
CD30452		Rear carpet... ...	1	
CD24255		Heel mat ...	1	
CD23457		Carpet edging channel ...	2	
CD23802		Carpet fastener ring ...	8	
CD23803		Clinch type socket ...	8	
ROADSTER RUBBER PLUGS AND GROMMETS				
CD22869		Fog lamp and cable horn grommet ...	2	
CD20069		Number plate grommet ...	1	
CD22383		Fog lamp wire grommet ...	2	
CD22129		Wind tone horn grommet ...	2	
CD23723		Rear lamp cable grommet ...	1	
CD22962		Wiper cable grommet ...	1	
CD20329		Wiper driving shaft grommet ...	1	
CD16660		Oil pipe grommet ...	1	
CD23863		Mounting pad ...	2	
CD23864		Mounting pad, post 'A' ...	2	
CD23865		Mounting pad, post 'B' ...	2	
CD23866		Mounting pad, rear floor ...	4	
CD23868		Mounting pad, back ...	4	
CD23867		Mounting pad, floor boards ...	6	
CD26397		Draught excluder, steering cover plate ...	1	

It is always essential to quote the commission number—with prefix or suffix letters (if any)—imprinted on the plate fixed to scuttle under bonnet.

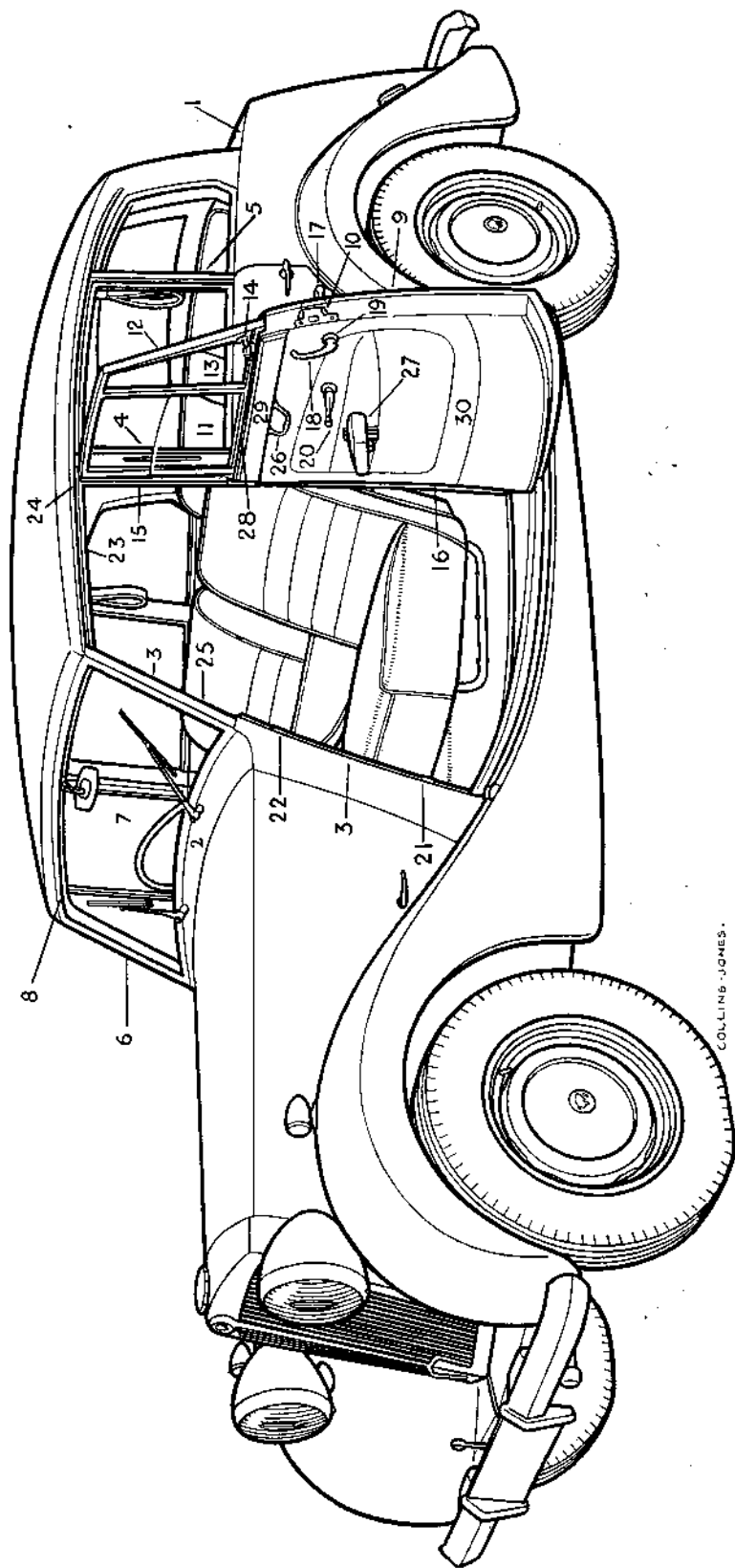
STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		ROADSTER RUBBER PLUGS AND GROMMETS (cont.)		
	CD23858	Case, clutch pedal draught excluder	1	
	CD24519	Draught excluder, clutch pedal	1	
	CD23859	Case, accelerator pedal draught excluder	1	
	CD24560	Draught excluder, accelerator pedal	1	
	CD17516	Tape, bonnet rest	3½ ft.	
		ROADSTER INSTRUMENT AND FACIA PANEL		
2	CD26333	Facia panel complete, right hand side	1	
	CD26489	Facia panel complete, left hand side	1	
4	CD24145	Instrument panel, right hand side	1	
	CD26617	Instrument panel, left hand side	1	
7	CD30821	Cubby door, left hand	1	
8	CD30822	Cubby door, right hand	1	
9	CD30331	Hinge, cubby door	2pr.	
10	CD30332	Ball catch, cubby door	2	
5	CD26333A	Facia top capping, left hand	1	
6	CD26333B	Facia top capping, right hand	1	
12	CD24108	Ash tray assembly	1	
		ROADSTER MISCELLANEOUS DETAILS		
	CD19151	Battery fixing rod	2	
	CD23315	Licence holder	1	



STANDARD TRIUMPH SPARE PARTS LIST

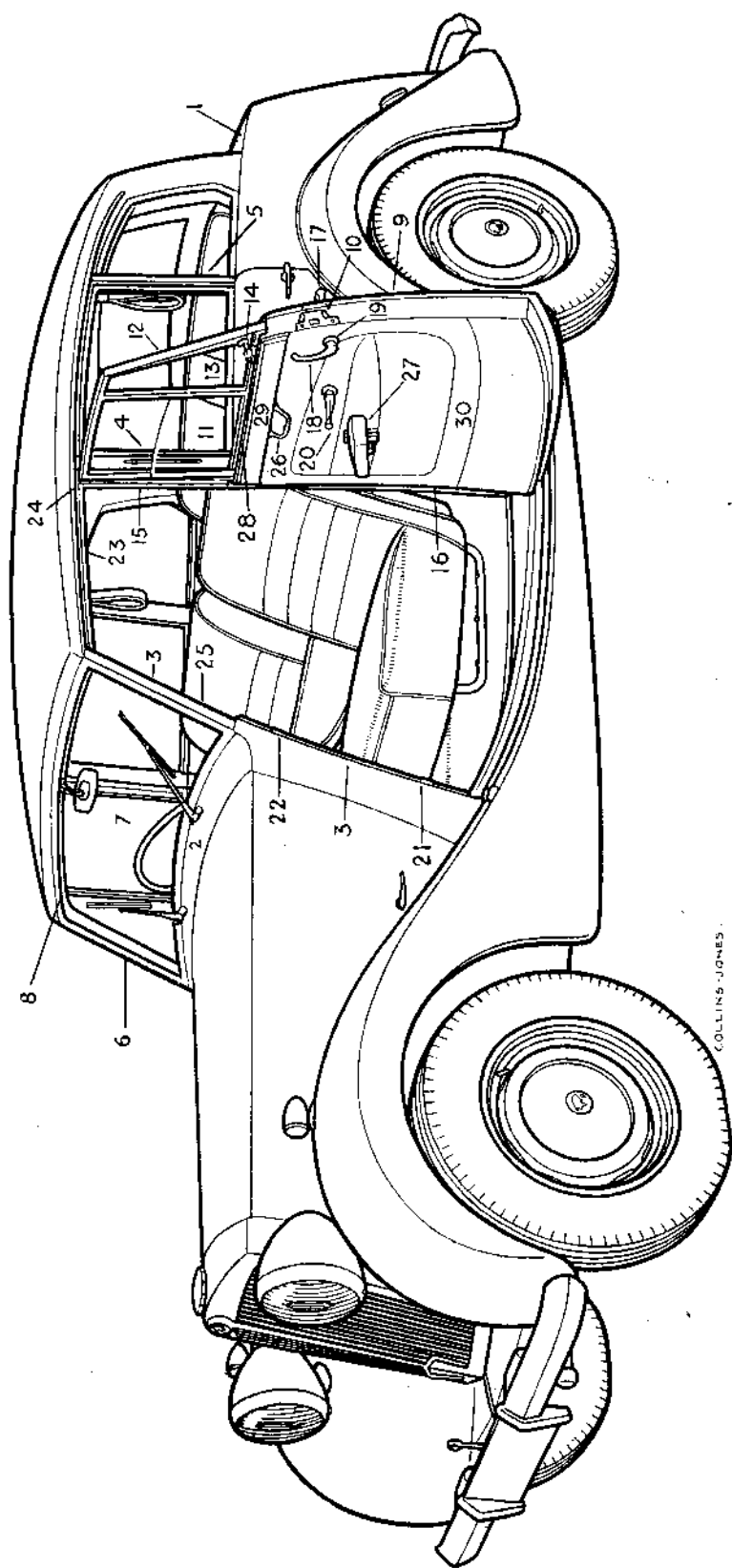
Ref. No.	Part No.	Description	No. Off	Remarks
SALOON BODY SECTIONS				
2	CD31045	Dash panel ...	1	
	CD30282	Bottom back rail panel ...	1	
	CD30280	Wheel arch rocker panel, left hand ...	1	
	CD30281	Wheel arch rocker panel, right hand ...	1	
	CD30268	Rear sill panel, left hand ...	1	
	CD30269	Rear sill panel, right hand ...	1	
	CD30266	Front sill panel, left hand ...	1	
	CD30267	Front sill panel, right hand ...	1	
	CD31046	Bulk head ...	1	
	CD26648	Gearbox cover ...	1	
	CD26654	Steering column cover plate ...	1	
	CD30370	Windscreen wiper bracket ...	1	
	CD30371	Retaining strip, floor draught excluder ...	1	
	CD24133	Escutcheon plate, screen wiper ...	2	
	CD23717	Battery fixing bracket ...	2	
1	CD30261	Tonneau panel, complete ...	1	
	CD30291	Wheel arch panel, left hand and right hand ...	1 pr.	
5	CD30270	Quarter light pillar, left hand ...	1	
	CD30271	Quarter light pillar, right hand ...	1	
3	CD30263	Screen pillar, left hand ...	1	
	CD30262	Screen pillar, right hand ...	1	
4	CD30272	Centre pillar, left hand ...	1	
	CD30273	Centre pillar, right hand ...	1	
	CD30313	Capping plate, screen pillar ...	1	



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STANDARD TRIUMPH SPARE PARTS LIST

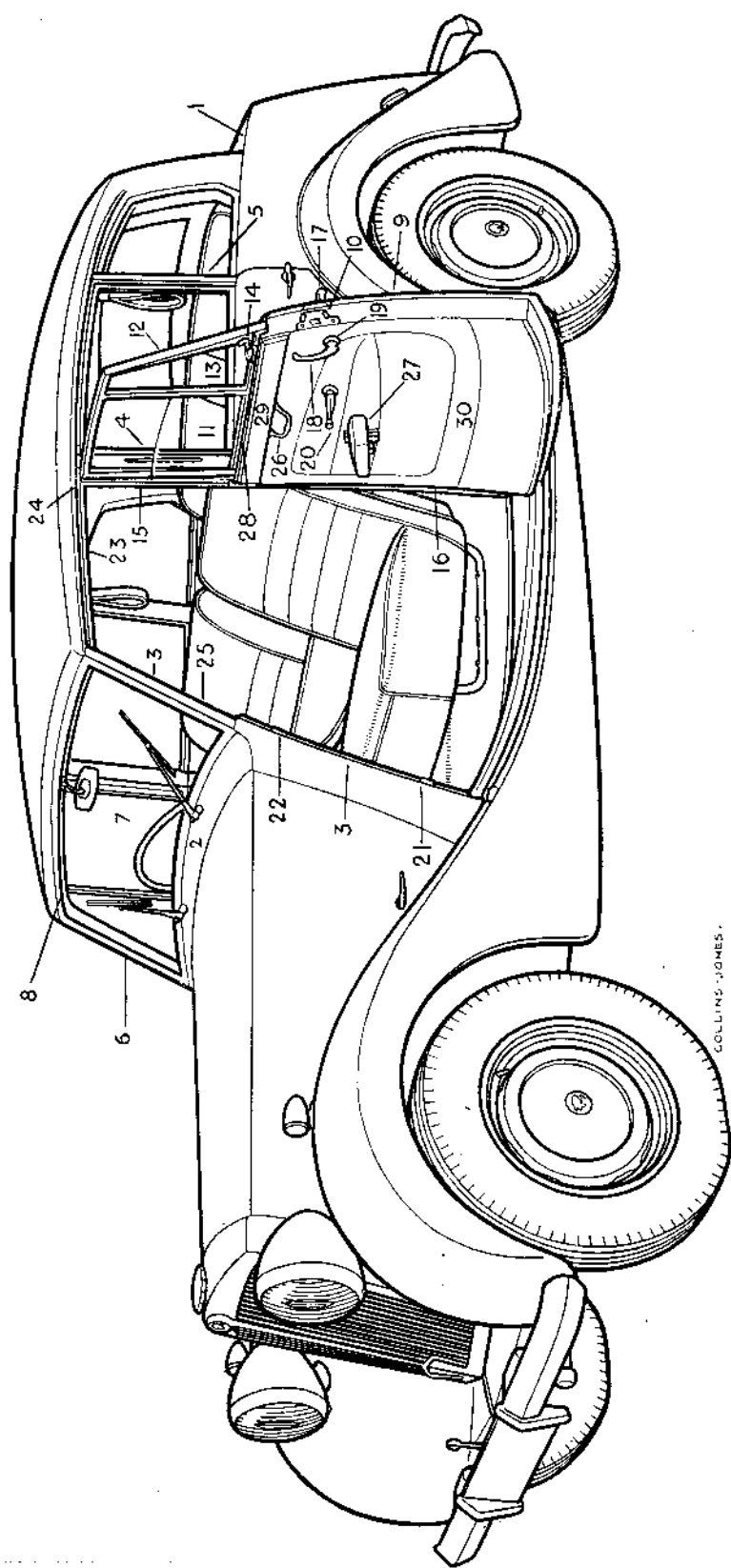
Ref. No.	Part No.	Description	No. Off	Remarks
SALOON WINDSCREEN DETAILS				
	CD30317	Windscreen frame, only	1	
6	CD30316	Windscreen assembly	1	
7	CD30324	Glass, T.T.	1	
8	CD30365	Sealing rubber, top	4 ft.	
	CD30340	Capping plate, chromium plated	1	
SALOON LEFT HAND FRONT DOOR DETAILS				
	CD30597	Door, unpainted	1	
9	CD30274	Door, panel only	1	
10	CD30249	Door lock	1	
11	CD30326	Door glass, T.T.	1	
12	CD30373	Vent and glass assembly	1	
13	CD30327	Vent glass	1	
14	CD30323	Vent catch assembly, chromium plated	1	
15	CD30093	Hinge, top front and rear door, left hand and right hand	2	
16	CD30094	Hinge, bottom front and rear door	2	
	CD30399	Garnish rail rubber strip	1	
	CD30093/1	Hinge pin	4	
	CD30301	Door check bracket assembly	1	
21	CD18927	Door buffer... ..	1	
	CD14052	Retainer, door buffer	1	
17	CD30096	Door handle, outside	1	
18	CD30248	Door handle, inside	1	
19	CD20477	Escutcheon, door handle	1	
20	CD30297	Window regulator	1	
	CD30372	Regulator handle	1	



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STANDARD TRIUMPH SPARE PARTS LIST

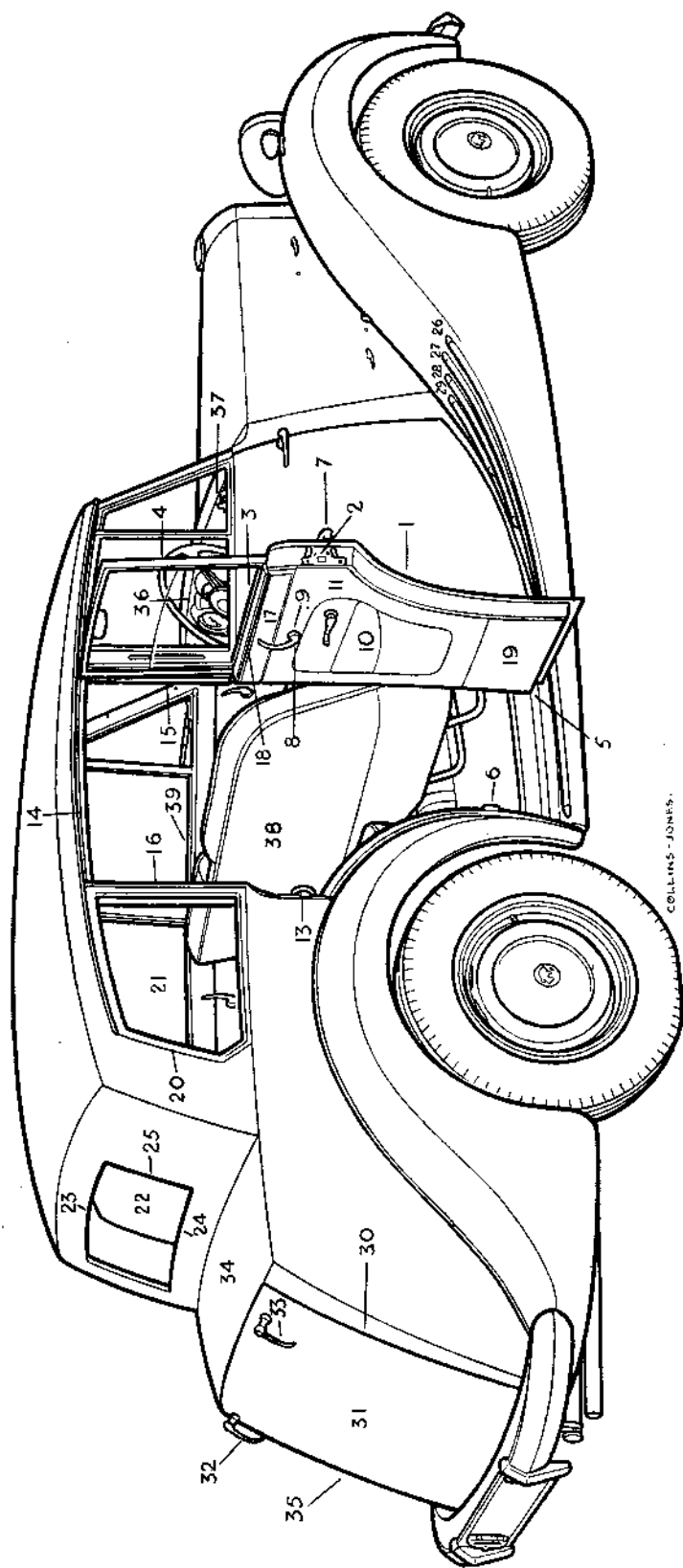
Ref. No.	Part No.	Description	No. Off	Remarks
		SALOON LEFT HAND FRONT DOOR DETAILS (cont.)		
	CD30321	Door glass channel	1	
	CD30308	Anti-rattle roller, door glass...	1	
22	CD30296	Striking plate, door lock	1	
23	CD30347	Sealing rubber, door top	1	
	CD30360	Securing strap, door top, sealing rubber	1	
24	CD30348	Sealing rubber, door centre pillar	1	
	CD30361	Securing strap, centre pillar sealing rubber	1	
25	CD30353	Sealing rubber, screen door pillar	1	
	CD30292	Tread plate	1	
26	CD30307	Pull handle	1	
27	CD30302	Arm rest fitting	1	
	CD30303	Fixing plate, arm rest	1	
	CD30314	Door frame bottom rail, chromium plated	1	
28	CD30336	Door capping	1	
29	CD30333	Door fascia	1	
30	CD30404	Door casing	1	Please state colour when ordering.
		SALOON RIGHT HAND FRONT DOOR DETAILS		
	CD30598	Door, unpainted	1	
	CD30275	Door panel only	1	
	CD30250	Door lock	1	
	CD30326	Door glass, T.T.	1	
	CD30373	Vent and glass assembly	1	
	CD30327	Vent glass, T.T.	1	
	CD30323	Vent catch assembly, chromium plated	1	
	CD30301	Door check bracket assembly	1	
	CD18927	Door buffer... ..	1	
	CD14052	Retainer, door buffer	1	



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STANDARD TRIUMPH SPARE PARTS LIST

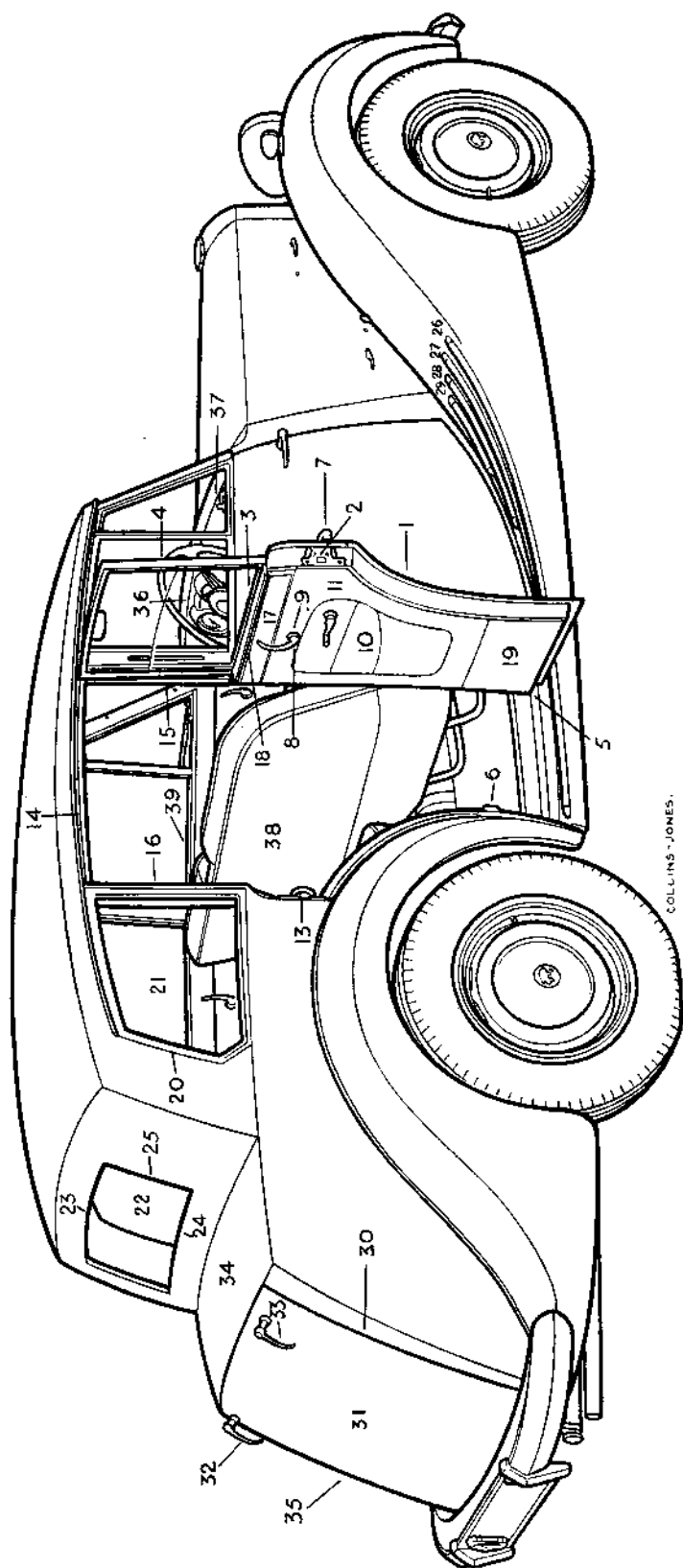
Ref. No.	Part No.	Description	No. Off	Remarks
		SALOON RIGHT HAND FRONT DOOR DETAILS (cont.)		
	CD30095	Door handle, outside	1	
	CD30248	Door handle, inside	1	
	CD30372	Window regulator handle	1	
	CD20477	Escutcheon, door handle	1	
	CD30298	Window regulator	1	
	CD30321	Door glass channel	1	
	CD30308	Anti-rattle roller, door glass	1	
	CD30296	Striking plate, door lock	1	
	CD30347	Sealing rubber, door top	1	
	CD30360	Securing strap, door top sealing rubber	1	
	CD30348	Sealing rubber, door centre pillar	1	
	CD30361	Securing strap, centre pillar sealing rubber	1	
	CD30353	Sealing rubber, screen, door pillar	1	
	CD30292	Tread plate	1	
	CD30399	Rubber strip, garnish rail	1	
	CD30302	Arm rest fitting	1	
	CD30303	Arm rest fixing	1	
	CD30314	Door frame bottom rail, chromium plated	1	
	CD30336	Door capping	1	
	CD30333	Door facia	1	
	CD30407	Door casing	1	Please state colour when ordering.
		SALOON LEFT HAND REAR DOOR DETAILS		
	CD30599	Door, unpainted	1	
	CD30276	Door panel only	1	
	CD30251	Door lock	1	
	CD30325	Door glass, T.T.	1	
	CD30318	Door frame... ..	1	



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STANDARD TRIUMPH SPARE PARTS LIST

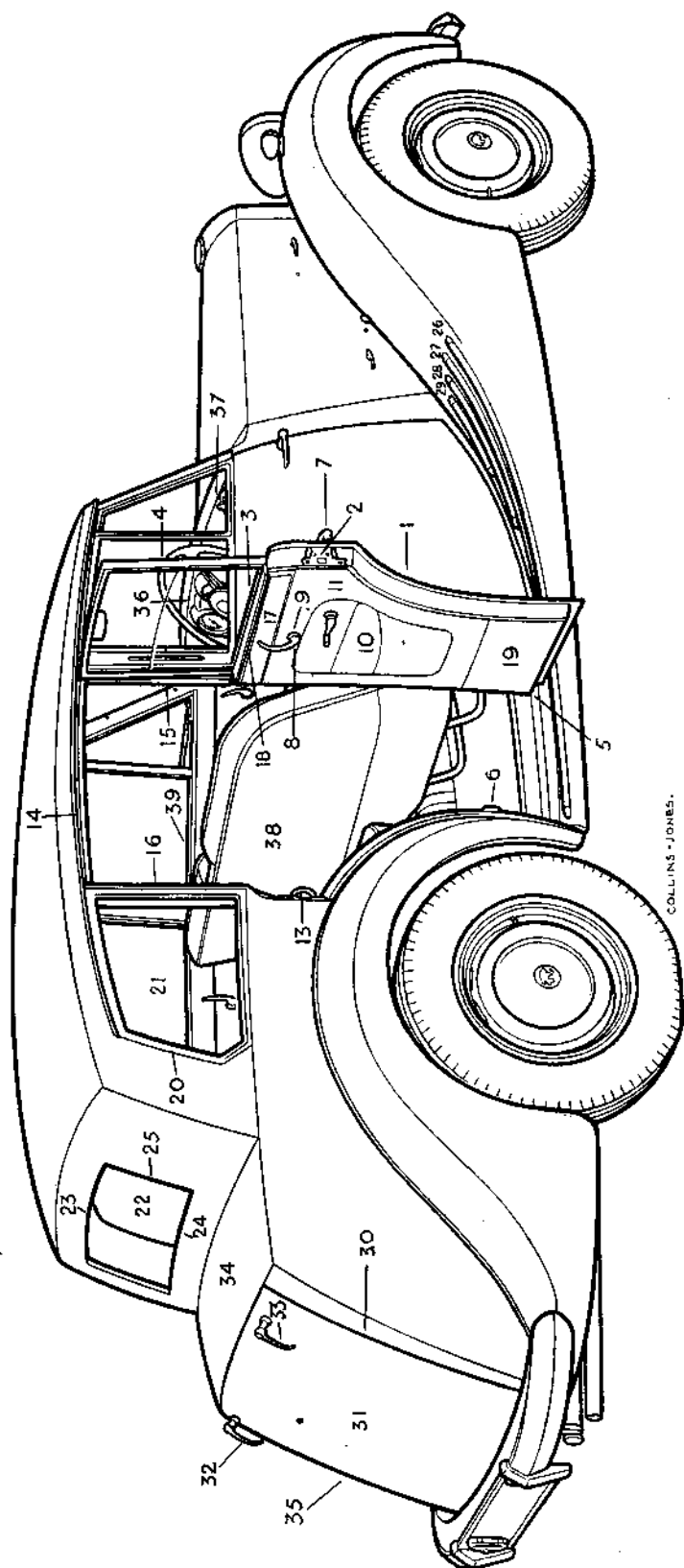
Ref. No.	Part No.	Description	No. Off	Remarks
		SALOON LEFT HAND REAR DOOR DETAILS		
		(cont.)		
	CD30301	Door check bracket assembly	1	
	CD18927	Door buffer... ..	1	
	CD14052	Retainer, door buffer	1	
	CD30096	Door handle, outside	1	
	CD30248	Door handle, inside	1	
	CD20477	Escutcheon, door handle	1	
	CD30372	Window winder handle	1	
	CD20477	Escutcheon, window winder handle	1	
	CD30299	Window regulator	1	
	CD30322	Door glass channel	1	
	CD30308	Anti-rattle roller, door glass... ..	1	
	CD30296	Striking plate, door lock	1	
	CD30349	Sealing rubber, door top	1	
	CD30364	Securing strap, door top sealing rubber	1	
	CD30350	Sealing rubber, door quarter pillar	1	
	CD30334	Door facia	1	
	CD30337	Door capping	1	
	CD30315	Door frame bottom rail, chromium plated	1	
	CD30400	Garnish rail rubber strip	1	
	CD30410	Door casing	1	Please state colour when ordering.
		SALOON RIGHT HAND REAR DOOR DETAILS		
1	CD30277	Door panel, only	1	
	CD30600	Door, unpainted	1	
2	CD30252	Door lock	1	
3	CD30325	Door glass, T.T.	1	
4	CD30318	Frame, door glass	1	
5	CD30301	Door check bracket assembly	1	



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STANDARD TRIUMPH SPARE PARTS LIST

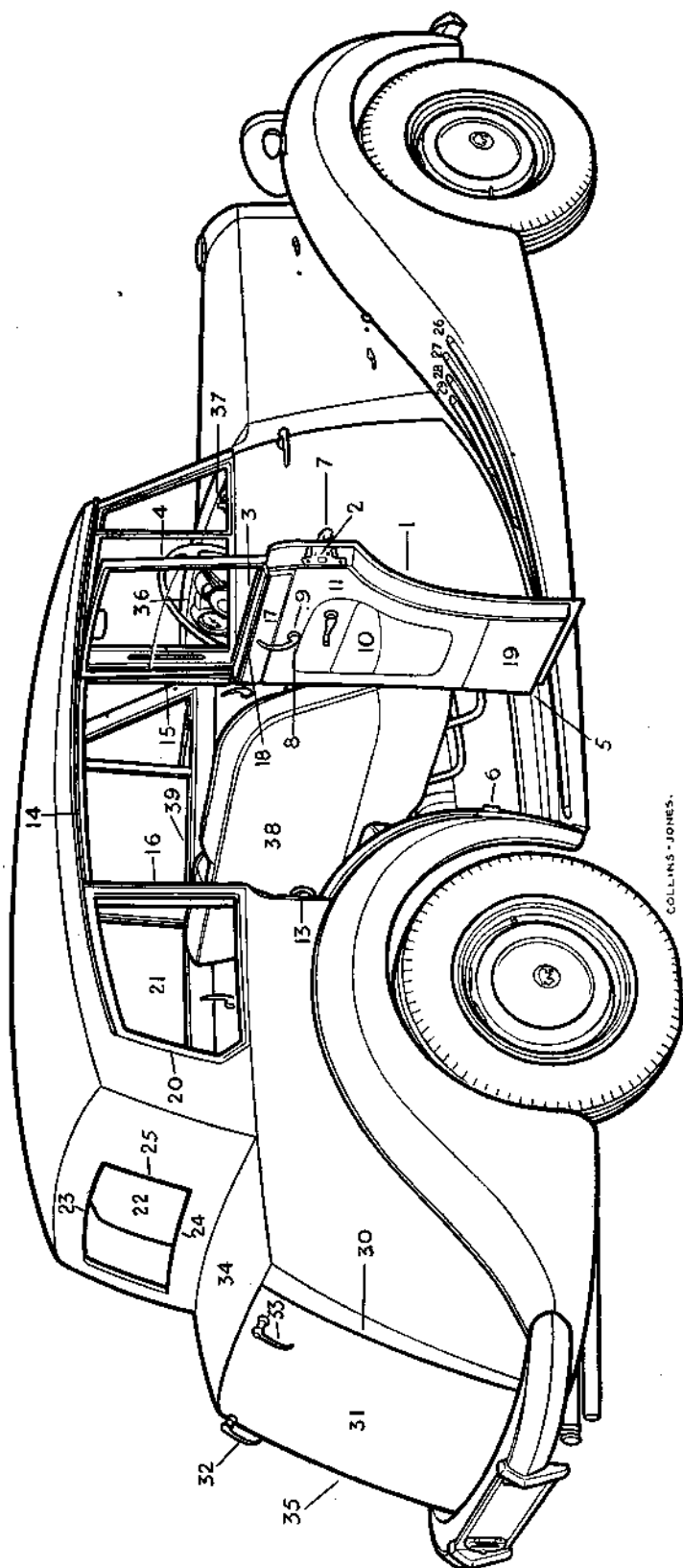
Ref. No.	Part No.	Description	No. Off	Remarks
SALOON RIGHT HAND REAR DOOR DETAILS (cont.)				
6	CD18927	Door buffer...	1	
	CD14052	Retainer, door buffer	1	
7	CD30096	Door handle, outside	1	
8	CD30248	Door handle, inside	1	
9	CD20477	Escutcheon, inside door handle	1	
10	CD30372	Window winder handle	1	
11	CD20477	Escutcheon, window winder handle	1	
	CD30300	Window regulator	1	
	CD30322	Door glass channel	1	
13	CD30296	Striking plate, door lock	1	
14	CD30351	Sealing rubber, door top	1	
	CD30364	Securing strap, door top sealing rubber	1	
15	CD30361	Sealing rubber, door centre pillar	1	
	CD30362	Securing strap, door centre pillar sealing rubber	1	
16	CD30350	Sealing rubber, door quarter pillar	1	
	CD30363	Securing strap, door quarter pillar sealing rubber	1	
17	CD30334	Door fascia	1	
18	CD30337	Door capping	1	
	CD30315	Door frame bottom rail, chromium plated	1	
	CD30400	Garnish rail rubber strip	1	
19	CD30413	Door casing	1	Please state colour when ordering
20	CD30320	Rear quarter light frame, only	2	
21	CD30328	Rear quarter light glass, T.T.	2	
	CD30335	Rear quarter light fascia	2	
	CD30338	Rear quarter light capping	2	
	CD30352	Sealing rubber, quarter light, top	2	



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STANDARD TRIUMPH SPARE PARTS LIST

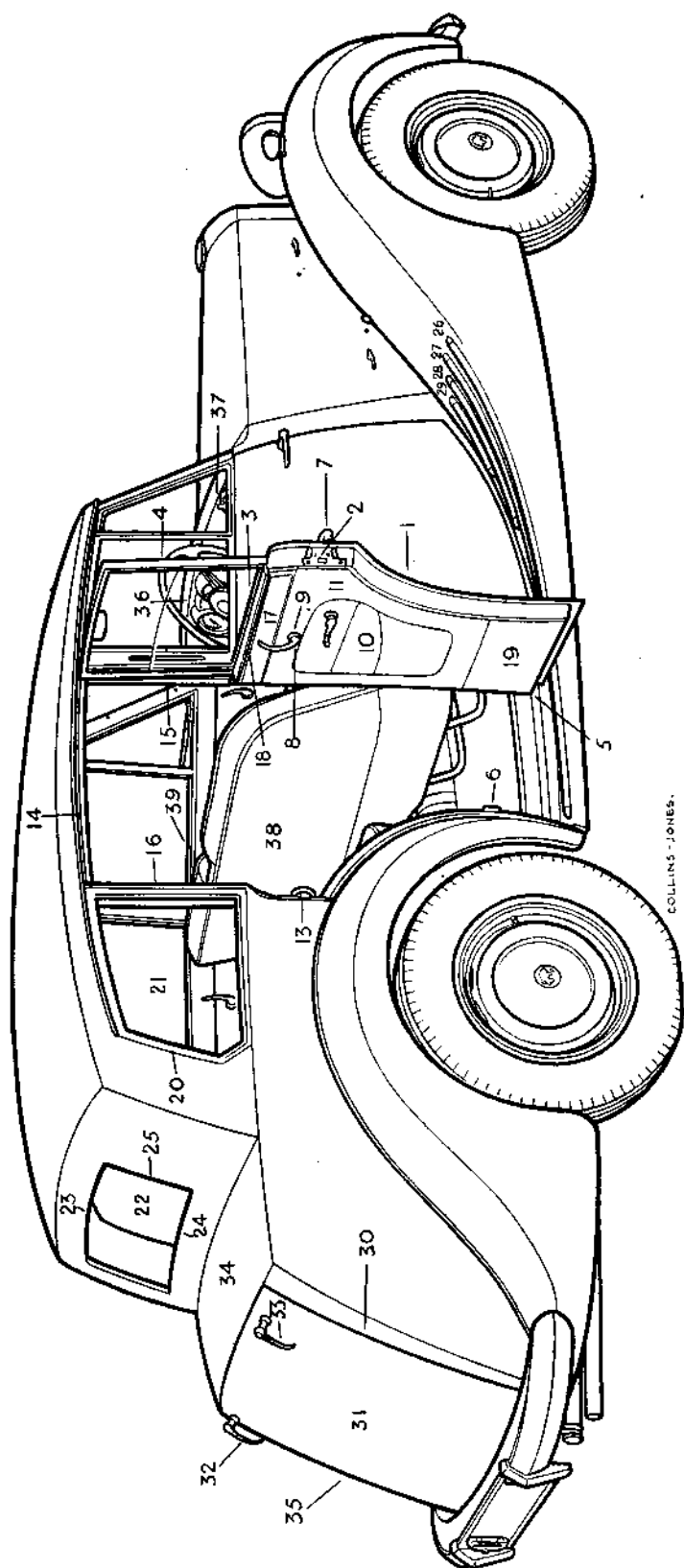
Ref. No.	Part No.	Description	No. Off	Remarks
SALOON BACK LIGHT DETAILS				
22	CD30329	Back light glass, T.T.	1	
23	CD30354	Sealing rubber, back light, top	1	
24	CD30355	Sealing rubber, back light, bottom	1	
25	CD30356	Sealing rubber, back light, sides	1	
SALOON LEFT HAND FRONT WING DETAILS				
	CD23192	Wing, unpainted	1	
	CD23238	Side stay	1	
	CD23256	Stay assembly	1	
	CD23244	Valance	1	
	CD23196	Packing, for valance bolts	3	
	CD26660	Bracing tube	1	
	CD23146	Packing, for bracing tube	as req.	
	CD18955	Rubber buffer, valance, front	1	
	CD23933	Rubber buffer, valance, intermediate	1	
	CD24136	Rubber buffer, valance, rear	1	
	CD23256	Motif, apron	1	
	CD23248	Tread strip	62 $\frac{1}{4}$ "	
	CD23249	Tread strip	36 $\frac{1}{8}$ "	
	CD23250	Tread strip	22"	
	CD23251	Tread strip	12 $\frac{1}{2}$ "	
	CD30624	End cap, for tread strip	2	
	CD23482	Piping	3'0"	
	CD23327	Wiring clip	1	
	CD24132	Rubber packing washer	1	
	CD30366	Bolt assembly, sill fixing, 1 $\frac{3}{4}$ "	as req.	
	CD30367	Bolt assembly, sill fixing, 2"	as req.	



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STANDARD TRIUMPH SPARE PARTS LIST

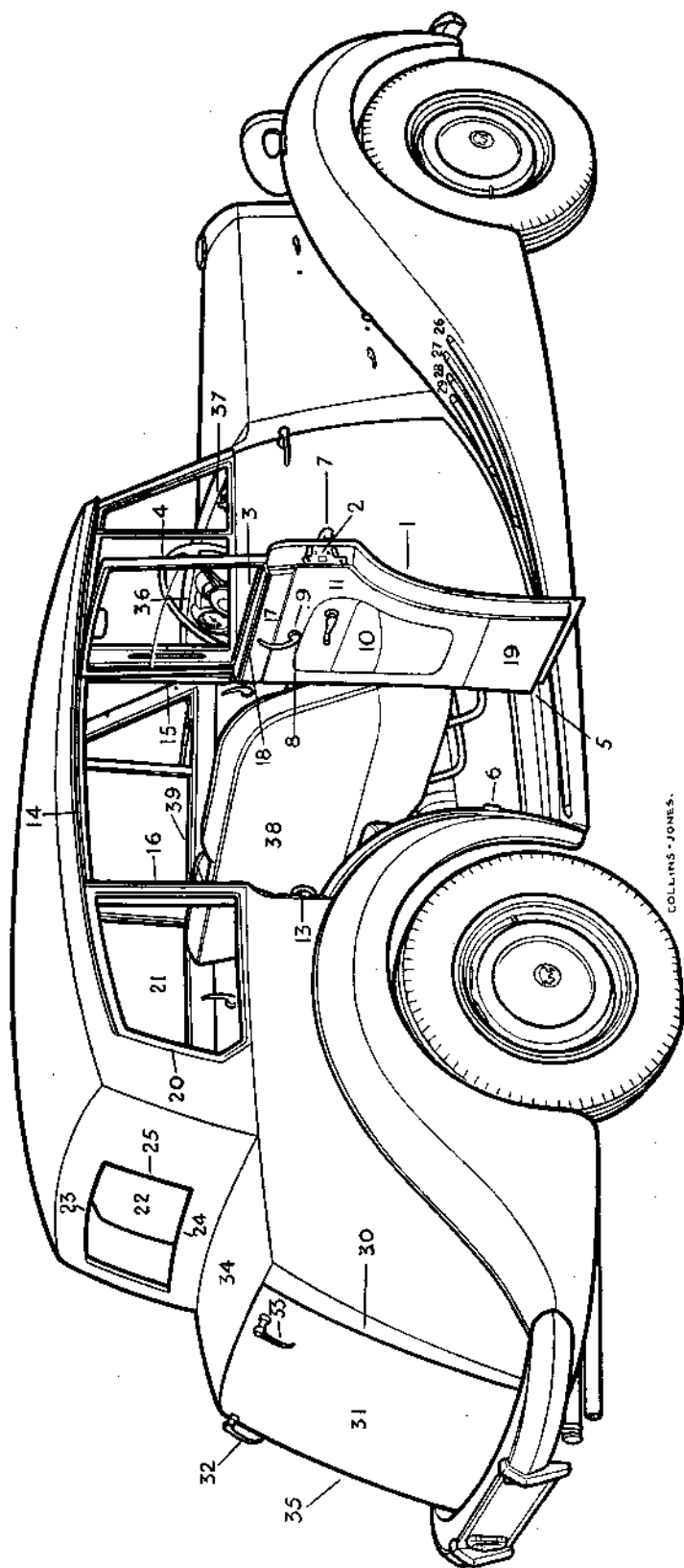
Ref. No.	Part No.	Description	No. Off	Remarks
		SALOON LEFT HAND FRONT WING DETAILS		
		(cont.)		
	CD30368	Bolt assembly, sill fixing, $2\frac{1}{4}"$...		as req.
	CD30369	Bolt assembly, sill fixing, $2\frac{1}{2}"$...		as req.
		SALOON RIGHT HAND FRONT WING DETAILS		
	CD23193	Wing, unpainted ...	1	
	CD23238	Side stay ...	1	
	CD23257	Stay assembly ...	1	
	CD23245	Valance ...	1	
	CD23196	Packing, for valance bolts ...	3	
	CD18955	Rubber buffer, valance, front...	1	
	CD23933	Rubber buffer, valance, intermediate ...	1	
	CD24136	Rubber buffer, valance, rear ...	1	
26	CD23248	Tread strip ...	$62\frac{1}{2}"$	
27	CD23249	Tread strip ...	$36\frac{5}{8}"$	
28	CD23250	Tread strip ...	22"	
29	CD23251	Tread strip ...	$12\frac{1}{2}"$	
	CD23482	Piping ...	36"	
	CD23327	Wiring clip ...	1	
	CD24132	Rubber packing washer ...	1	
		SALOON REAR WING DETAILS		
	CD23218	Rear wing, left hand ...	1	
	CD23219	Rear wing, right hand ...	1	
	CD23395	Filling piece, left hand ...	1	
	CD23396	Filling piece, right hand ...	1	
	CD24132	Rubber packing washer, left hand and right hand ...	2	
	CD30366	Bolt assembly, sill fixing, $1\frac{3}{4}"$...	2	
	CD30367	Bolt assembly, sill fixing, 2" ...		as req.
	CD30368	Bolt assembly, sill fixing, $2\frac{1}{4}"$...		as req.
	CD30369	Bolt assembly, sill fixing, $2\frac{1}{2}"$...		as req.



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STANDARD TRIUMPH SPARE PARTS LIST

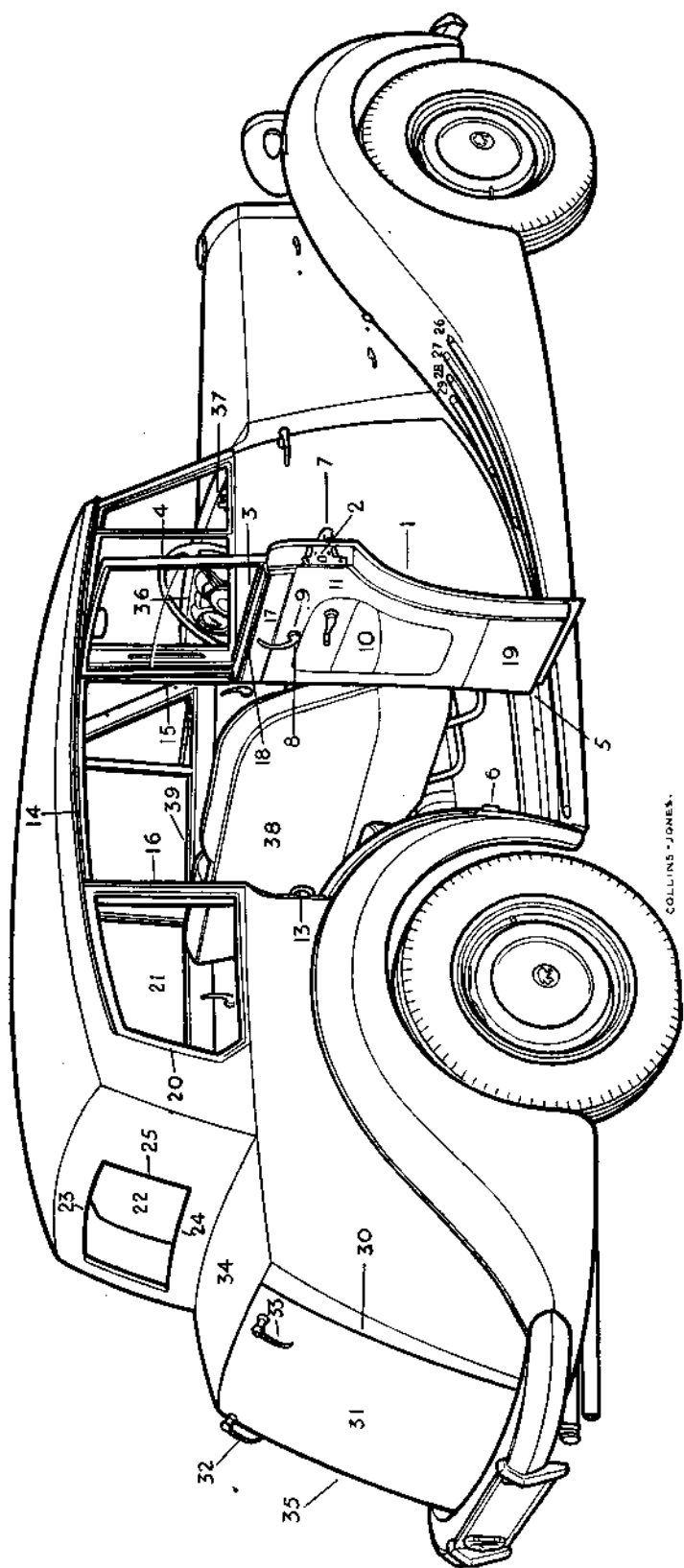
Ref. No.	Part No.	Description	No. Off	Remarks
SALOON REAR COMPARTMENT DETAILS				
30	CD30254	Boot lid assembly	1	
	CD30278	Boot lid side rail capping, left hand	1	
	CD30279	Boot lid side rail capping, right hand	1	
31	CD30283	Boot lid outer panel	1	
32	CD30098	Outside handle, boot lid, left hand	1	
33	CD30097	Outside locking handle, boot lid, right hand	1	
	CD30343	Budget lock, boot lid	2	
	CD30344	Escutcheon plate, budget lock	2	
	CD30345	Stop, special large boot lid budget lock	1	
	CD30285	Boot lid hinges	2	
	CD30346	Quadrant, boot lid hinges, inner lid	1	
34	CD30358	Sealing rubber, boot lid, top	1	
35	CD30359	Sealing rubber, boot lid, side	2	
	CD30341	Mortice lock	2	
	CD30342	Striking plate, mortice lock	2	
	CD30286	Spare wheel clamp assembly	2	
SALOON INSTRUMENT AND FACIA PANEL DETAILS				
	CD30330	Facia panel	1	
	CD24144	Instrument panel	1	
36	CD30331	Hinge, facia panel chubby box lid	2pr.	
	CD30332	Ball catch, facia panel cubby box	2	
	CD30339	Top capping, facia panel	1	
37	CD24108	Ash tray, facia panel fitting	1	
	CD30743	Dash mill board	1	
	CD30744	Scuttle mill board, left hand	1	
	CD30745	Scuttle mill board, right hand	1	



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STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		SALOON INSTRUMENT AND FACIA PANEL DETAILS (cont.)		
	CD30819	Cubby door, left hand	1	
	CD30820	Cubby door, right hand	1	
		SALOON FRONT SEAT DETAILS		
	CD30311	Front seat frame, tubular one-piece	1	
38	CD30389	Front seat, tubular one-piece	1	Please state colour when ordering.
39	CD30392	Centre arm rest	1	
	CD30305	Hinge assembly, centre arm rest	1 pr.	
	CD30395	Cushion spring case	1	
	CD30396	Squab spring case	1 pr.	
	CD30312	Sliding seat fitting, plain	1	
	CD30312/1	Sliding seat fitting, left hand locating	1	
	CD30312/2	Sliding seat fitting, right hand locating	1	
		SALOON REAR SEAT DETAILS		
	CD30401	Rear cushion	1	Please state colour when ordering.
	CD30397	Cushion spring case	1	
	CD30398	Squab spring case	1	
	CD30304	Hinge assembly, centre arm rest	1 pr.	
		SALOON FLOOR BOARD AND CARPET DETAILS		
	CD26668	Front toe board	1	
	CD26666	Front floor board, left hand	1	
	CD26667	Front floor board, right hand	1	
	CD30374	Front carpet	1	Please state colour when ordering.
	CD30377	Gearbox carpet	1	
	CD30380	Transmission cover carpet	1	
	CD30383	Rear carpet... ..	2	



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STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
SALOON FLOOR BOARD AND CARPET DETAILS				
		(cont.)		
CD30386	Heel board carpet	...	2	Please state colour when ordering.
CD24261	Rubber heel mat	...	1	
CD30309	Carpet edging, front	...	1 pr.	
CD30310	Carpet edging, rear	...	1 pr.	
CD23802	Carpet fastener ring	...	4	
CD23803	Socket, clinch type	...	4	
CD23176	Carpet fastener	...	4	Please state colour when ordering.
CD23199	Turn button	...	3	
CD22087	Turn button, screw type	...	3	
CD23801	Carpet fastener stud	...	4	
SALOON RUBBER PLUGS AND GROMMETS				
CD23858	Case, clutch pedal draught excluder	...	1	
CD24559	Draught excluder, clutch pedal	...	1	
CD23950	Case, accelerator pedal draught excluder	...	1	
CD24559	Draught excluder, accelerator pedal	...	1	
CD23958	Mounting pad, dash	...	2	
CD23959	Mounting pad, post 'A'	...	2	
CD23960	Mounting pad, centre pillar	...	8	
CD23865	Mounting pad, rear pillar	...	2	
CD23866	Mounting pad, rear floor	...	4	
CD23868	Mounting pad, back	...	4	
CD23867	Mounting pad, rear floor rear	...	as req.	
CD22955	Grommet, for wiring harness	...	2	
43479	Wing buffer, on bonnet	...	2	
CD23397	Grommet, petrol filler	...	1	
CD16660	Grommet, rear lamp cable	...	1	
CD16660	Grommet, oil pipe	...	1	
CD22955	Grommet, hand brake cable	...	1	

STANDARD TRIUMPH SPARE PARTS LIST

Ref. No.	Part No.	Description	No. Off	Remarks
		SALOON RUBBER PLUGS AND GROMMETS		
		(cont.)		
	CD22962	Grommet, windscreen wiper	1	
	CD18955	Bonnet buffer, front	2	
	CD23933	Bonnet buffer, intermediate	2	
	CD24136	Bonnet buffer, rear	2	
		SALOON REAR BLIND DETAILS		
	CD30287	Rear blind assembly, complete	1	
	CD30288	Rear blind cable assembly	1	
	CD30289	Bone knob	1	
	CD11726	Pull ring	1	
	CD30418	Cable clip	3	
	CD30419	Cable clip	1	
	CD30293	End plate, blind control	1	
		SALOON MISCELLANEOUS DETAILS		
	CD23315	Licence holder	1	
	CD23743	Battery fixing rod	2	
	CD23513	Interior driving mirror	1	
	CD24055	Luggage strap	2	
	CD30290	Rope pull	2	
	CD24108	Ash tray, facia panel	2	
	CD30688	Ash tray, rear compartment	2	
	CD30688c	Cap, for ash tray, rear compartment	1	
	CD20703	Interior visor board	2	
	CD18355	Interior visor fitting	1 pr.	
	CD18521	Vanity mirror	1	
	CD30417	Luggage strap staple	4	
	CD30416	Flexi-bead	as req.	
	CD24055	Luggage strap	as req.	
	CD24620	Roof lamp and switch	1	

It is always essential to quote the commission number—with prefix or suffix letters (if any)—imprinted on the plate fixed to scuttle under bonnet.

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36583	80	46033	42	50271	44	52446	98
36665	68	46034	42	51916	106	52447	98
36665	80	46315	86	51971	47	52448	98
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36997	48	46653	30	52217	74	52462	32
36999	26	47181	106	52219	76	52464	32
37111	106	47192	66	52223	82	52466	32
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37415	68	47261	42	52240	88	52479	32
37502	50	47511	96	52243	70	52483	32
37948	50	47632	82	52245	72	52484	32
37962	41	47791	41	52249	96	52486	32
37963	41	47792	41	52253	44	52488	32
37972	41	47910	106	52253	66	52490	32
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57110	18	57862	78	58688	24	59012	10
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